



Vehicle Dynamics in context of Advanced Driver Assistance Systems and Automated Driving.

Lecture program



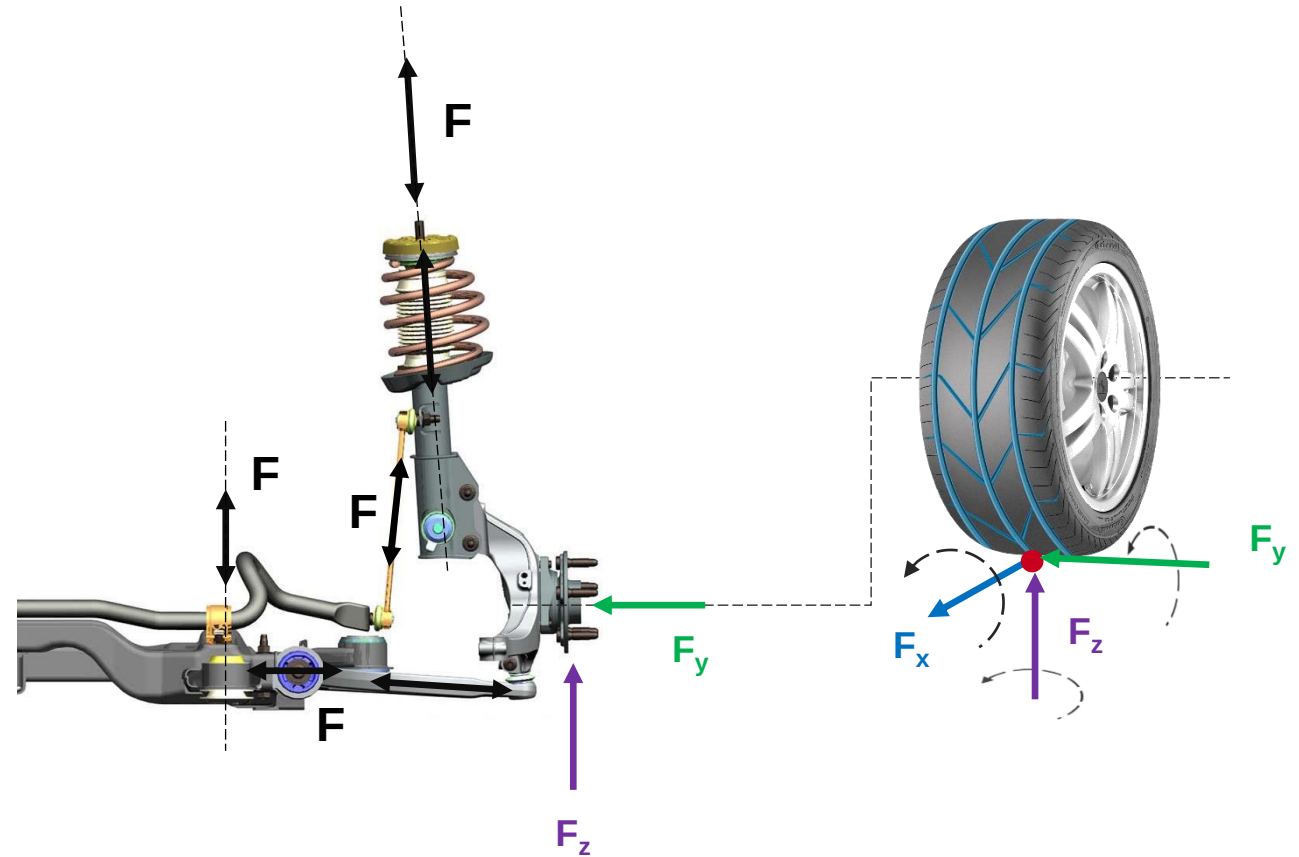
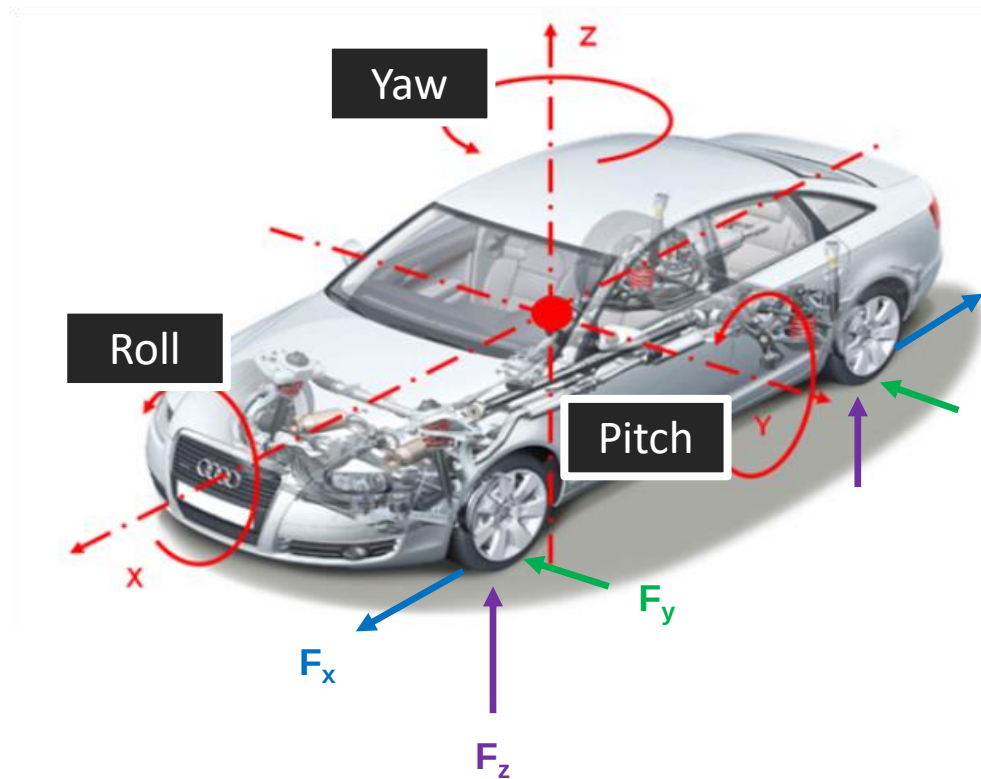
<https://moodle2.hs-kempten.de/moodle/course/view.php?id=2914>

Nr.	Datum	Inhalt	Ort	Von Wem
0		Virtual Test Driving (VTD) CarMaker Quick Start Guide	T314 T318	Self-study
1	07.10.	Requirements for vehicles and their global attributes	T314 T318	Schick
3	14.10.	Vehicle dynamics attributes and their target conflicts	T314 T318	Schick
3	21.10.	Test and evaluation methods for vehicle attributes (1) with practical simulation	T314 T318	Schick
4	28.10.	Test and evaluation methods for vehicle attributes (2) with practical simulation	T314 T318	Schick
5	04.11.	Basic vehicle dynamics calculation and vehicle models with exercise	T314 T318	Böhle
6	11.11.	ADAS DRIVING EVENT Measurement Tech. Introductions PSA - Introduction	IFM	Günther/Riedlmüller/ Schwandke

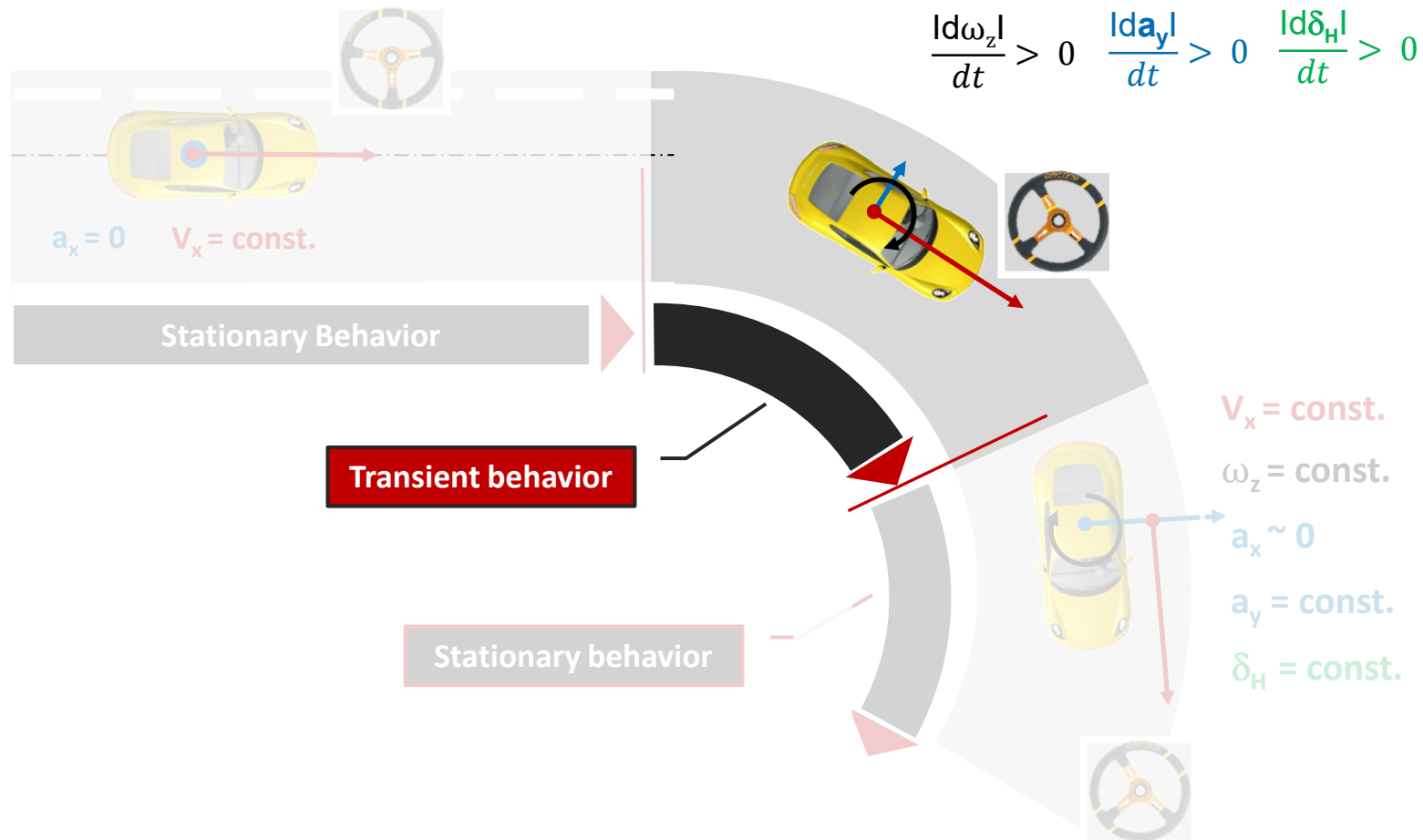
7	18.11.	Chassis components and functions (1) Tire & Wheels with practical simulation	T314 T318	Schick
8	25.11.	Chassis components and functions (2) Axle & Suspension w. practical simulation	T314 T318	Schick
9	02.12.	Chassis controls and functions (1) Overview & Brakes & Steering	T314 T318	Schick
10	09.12.	Chassis controls and functions (2) ESP-Functions & Application & Process	T314 T318	Albert Lutz (BOSCH)
11	16.12.	Chassis controls and functions (3) ESP-Application & Hands-On Workshop	T314 T318	Albert Lutz (BOSCH)
12	13.01.	Chassis controls and functions (4) ESP-Application & Hands-On Workshop	T314 T318	Albert Lutz (BOSCH)
13	20.01.	TEND: ADAS Development for a sports car manufacturer	T314 T318	Manuel Höfer (Porsche)

Chassis components and functions – axle & suspension

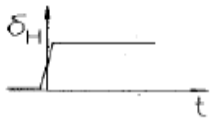
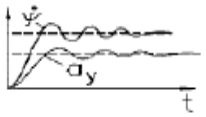
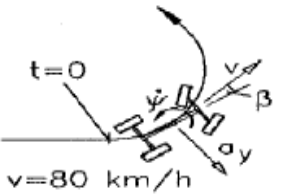
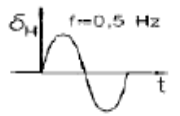
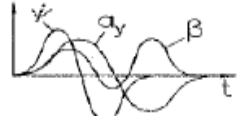
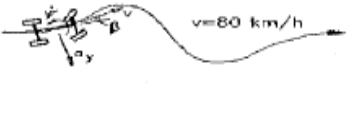
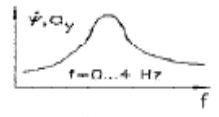
The **vehicle motion dynamics** is a result of **external forces & moments** and leads to **internal forces & moments**!



Lateral Dynamics: Stationary and transient behavior



Lateral response tests to evaluate transient behavior

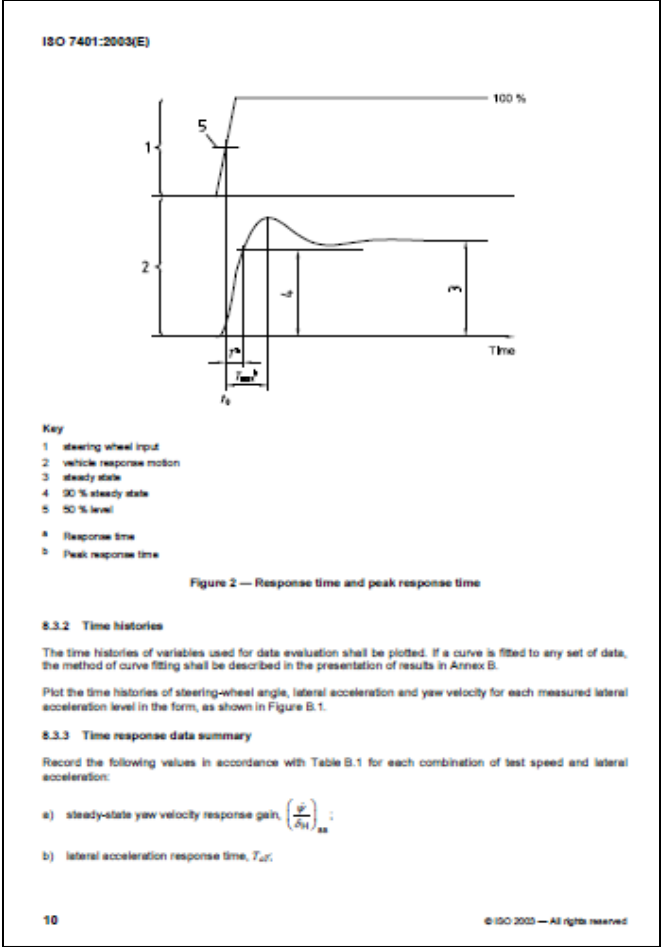
Lenkwinkel-sprung DIN ISO 7401	Sprungfunktion des Lenkradwinkels: 	Querbeschleunigung a_y, Gierwinkelgeschwindigkeit $\dot{\psi}$: 	
Lenk-Einzel-Sinus DIN ISO 7401	Lenkradwinkel-Vorgabe: 	(Bestimmung von Zeitverzügen) 	
Lenk-Sinus DIN ISO 7401	Lenkradwinkel-Vorgabe: 	(Auswertung im Frequenzbereich) 	

Time Domain:

- Step Steer
- Sinus Steer (one cycle)

Frequency Domain:

- Step Steer
- Stochastic Steer Input
- Triangle Impulse
- Sine Steer (continuous cycles, sweep)



INTERNATIONAL
STANDARD

ISO
7401

Second edition
2003-03-15

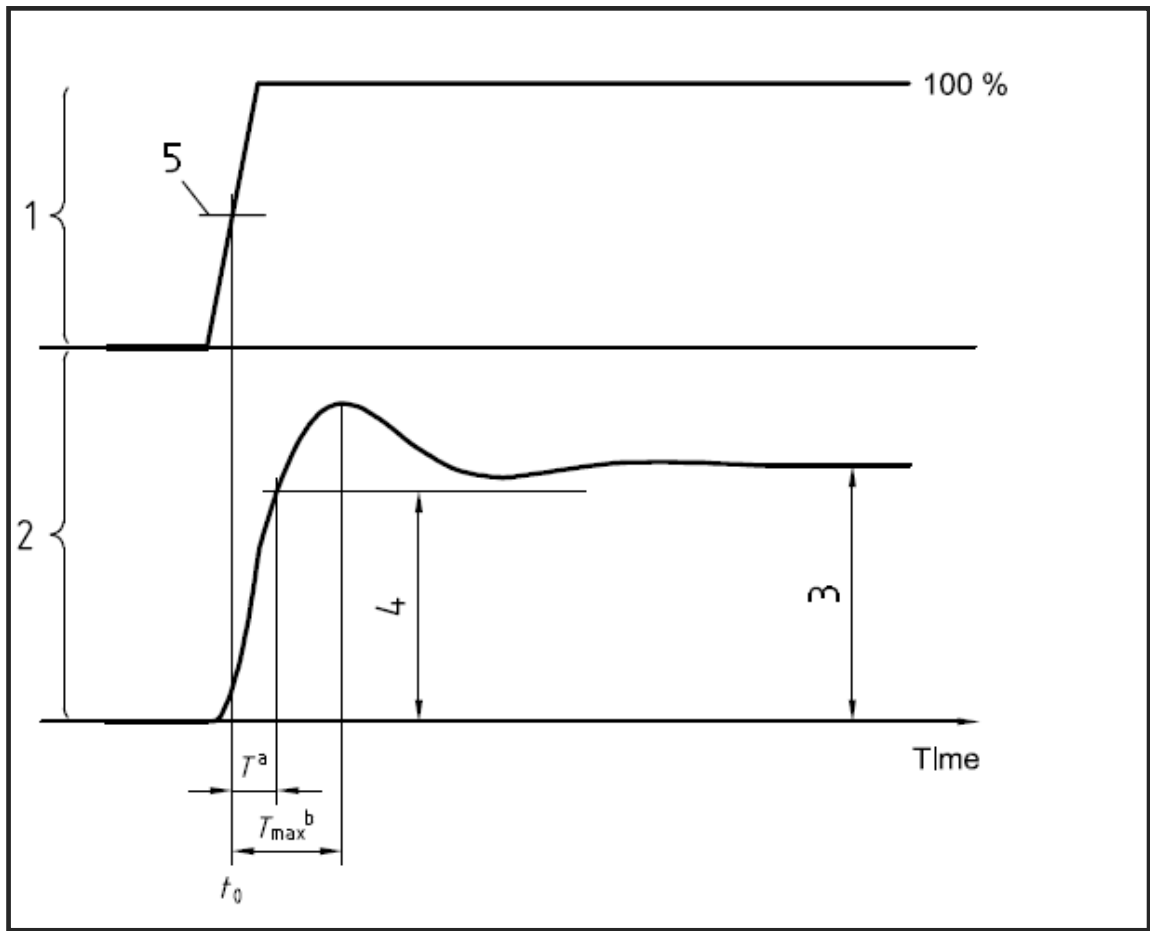
Road vehicles — Lateral transient
response test methods — Open-loop test
methods

Véhicules routiers — Méthodes d'essai de réponse transitoire
latérale — Méthodes d'essai en boucle ouverte



Reference number
ISO 7401:2003(E)
© ISO 2003

Lateral response tests to evaluate transient behavior

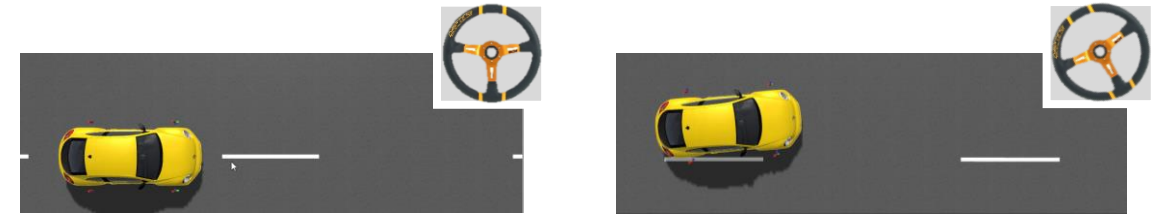
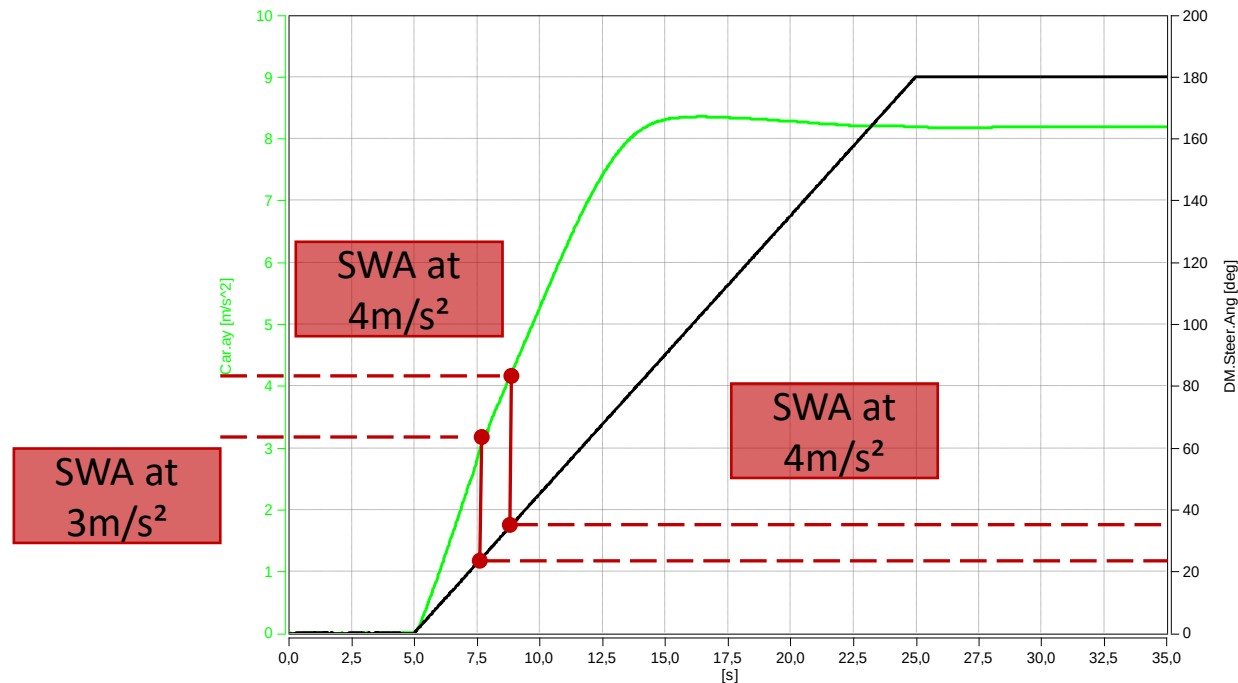


Parameter	Symbol	Unit	Left turn	Right turn	Average
Steady-state yaw velocity response gain	$\left(\frac{\dot{\psi}}{\delta_H}\right)_{ss}$	s ⁻¹			
Lateral acceleration response time	T_{aY}	s			
Yaw velocity response time	$T_{\dot{\psi}}$	s			
Lateral acceleration peak response time	$T_{aY,max}$	s			
Yaw velocity peak response time	$T_{\dot{\psi},max}$	s			
Overshoot value of lateral acceleration	U_{aY}	—			
Overshoot value of yaw velocity	$U_{\dot{\psi}}$	—			

Key

- 1. steering wheel input
- 2. vehicle response motion
- 3. steady state
- 4. 90 % steady state
- 5. 50 % level
- A. Response time
- B. Peak response time

Slowly increase steer test (SIS) an option for steady state circular driving and identify maneuver parameter



V= 80/100 kph constant SWA Gradient < 13,5°/s

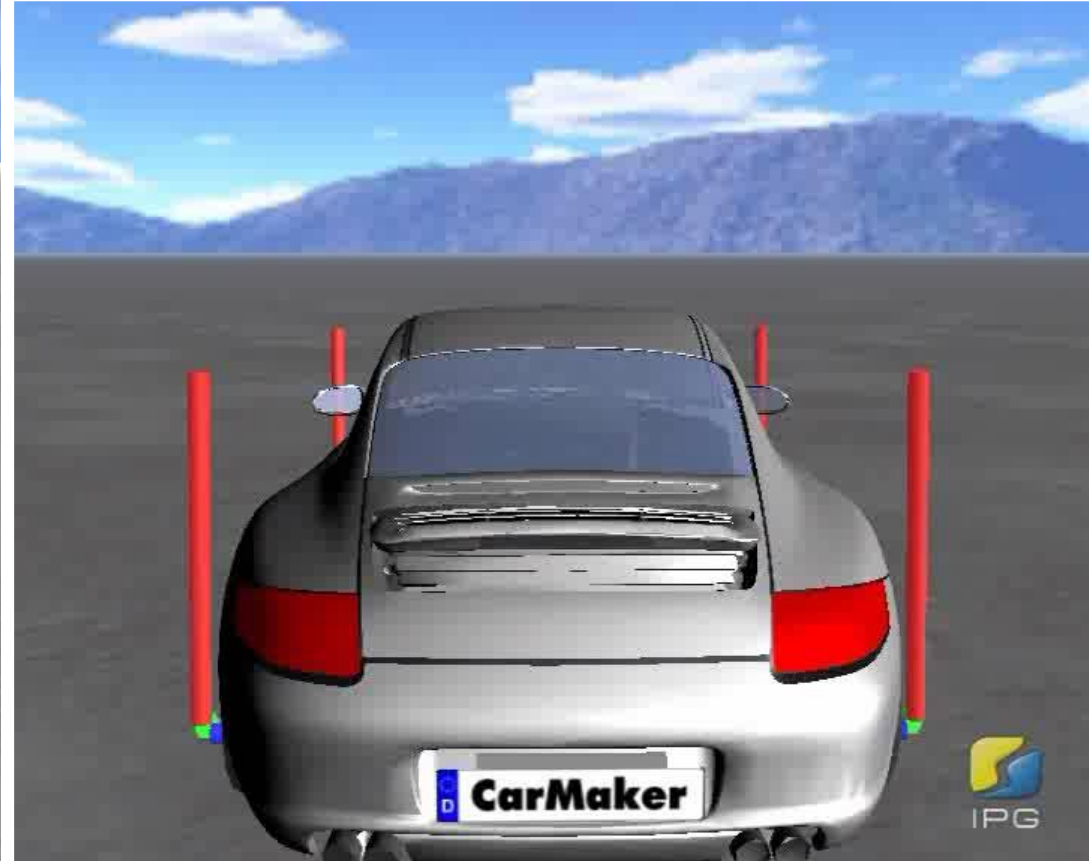
SWA at 4m/s² used for steering angle identification

- Step steer (4m/s²)
- Sine steer (4m/s²)
- Sine with Dwell (3m/s²)
- ...

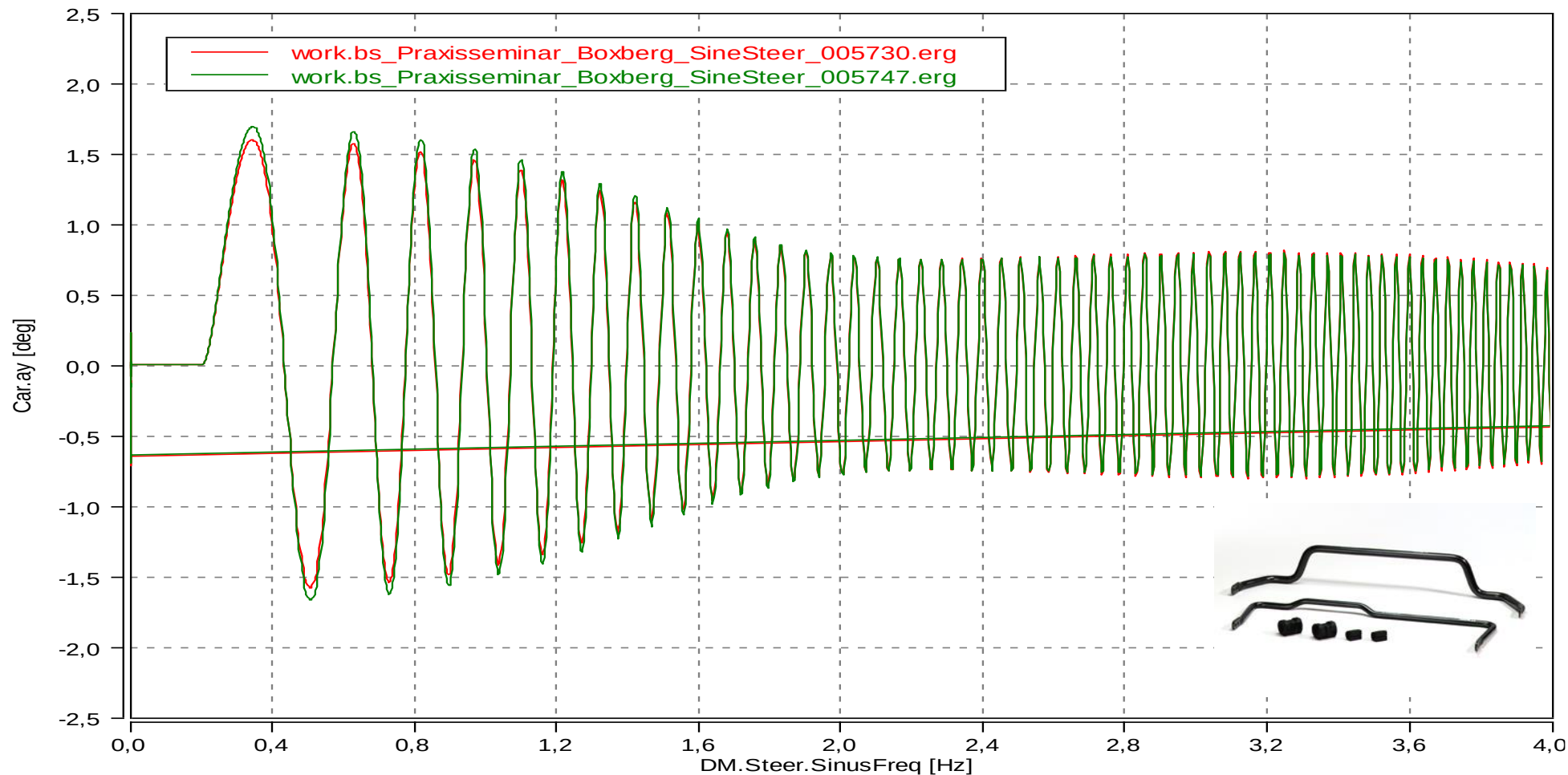
Lateral response tests to evaluate transient behavior

Test Condition

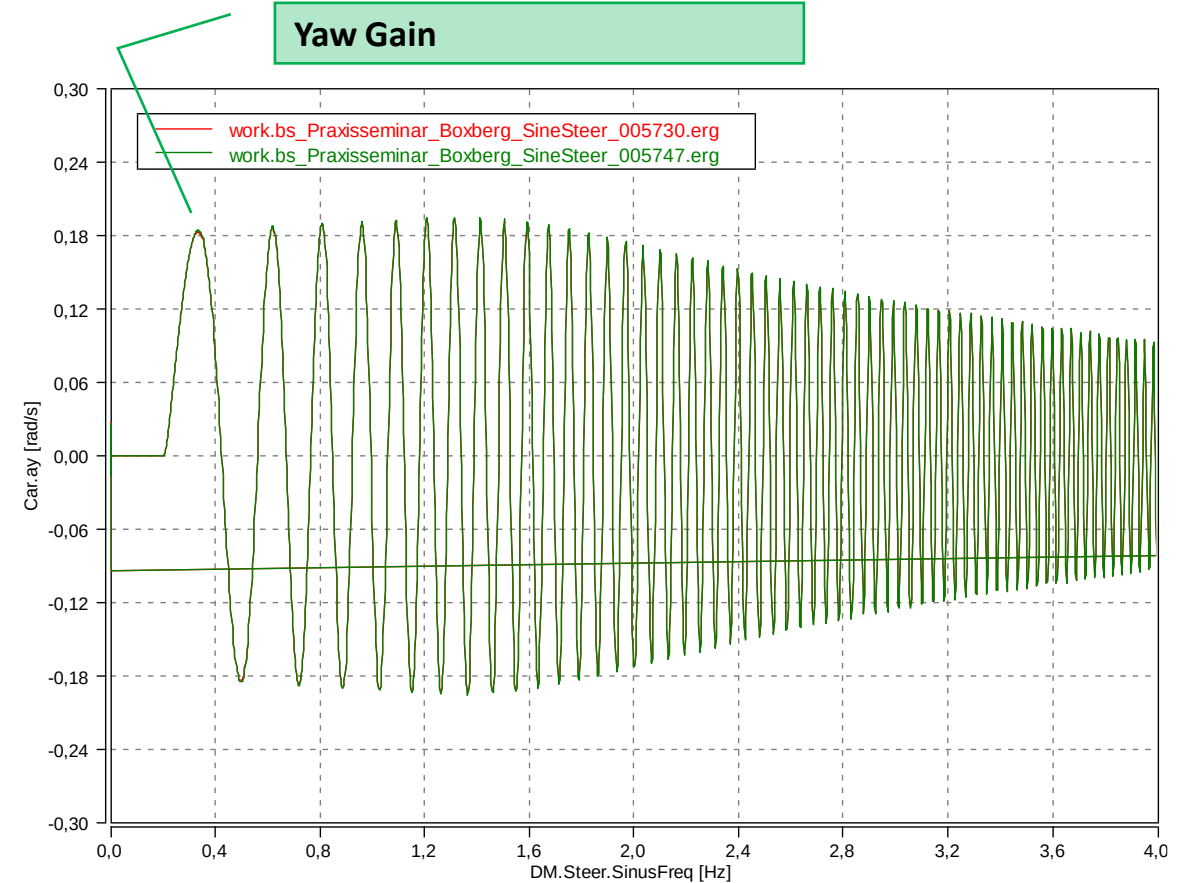
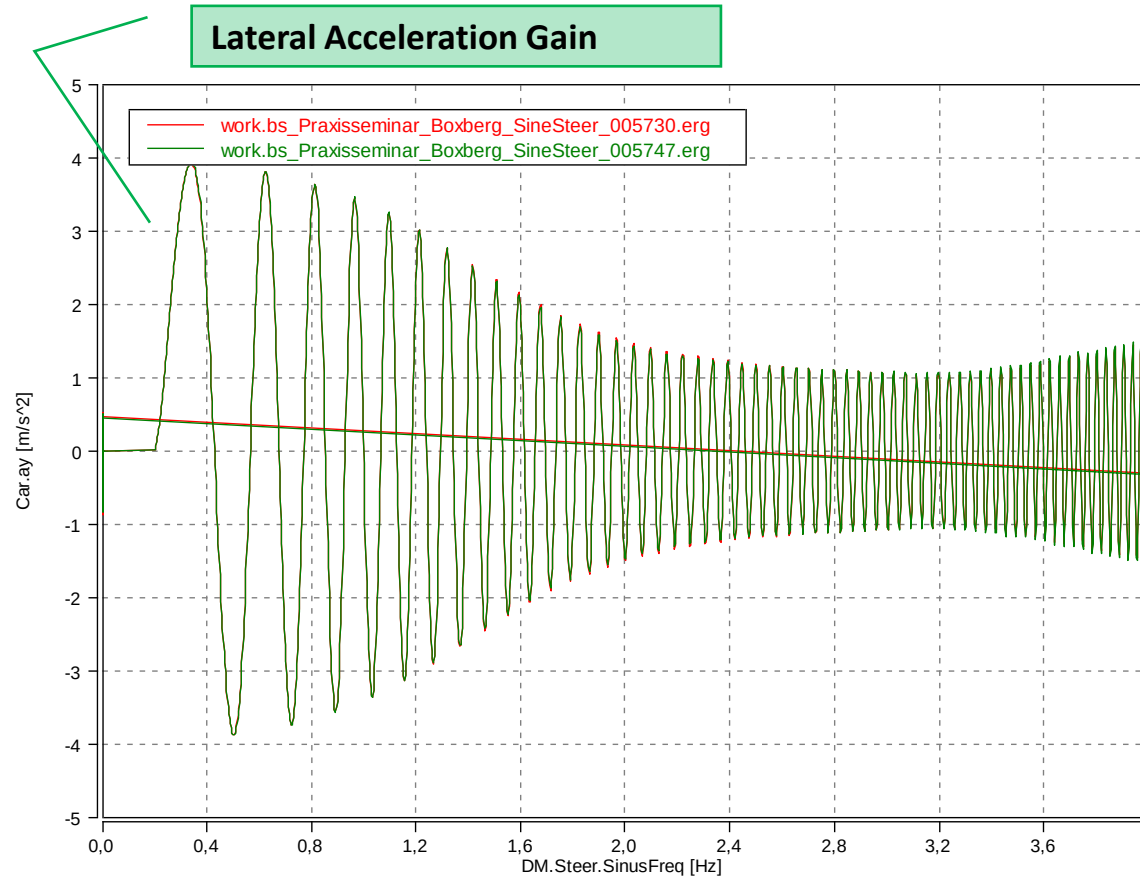
Speed: 100 kph
Steer Input: Sine 0.2 – 4 Hz
 a_y : 0.4 g



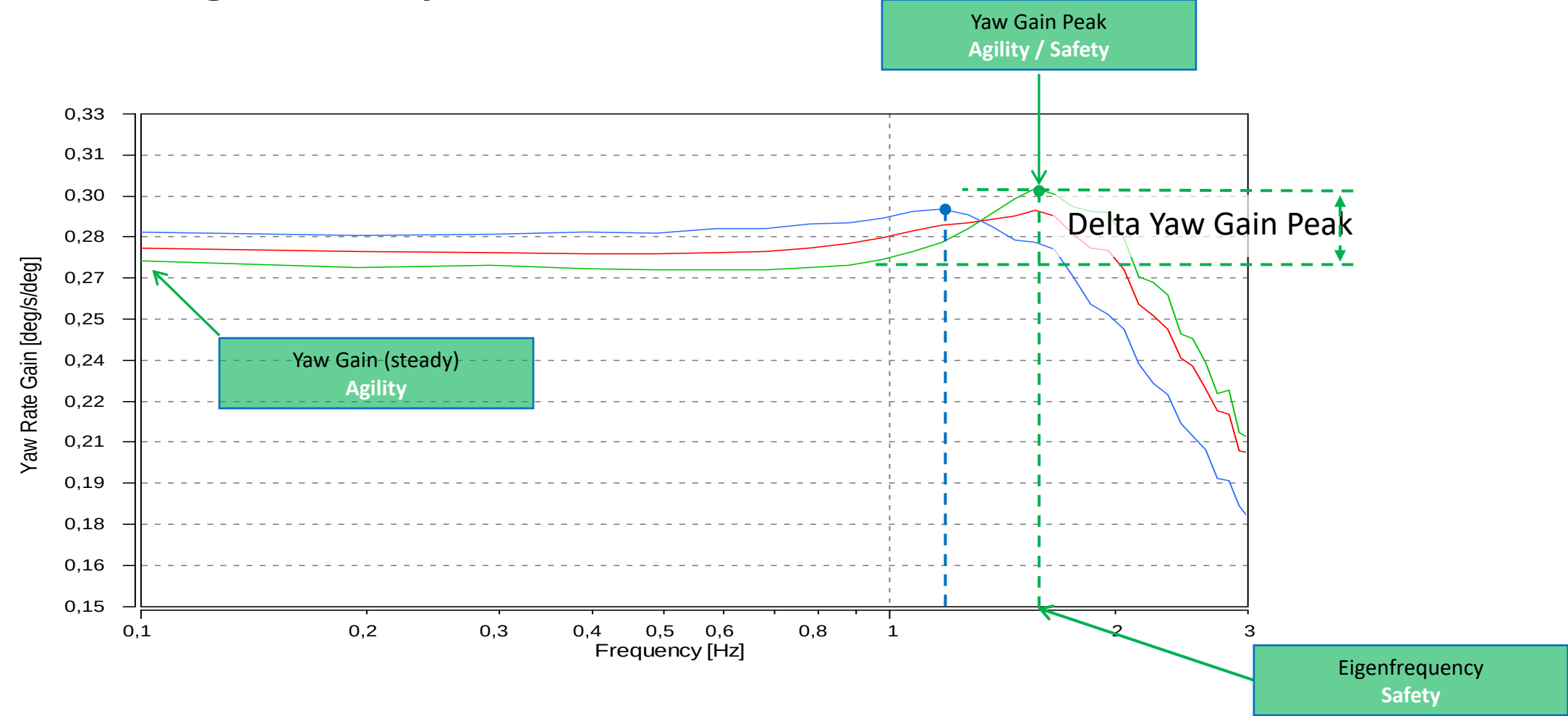
Lateral response tests to evaluate transient behavior



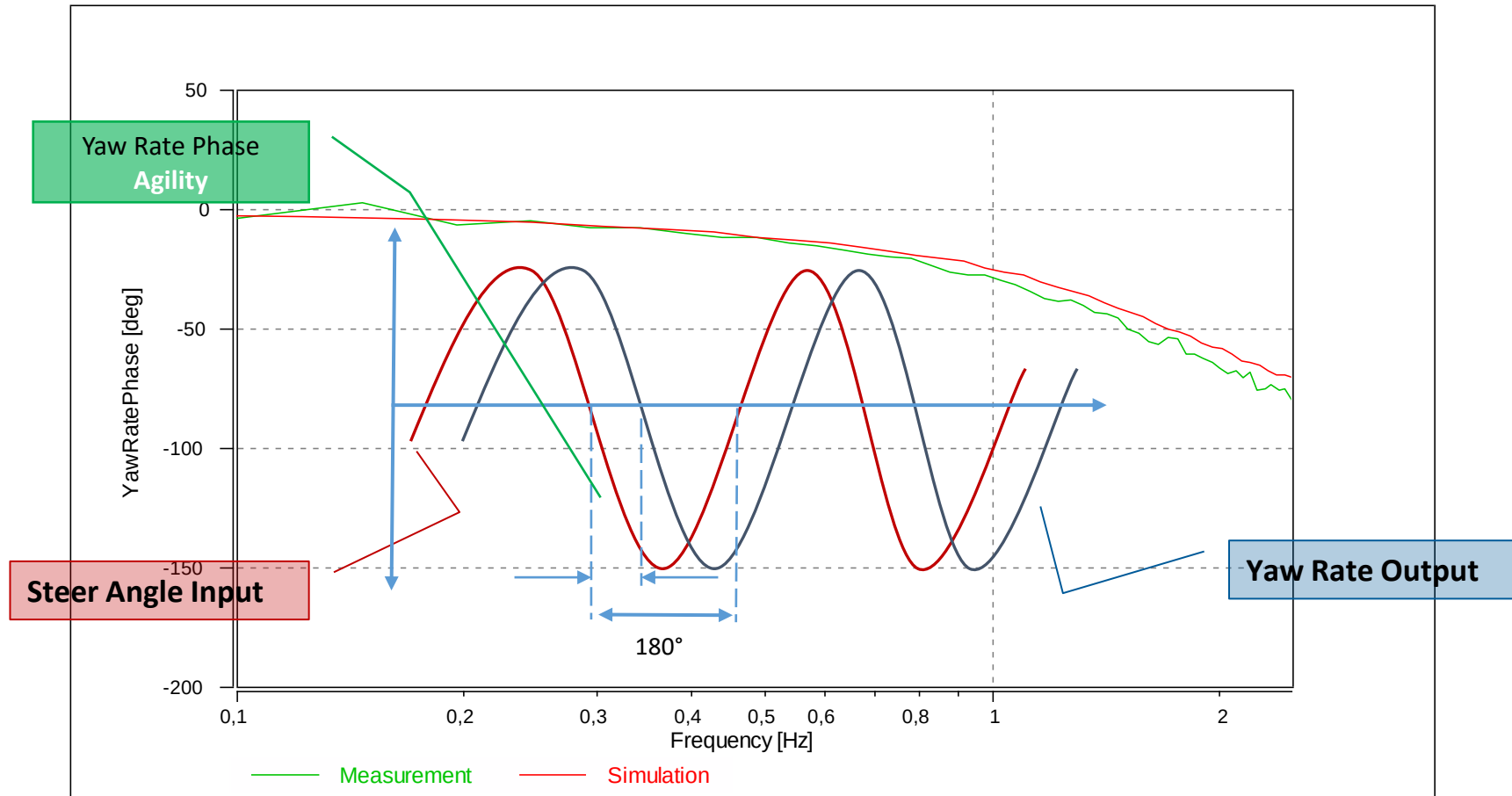
Lateral response tests to evaluate transient behavior



Bode Diagram: Amplitude Gain



Bode Diagram: Yaw Rate Phase



Parameter Study for K&C, spring, damper, roll bar

Steady Circular Driving

1

Test Condition

Constant Radius: 100 m
Speed: 0 – max kph
 da_y : 0,1 m/s²/s
SWA, a_y , Yaw, Radius: steady state condition

Analysis Steady Circular Driving

Find the sensitivity of parameters such as

- Roll bar stiffness ✓
- Spring, buffer
- Toe change front / rear (K&C)
- Camber change front / rear (K&C)
- ...

Sine Sweep

2

Test Condition

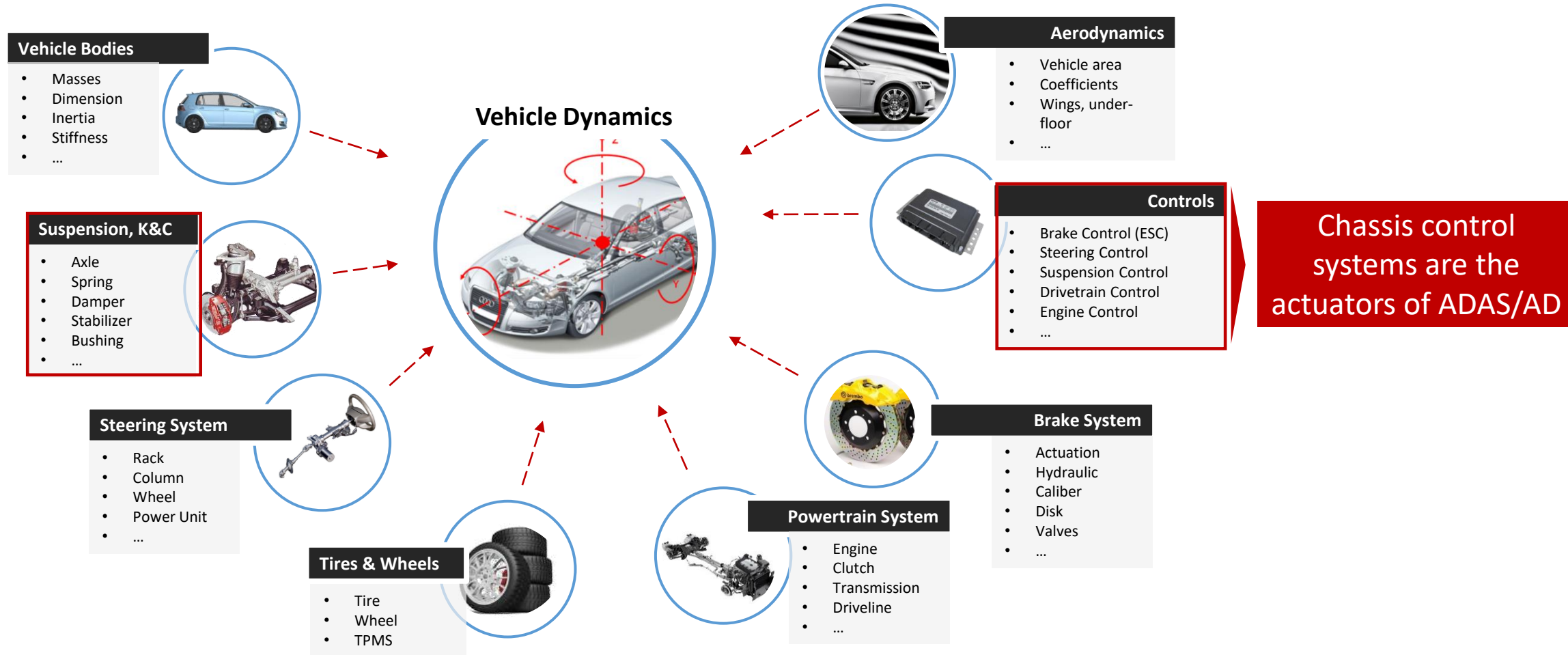
Speed: 80 kph
Steer Input: Sine 0.2 – 4 Hz
 a_y : 0.4 g

Analysis Sine Sweep

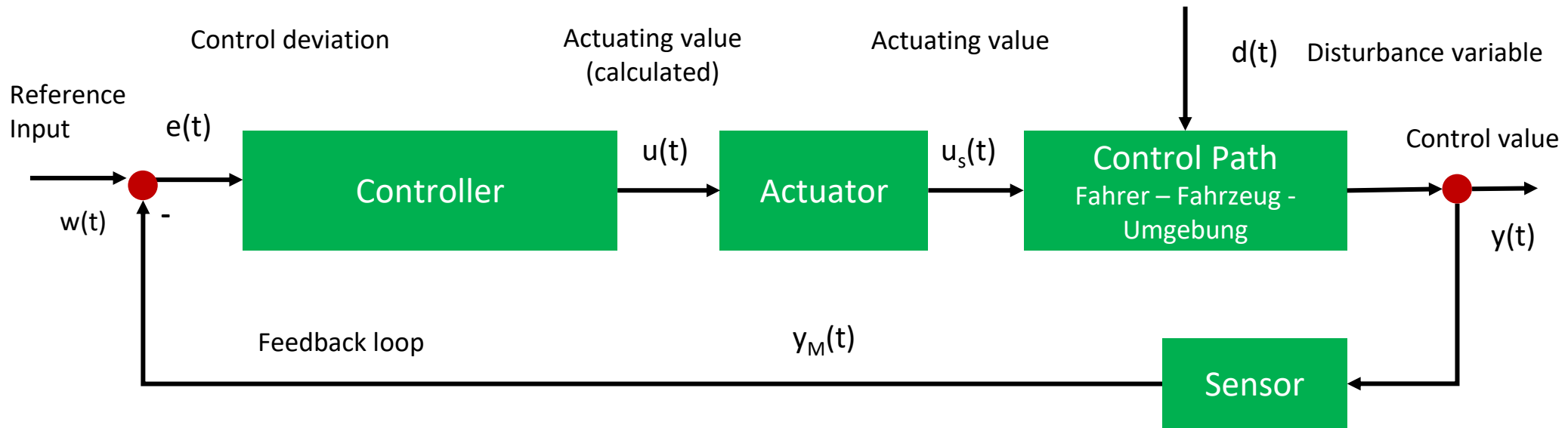
Find the sensitivity of parameters such as

- Mass/Mass distribution / inertia
- Roll bar stiffness
- Damper
- Tire side slip stiffness
- ...

Vehicle dynamics behavior is impact by numerous components



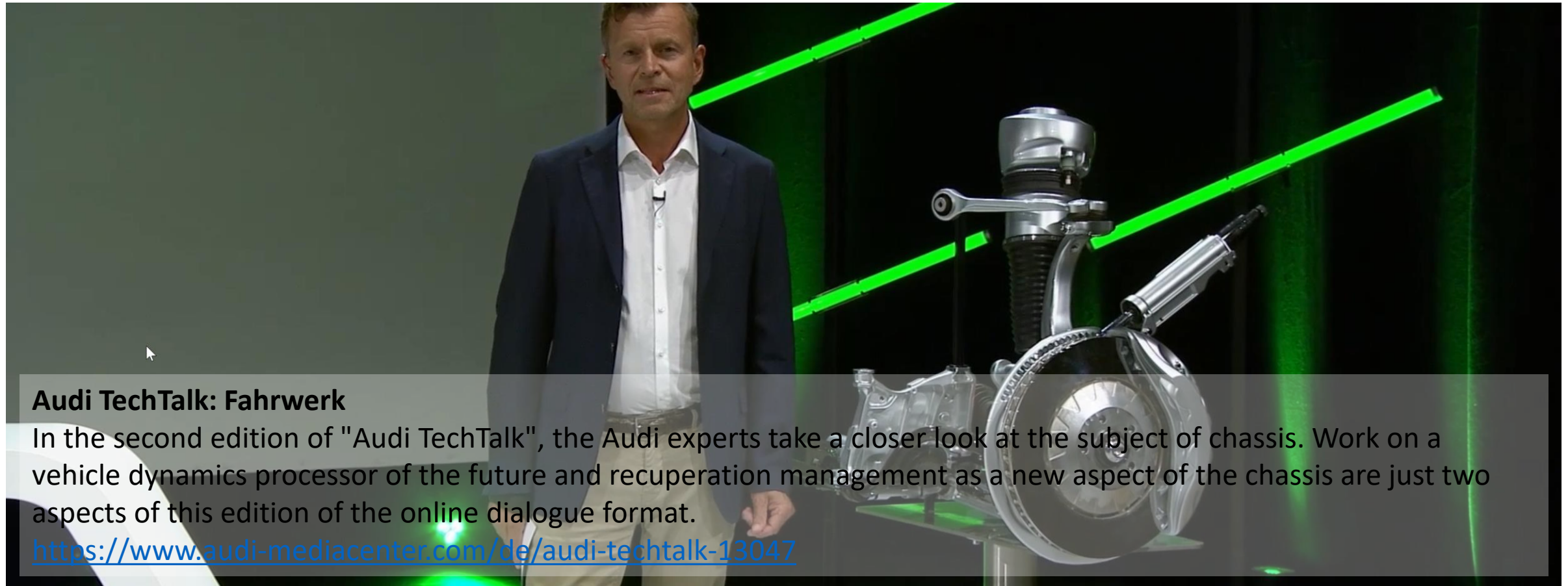
Chassis control principle and systems



- | | | |
|--------------------------------------|---|----------------------------|
| • Antilocking System (ABS) | → | longitudinal control |
| • Traction Control (ASR) | → | longitudinal control |
| • Electronic Stability Program (ESP) | → | lateral control |
| • Steering Control (EPS) | → | lateral control |
| • Roll Bar Control (ARS) | → | Vertical / lateral control |

- | | | |
|-----------------------------------|---|-------------------|
| • Air Suspension Control (| → | Vertical control |
| • Continuous Damper Control (CDC) | → | Vertical control |
| • Electronic Differential (EDC) | → | Long/ lat control |
| • Torque Vectoring Control (TVC) | → | Long/ lat control |

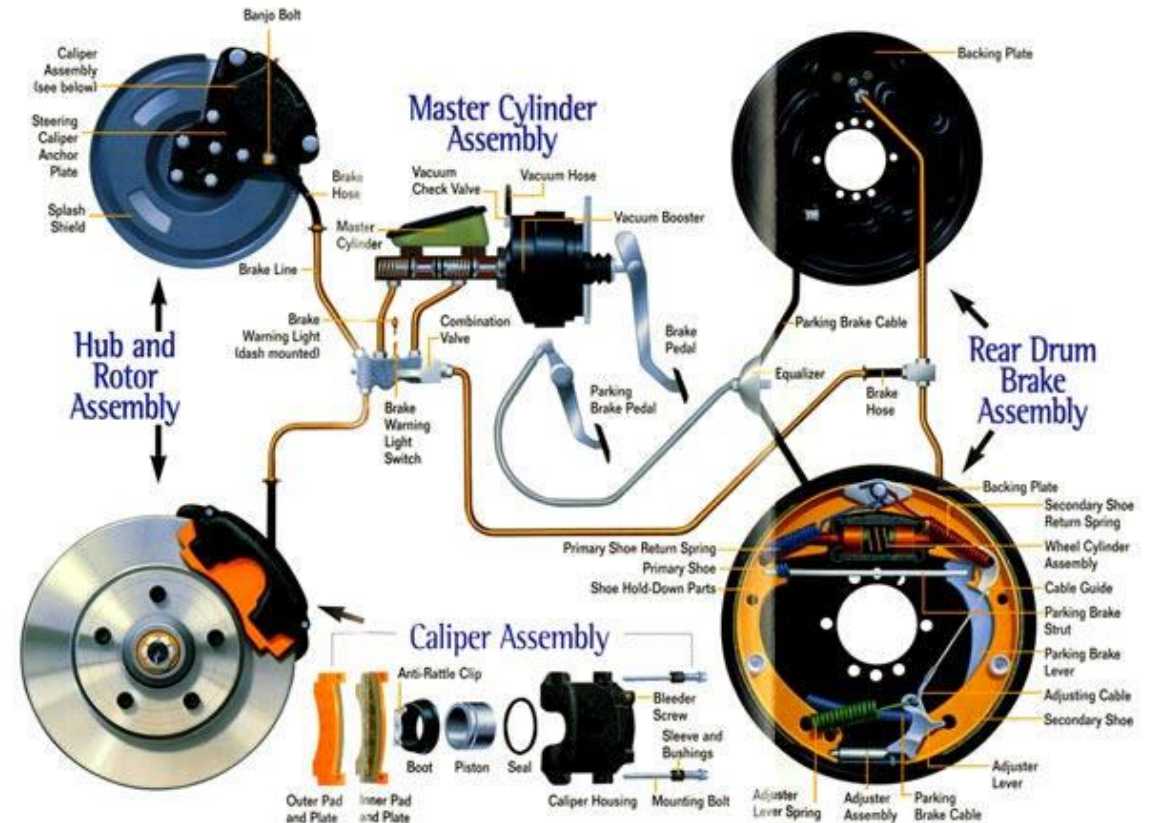
Audi Talk – Chassis technologie from rigid axle to intelligent chassis



Hydraulik Brake system and brake control systems

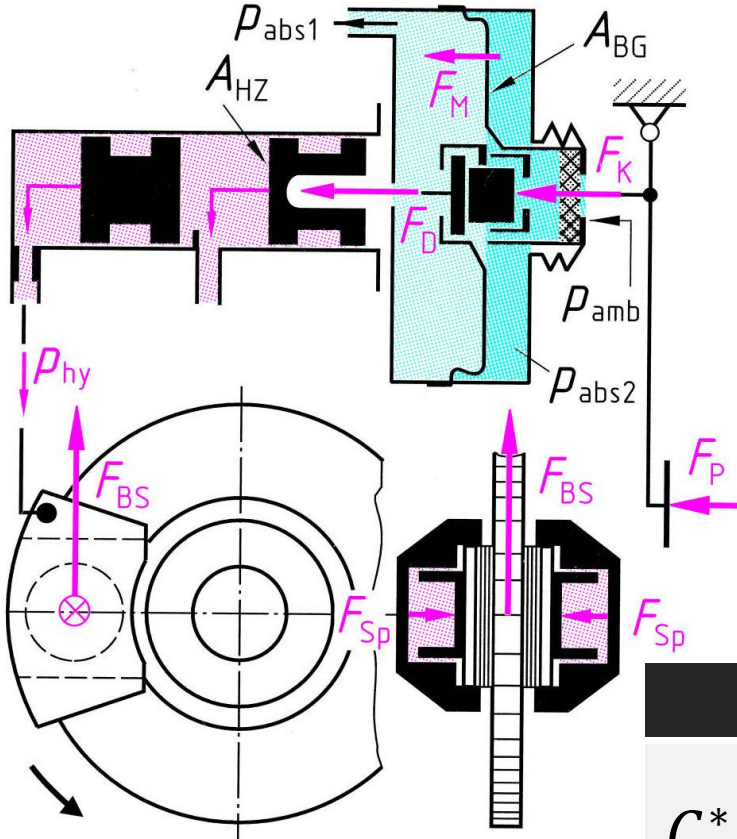
Classification of braking systems

- **Service brake system (BBA - Betriebsbremsanlage)**
The service brake system must be operated in steps can and usually consists of two brake circuits.
- **Auxiliary braking system (HBA-Hilfsbremsanlage)**
The deceleration achievable with the secondary braking system must be at least half the size of the BBA.
- **Parking brake system (FBA-Feststellbremsanlage)**
The parking brake system must be able to maintain a slope of 20%.
- **Continuous braking system (DBA -Dauerbremsanlage)**
Continuous braking systems are wear-free brakes for longer steady-state braking of commercial vehicles and buses.



<https://www.youtube.com/watch?v=ugtrRmyPSfE>

External and internal force ratio of a brake system



External force ratio

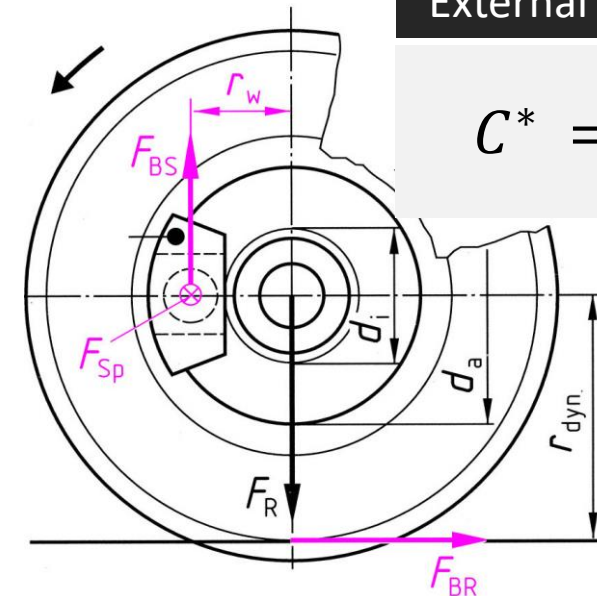
$$i_{ext} = \frac{F_{SP}}{F_P}$$

Brake disk characteristics

$$C^* = \frac{F_{BS}}{F_{SP}} = \frac{2\mu * F_{SP}}{F_{SP}} = 2\mu$$

External force ratio

$$C^* = \frac{F_{BS}}{F_{SP}}$$



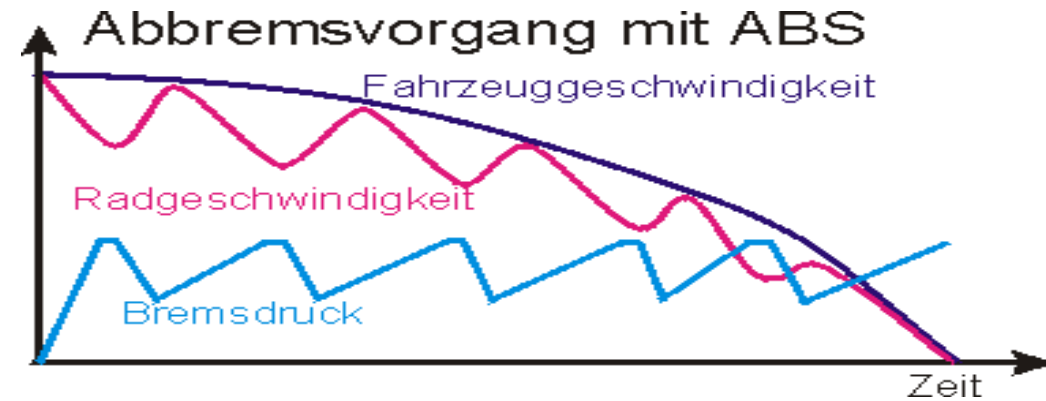
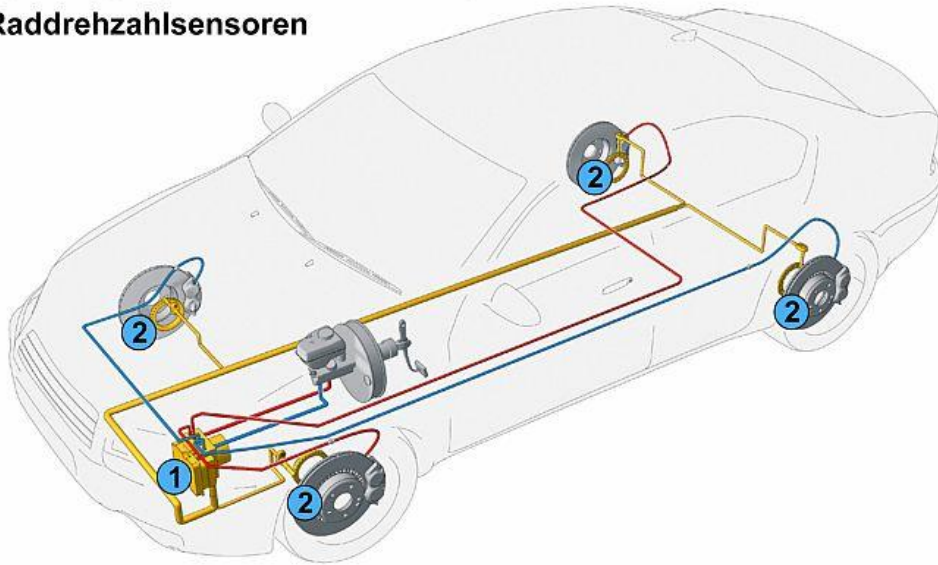
Wheel brake force

$$F_{BR} = F_P * i_{ext} * C^* \frac{r_w}{r_{dyn}}$$

ABS – Antiblockiersystem (Antilocking System)

Antiblockiersystem ABS

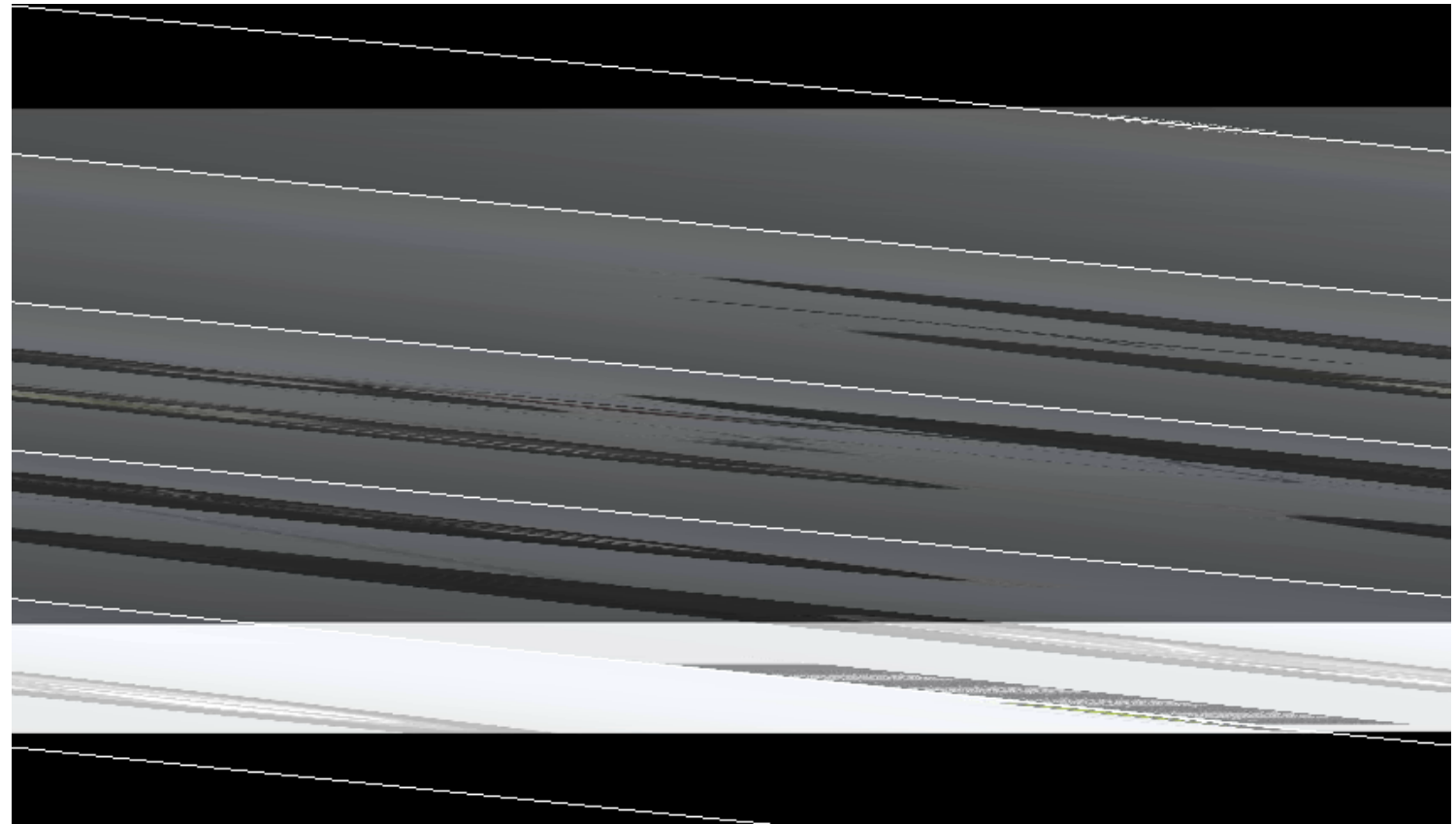
- ① Hydroaggregat mit Anbausteuergerät
- ② Raddrehzahlsensoren



Hydraulik Brake system and brake control systems

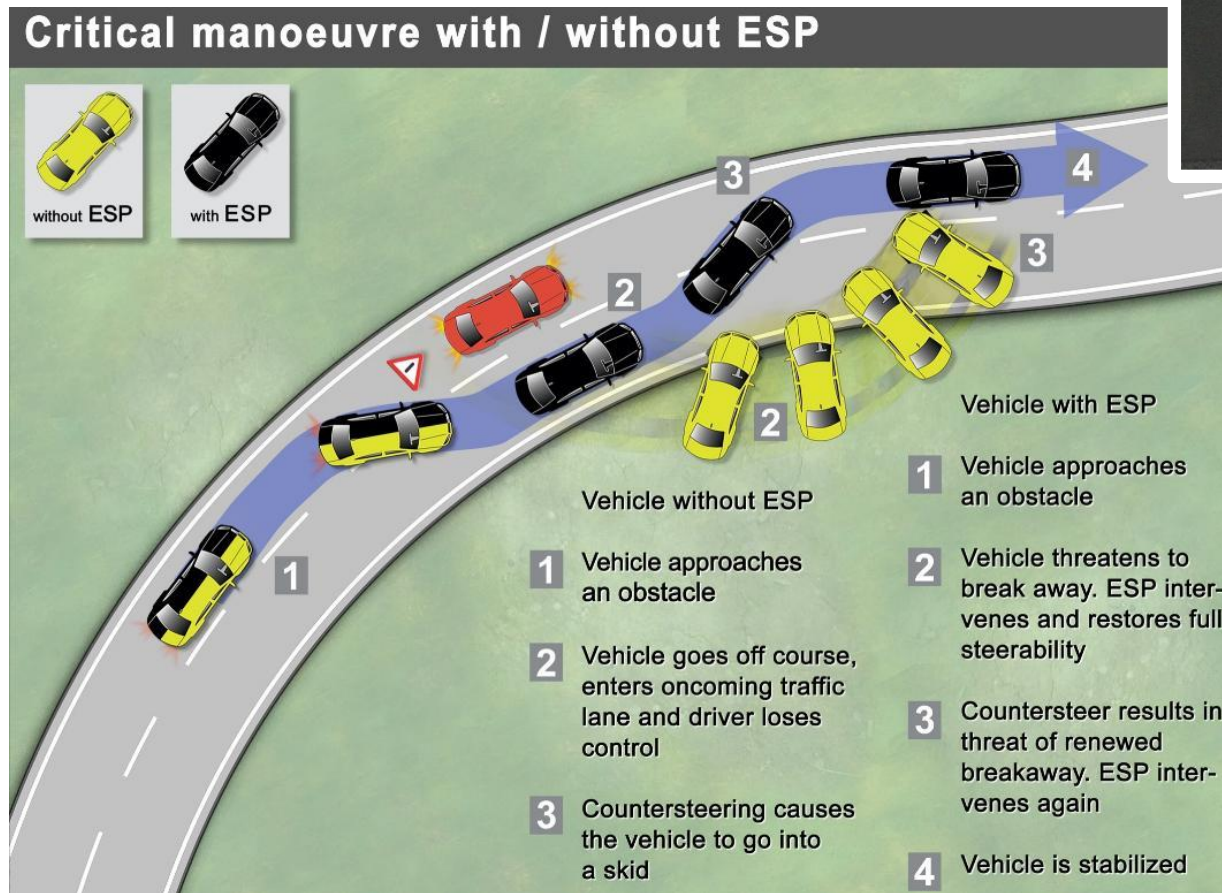


https://www.youtube.com/watch?v=GHT0u_7abvs



<https://www.youtube.com/watch?v=CzEBVdZeyQs>

Electronic Stability Program (ESP)



Electronic Stability Program (ESP)



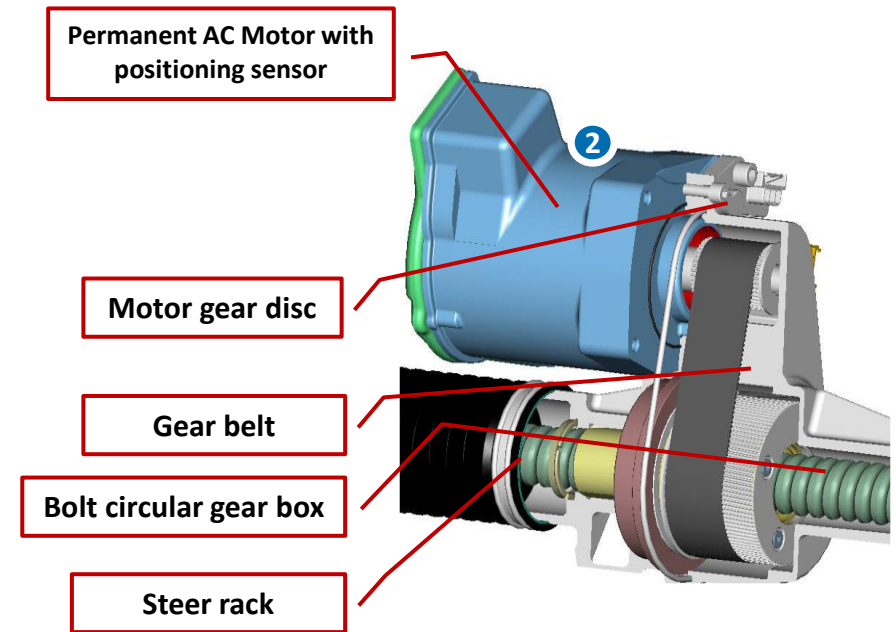
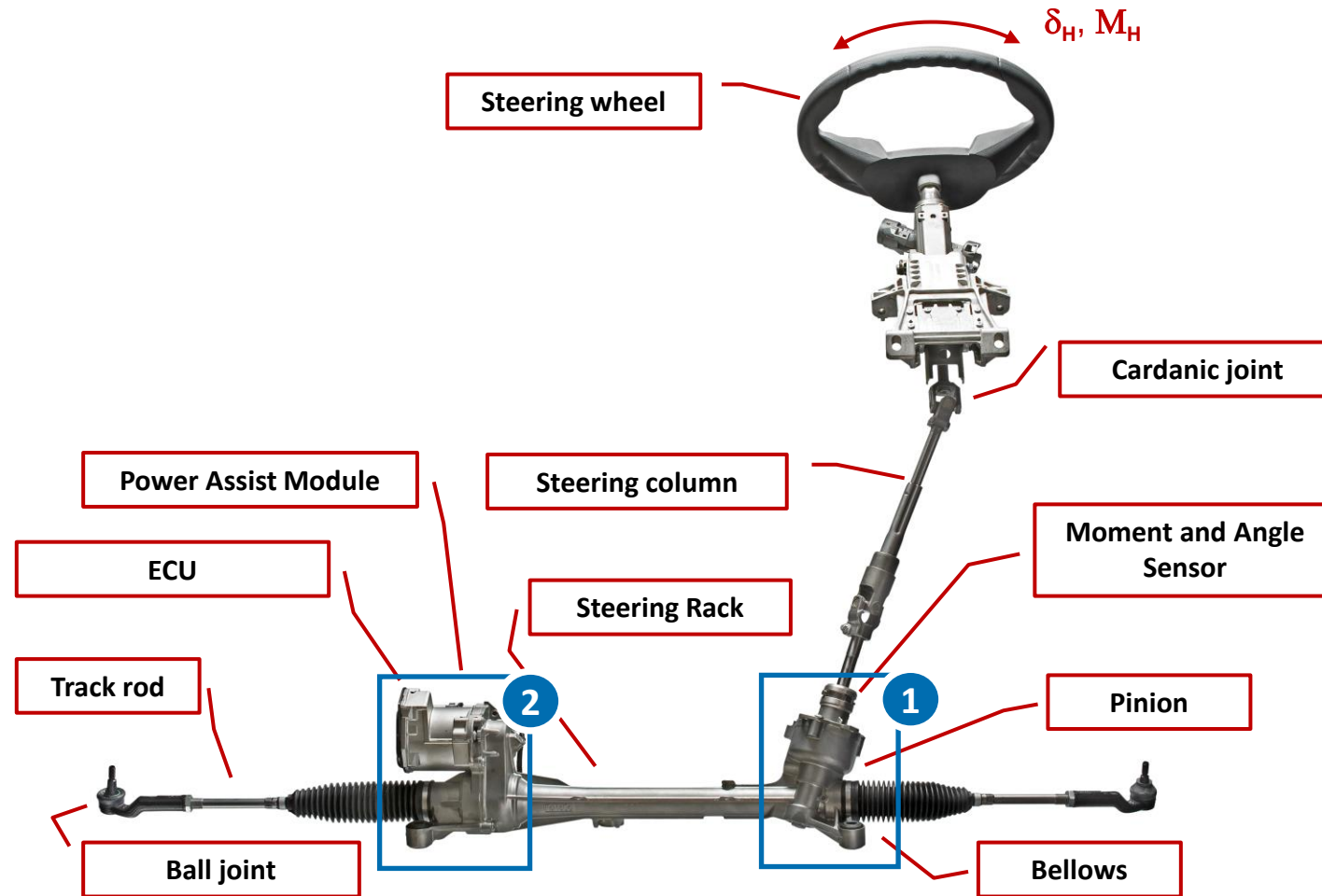
Sample “Added Value Functions”



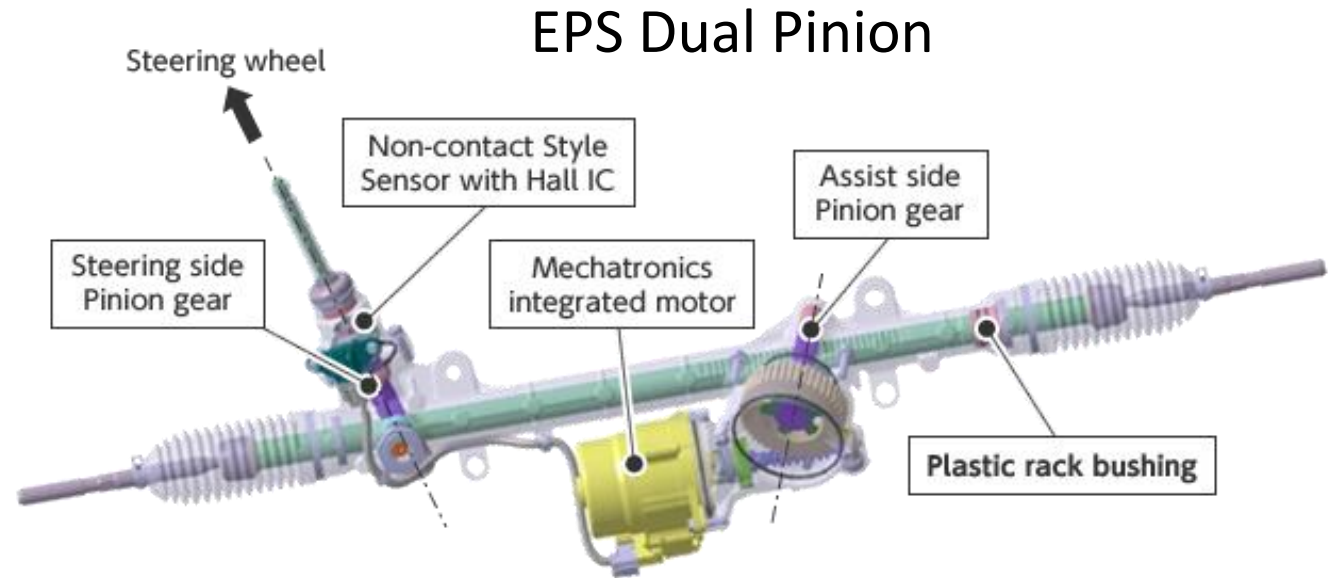
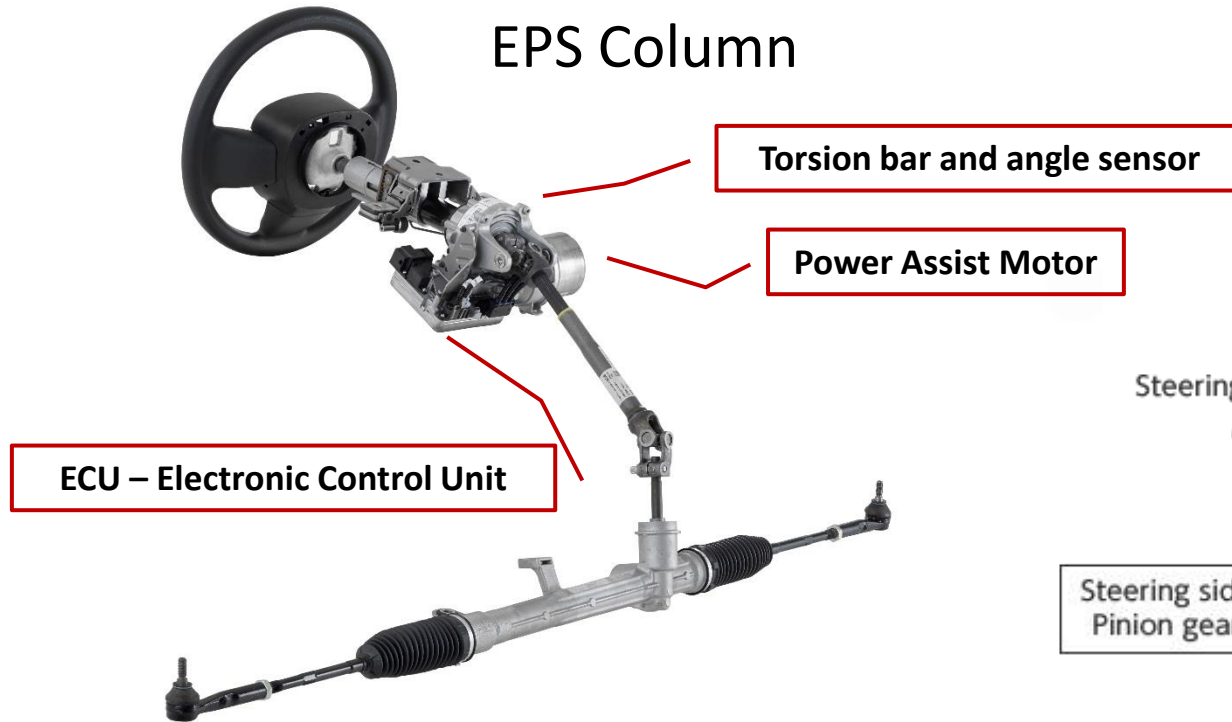
Steering System



Steering system – Electrical Power Steer (EPS) EPS apa (axle parallel)



Steering system – Electrical Power Steer (EPS)



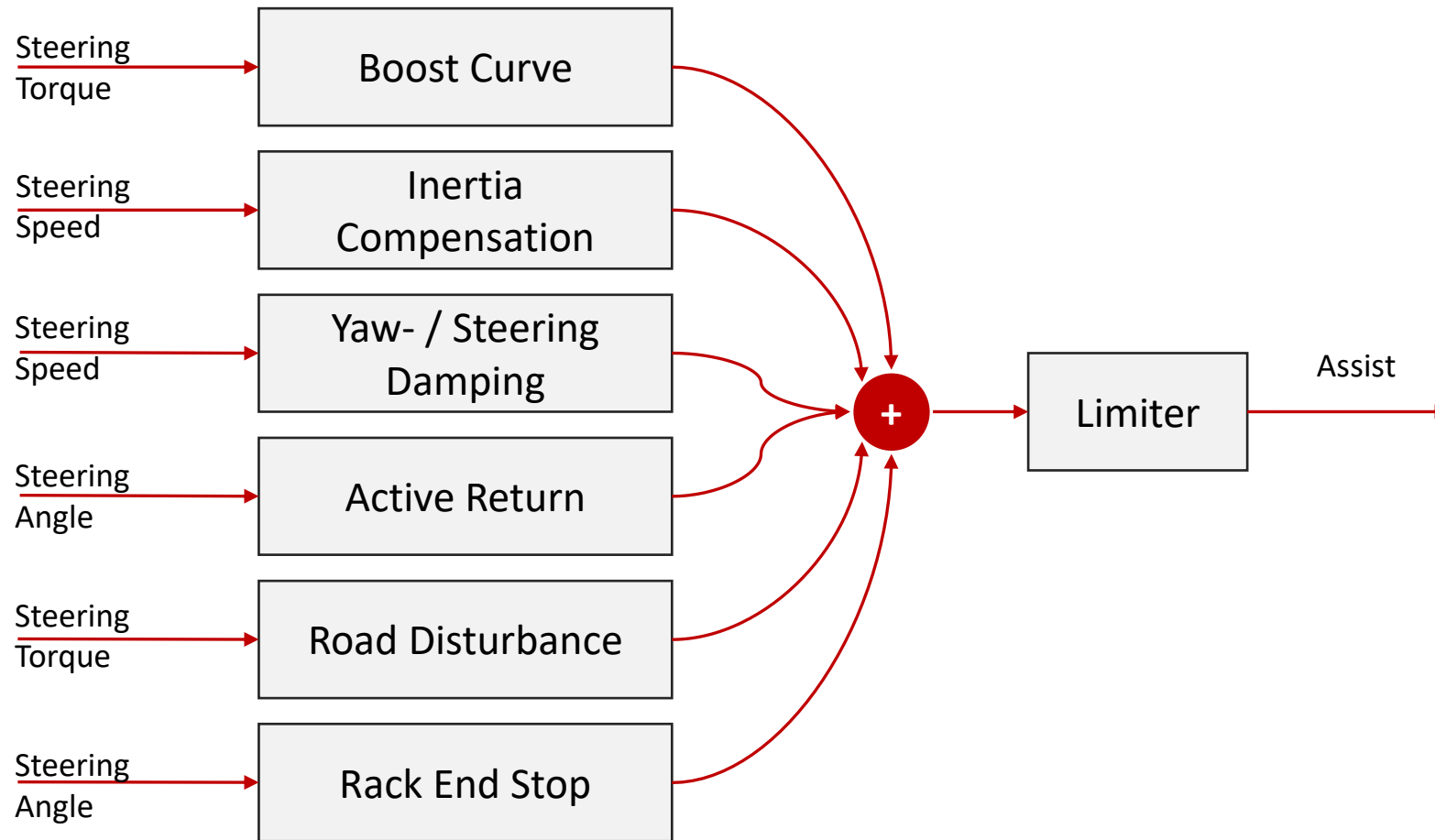
Chassis controls and functions (1)

Rack and pinion steering system

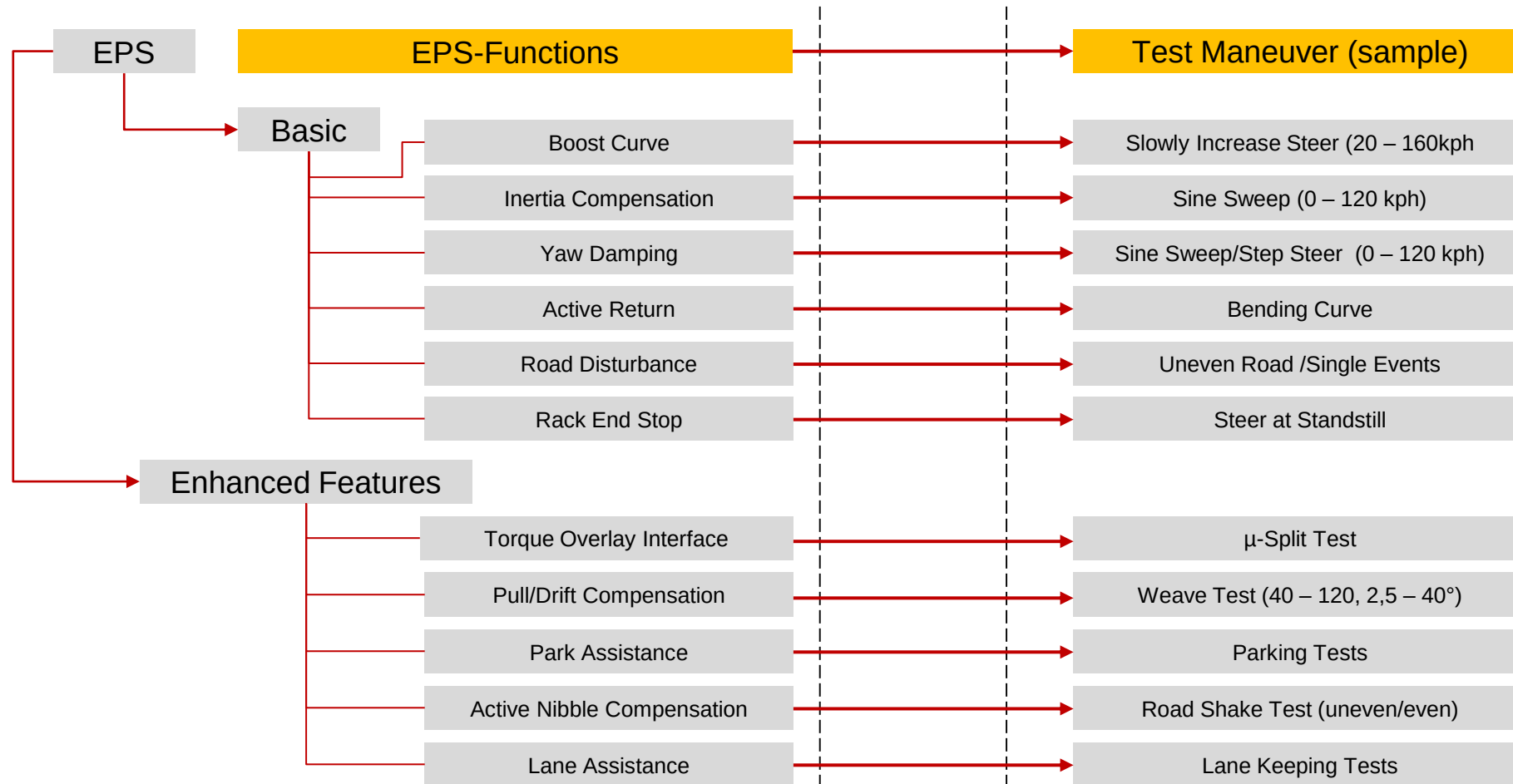


https://www.youtube.com/watch?v=DC6Opx_3EUo

EPS Basic Functions



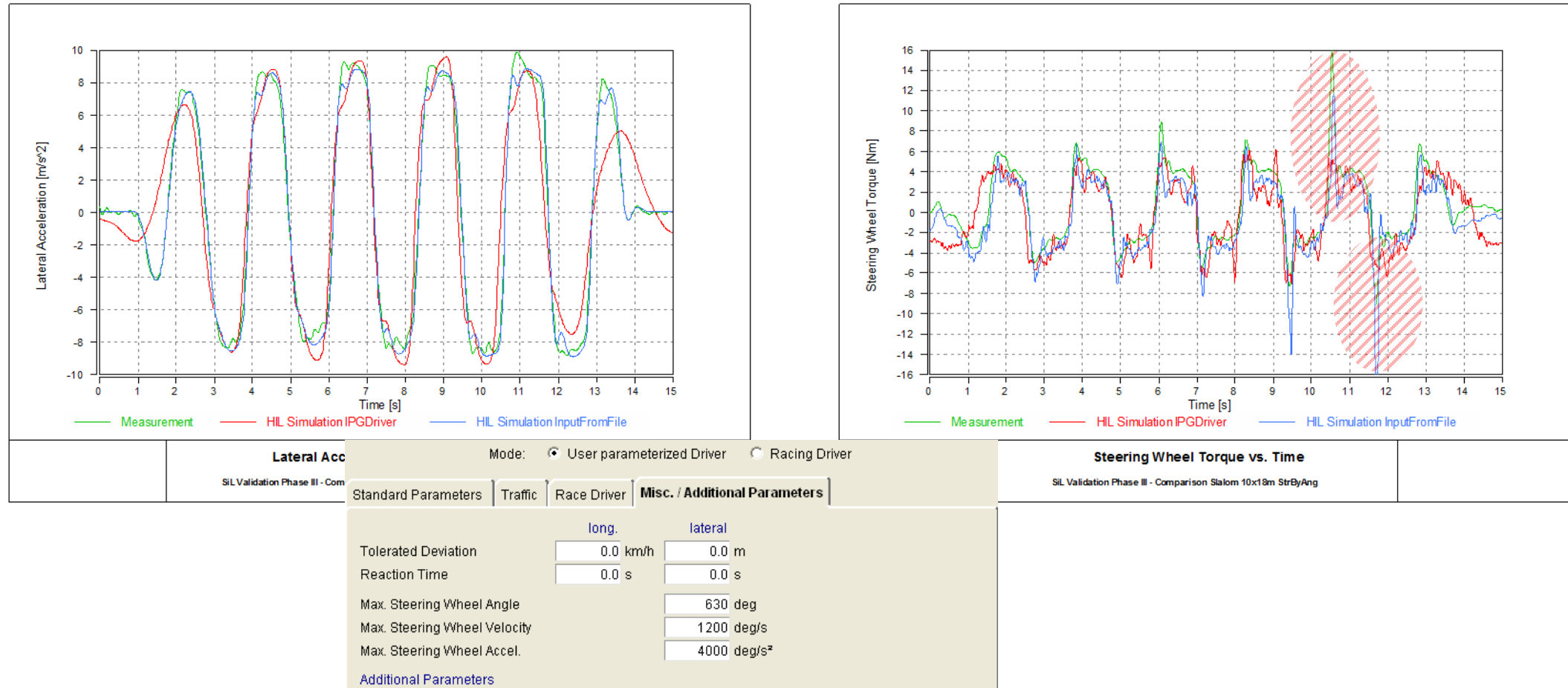
EPS functions and test maneuver for validation



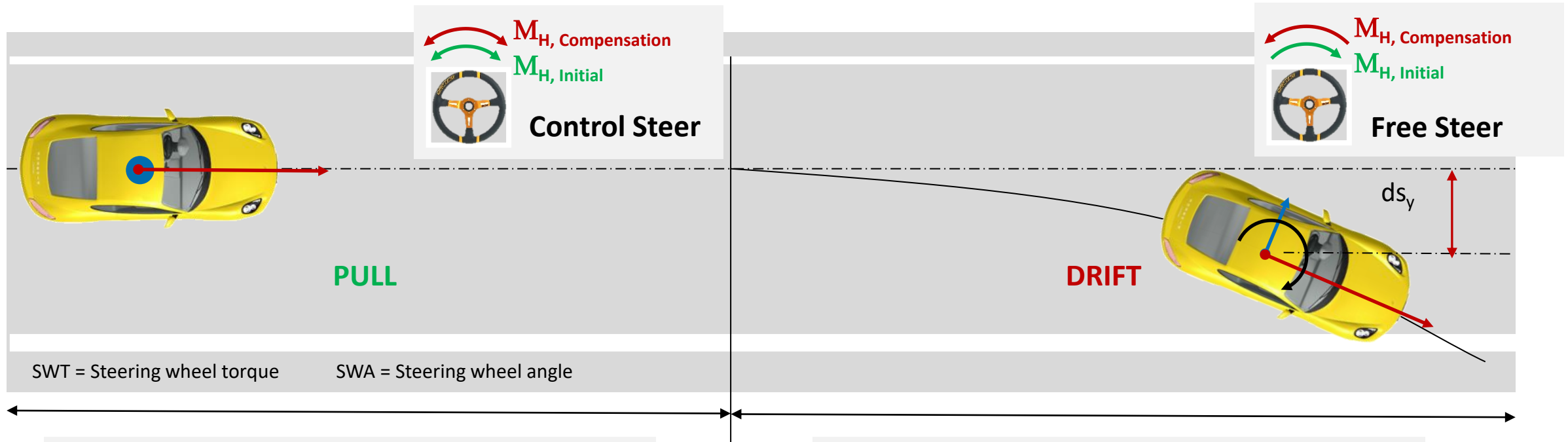
EPS functions and test maneuver for validation

FailSafeTests	Function Tests	Performance Tests
▪ High/Low Voltage ▪ Controller stability in different situations ▪ Sensor signal cut / interrupt ▪ Sensor offset / drift error ▪ Sensor noise error ▪ Sensor signal jump ▪ Failure moment ▪ CAN failure ▪ Starting condition ▪ Short cycle ▪ Loose contact ▪ Diagnostic messages ▪ Interface and (lost) communication ▪ ...	▪ end stop control ▪ high speed damp control ▪ motor save function ▪ on- center control ▪ active friction controller ▪ active return control ▪ active inertia comp. ▪ pull & drift control ▪ active road slope control ▪ side wind control ▪ road disturbance rejection ▪ active nibble compensation ▪ active steering support (e.g. μ split) ▪ park assist functions... ▪	▪ Power tests of steering support ▪ Turn-in ability ▪ On-center handling ▪ Pull behavior ▪ Drift behavior ▪ Straight running precision ▪ Steering wheel return ability ▪ Torque cut off ▪ Parking comfort ▪ Slalom performance ▪ Lane change performance ▪ Nuerburgring test (Fuchsröhre) ▪ Catch-up behavior ▪ Starting behavior ▪

Sample Function and Test: Catch-up during virtual vehicle test → Slalom



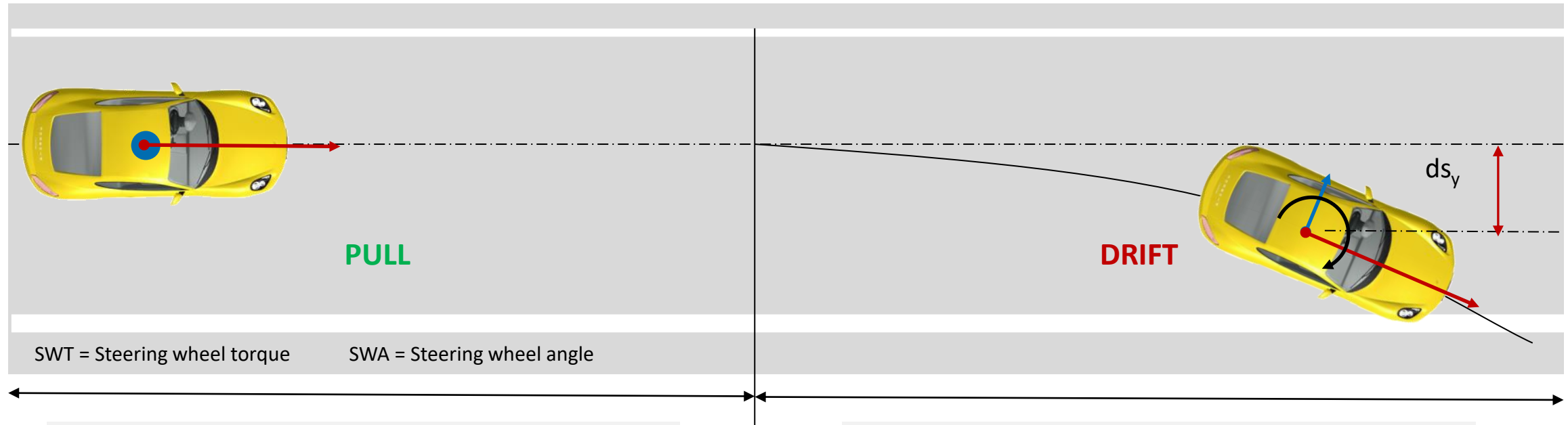
Sample Function and Test: Pull-Drift Compensation (PDC)



- The driver has to pull steering torque to drive straight ahead
- This steering torque is measured and automatically supported to reduce the drivers effort

- The vehicle is drift off the center line. The vehicle response with a yaw rate
- The yaw rate is measured and a steering angle support is applied to reduce the yaw rate to zero.

On-Center Steering Behavior



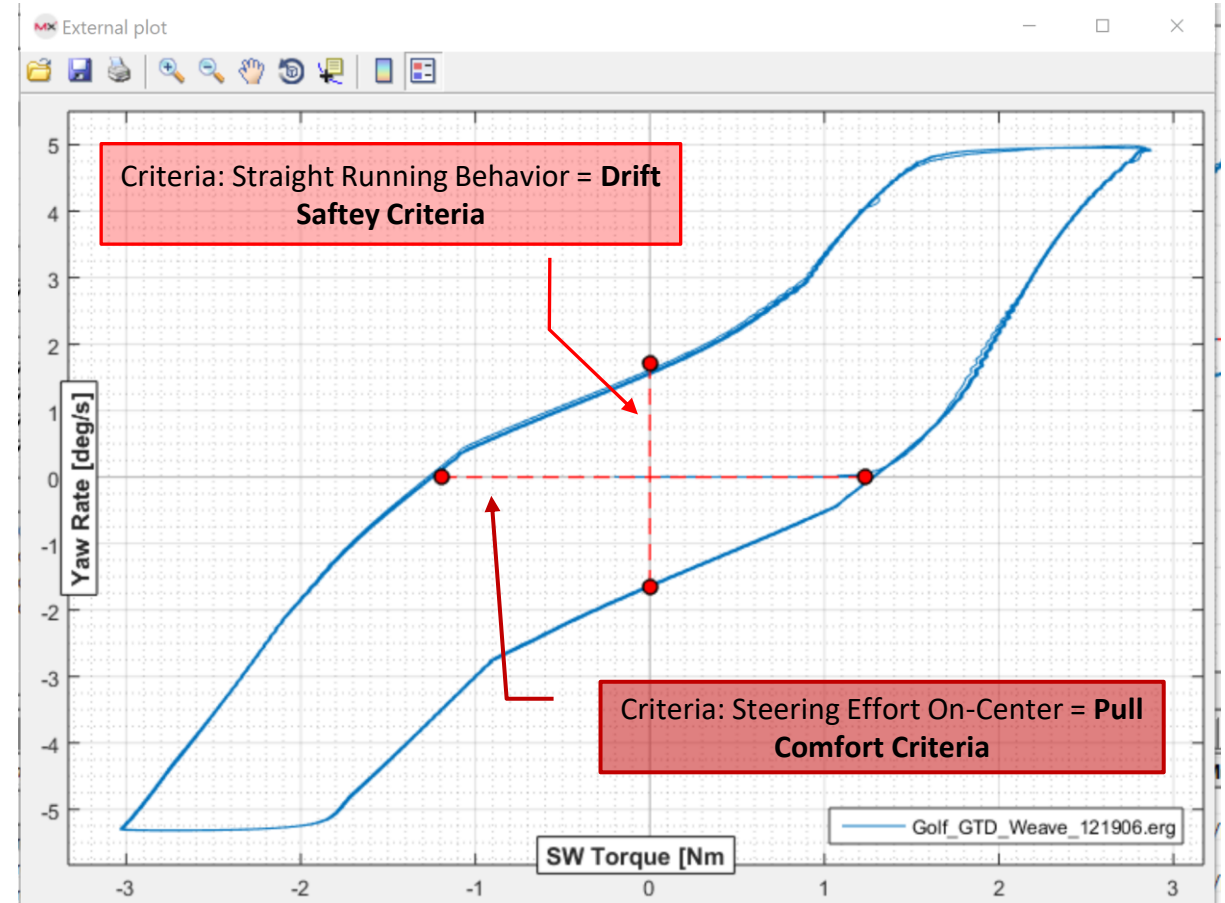
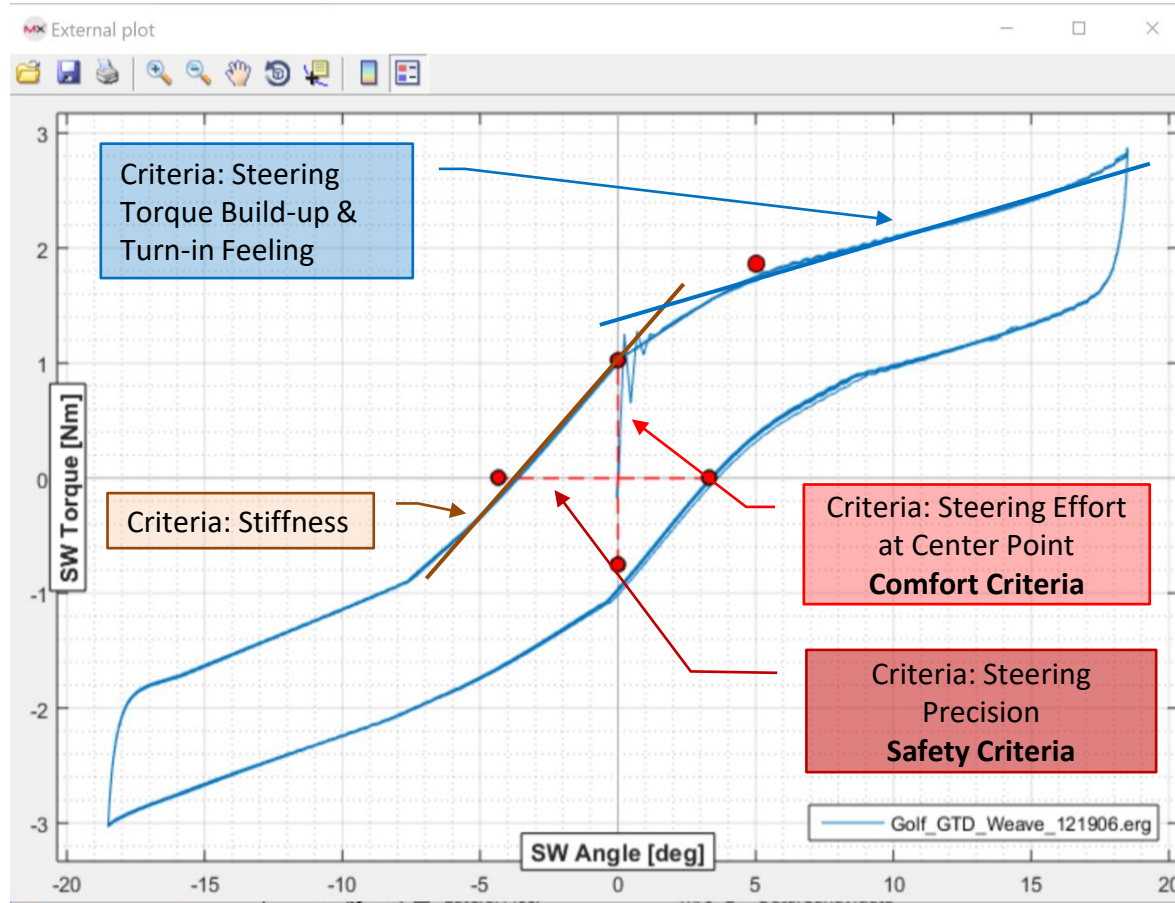
COMFORT

- **Subjective:** Steering Effort Center Point
- **Objective:** SWT / SWA Effort at YawRate = 0

SAFETY

- **Subjective:** Straight running behavior
- **Objective:** YawRate Response at SWT = 0

Steering On-Center Evaluation: On-Center Handling Test (ISO 13674)



Chassis controls and functions (1)

EPS Steering Model and related parameter

CarMaker - Vehicle Data Set

Vehicle Data Set

Vehicle Body | Bodies | Engine Mount | Suspensions | **Steering** | Tires | Br

Steering Model: **Pfeffer with Power Steering**

Steering Gear Ratio

Mode: **Characteristic Value**

Rack travel to Steering pinion angle [rad/m]

Mechanical Module

Power Assist Module

CarMaker - Vehicle Data Set

Vehicle Data Set

Vehicle Body | Bodies | Engine Mount | Suspensions | **Steering** | Tires | Brake | Powertrain | Aerodynamics | Sensors

Steering Model: **Pfeffer with Power Steering**

Steering Gear Ratio

Mechanical Module

Power Assist Module

Steering Column	Intermediate Shaft	Torsion Bar	Steering Rack	Misc.
Inertia of upper column [kgm ²]		0.026		
Inertia of lower column [kgm ²]		0.001		
Stiffness [Nm/deg]		12.0		
Friction torque gradient [Nm/rad]		7000.0		
Friction torque min/max [Nm]		-0.2	0.2	
Damping coefficient [Nms/rad]		0.06		
Damping torque min/max [Nm]			0.1	

Friction torque max = 0.2 Nm
Friction torque min = -0.2 Nm

Angle

Friction Element

Steering Column
Intermediate Shaft
Torsion Bar
Steering Rack

powered by

CarMaker - Vehicle Data Set

Vehicle Data Set

Vehicle Body | Bodies | Engine Mount | Suspensions | **Steering** | Tires | Brake | Powertrain | Aerodynamics | Sensors

Steering Model: **Pfeffer with Power Steering**

Steering Gear Ratio

Mechanical Module

Power Assist Module

General Power Assistance Options

Power Assistance: **EPS to Rack**

Assistance torque at ☒ Column ☐ Pinion

Electrical Power Steering

Motor torque constant [Nm/A]

Ratio electrical motor to tie rod [-]

Ratio recirculating ball system [m/rad]

Boost: **2D Look-Up Table**

Velocity [km/h]	Torque [Nm]	Current [A]
0.0	-4.3	30.00
0.0	-4.2	20.00
0.0	-4.1	15.10
0.0	-3.9	10.00
0.0	-3.5	5.10

Amplification [-]

☒ Extensive model electrical power steering

Electrical motor

Inertia [kgm²]

Viscous friction coefficient [Nms]

Current controller

Proportional gain [-]

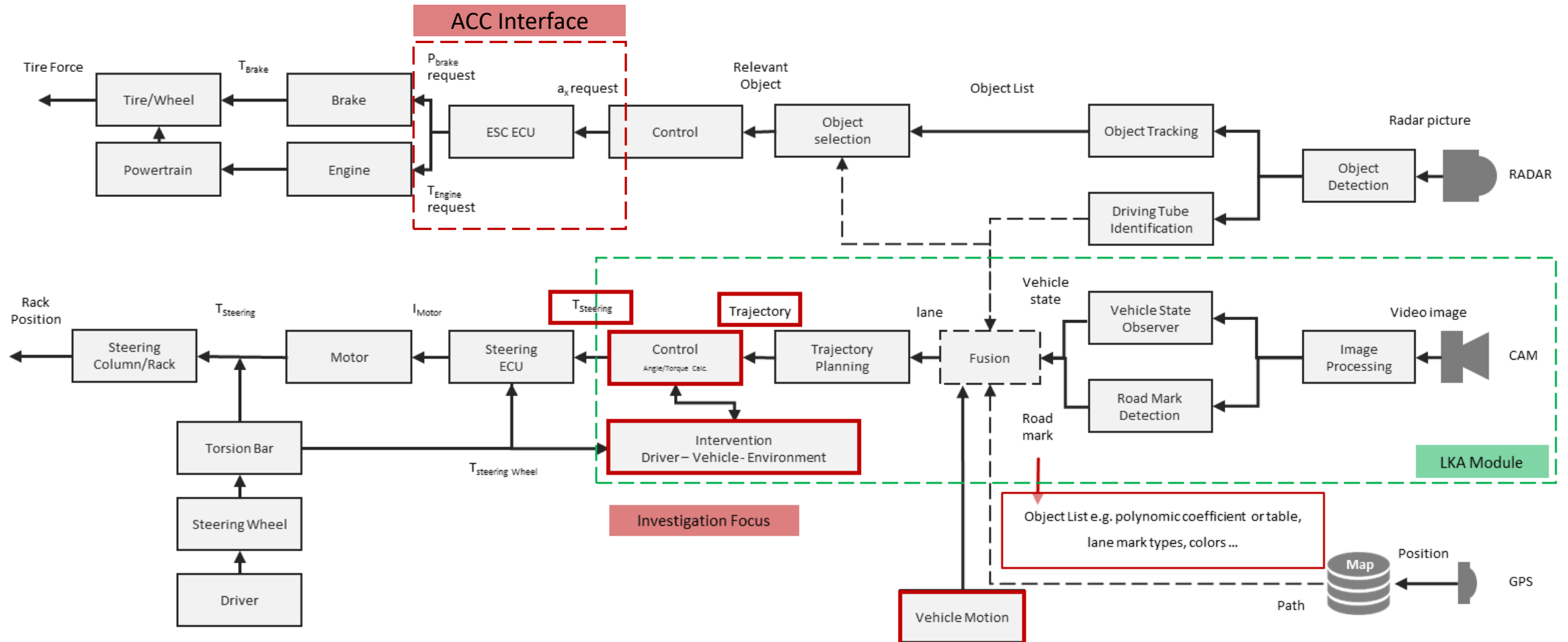
Integral gain [-]

Current [A]

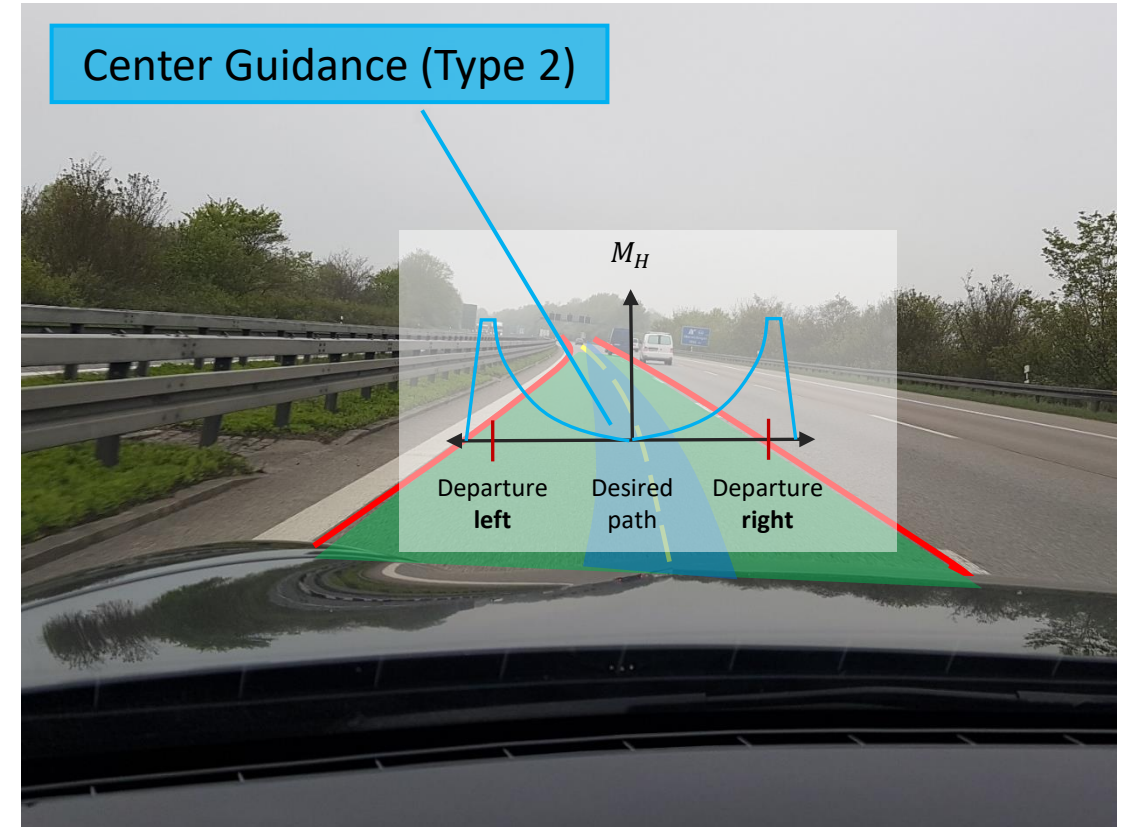
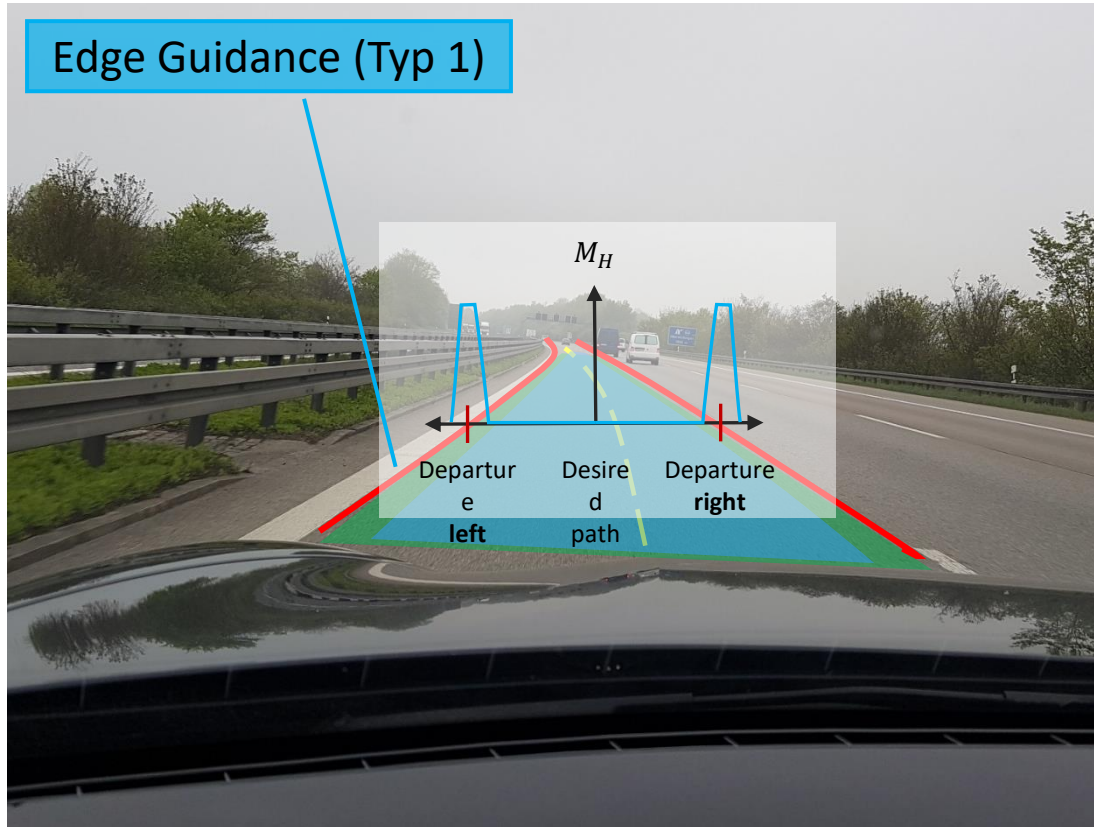
Torsion bar torque [Nm]

powered by

Lateral Control Function: Lane Keeping Assistance Systems

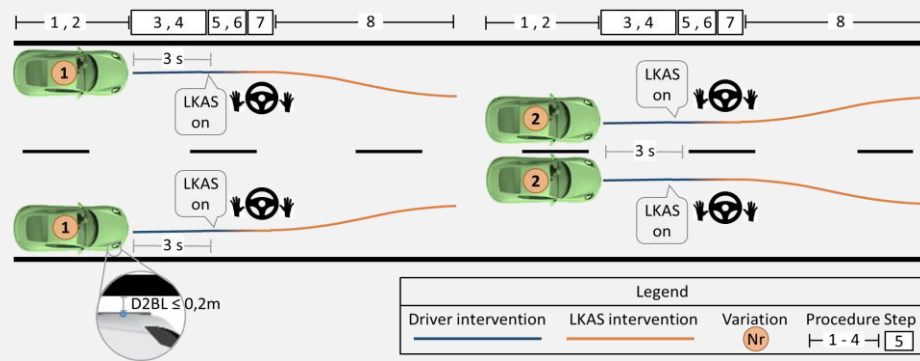
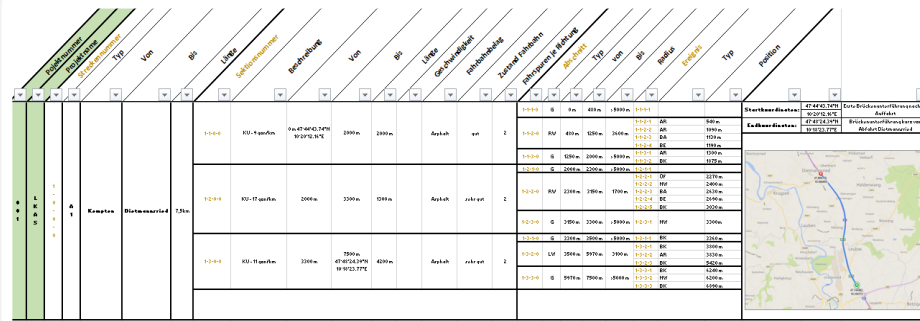


Lateral Control Function: Lane Keeping Assistance Systems



LKAS driving maneuver catalogue for public road and proving ground

Road Catalogue & Maneuver Definition



Driving Maneuver

- Free Ride Test
- Lane Change Test
- Transient Test
- Hands-Off Test at FSB
- Driver Feedback Test
- Stationary Cornering as Drop and Performance Test
- On-Center Handling Test
- Step Steer Test

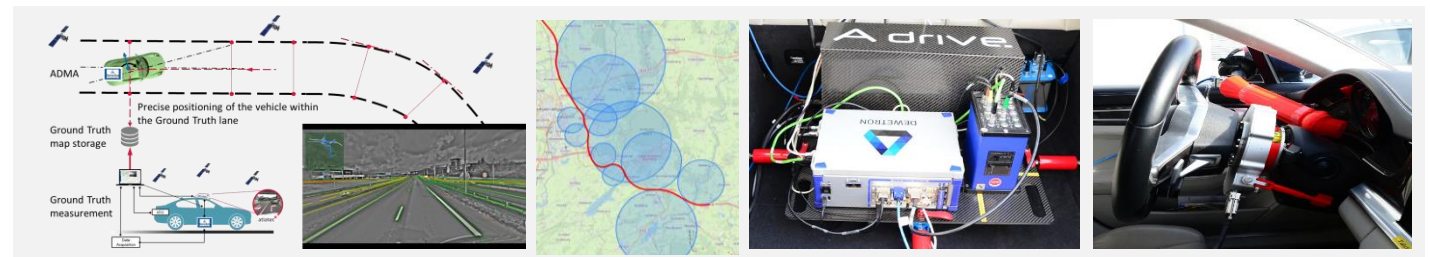
Vehicle Measurement

Benchmark vehicles w/o bus access:

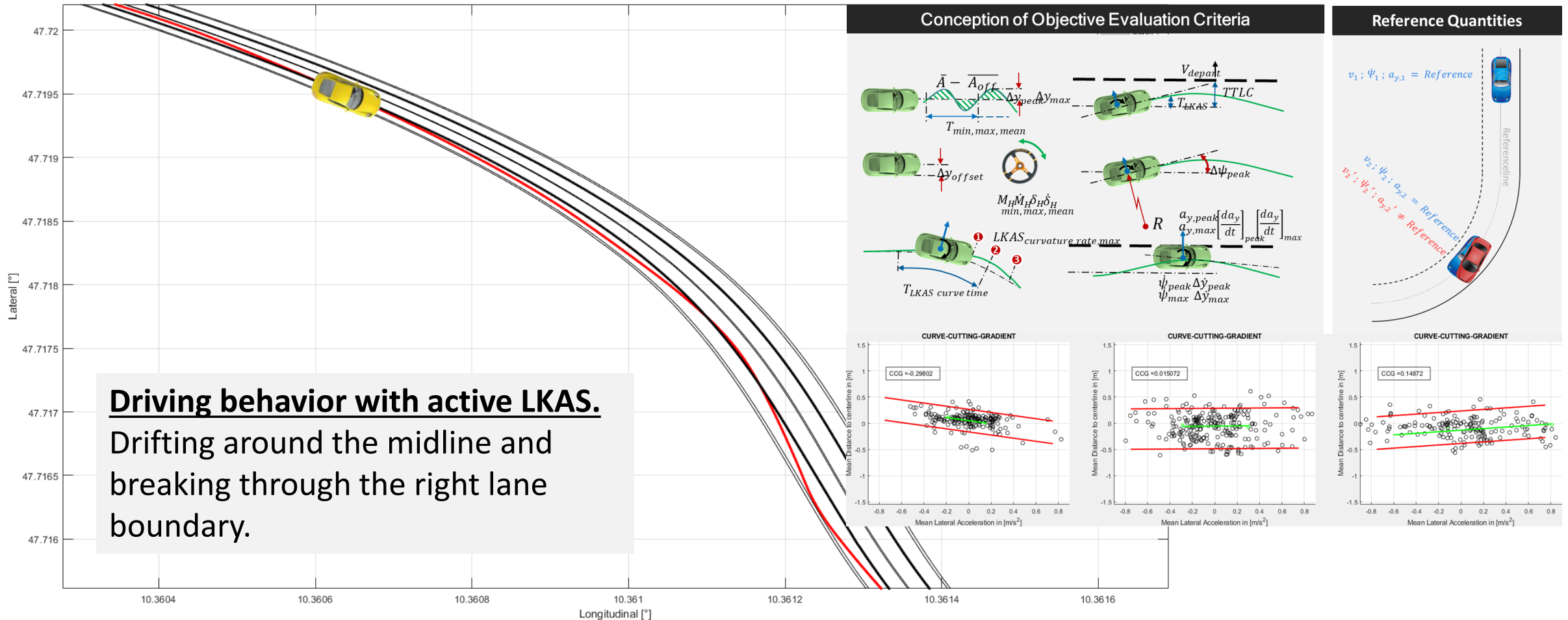
- Genesys ADMA IMU
- Kistler Steering Measurement Wheel
- System Status at Instruments

Vehicles with bus access:

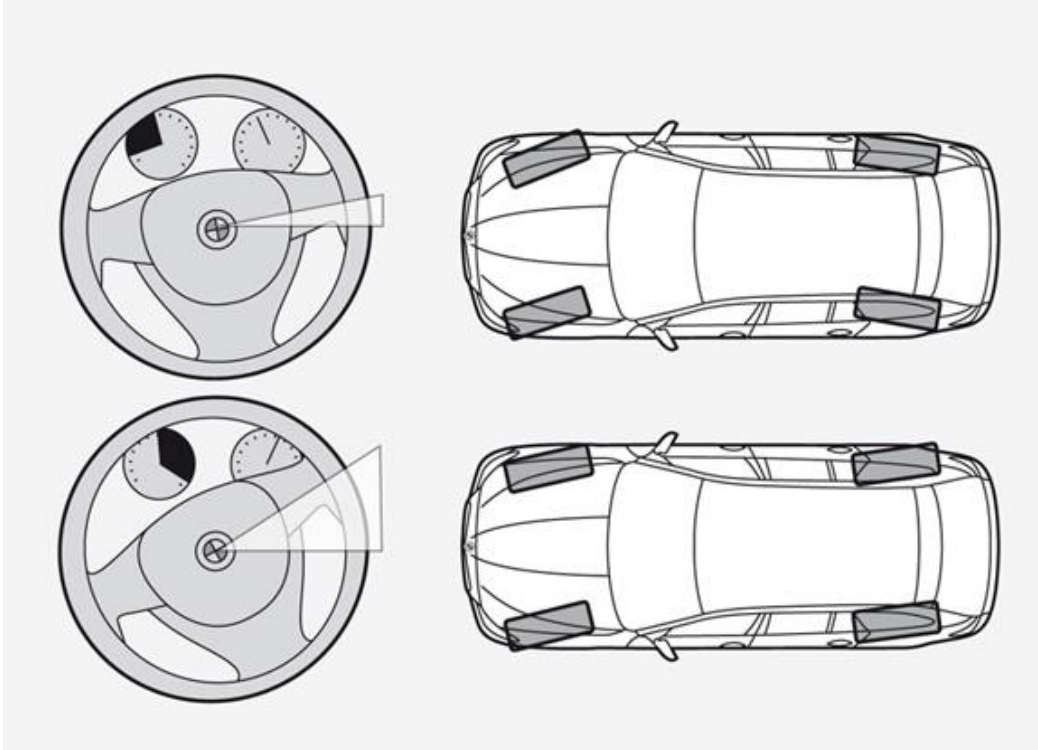
- CAN/FR Bus Signals
e.g. Object List



Accurate location of the vehicle in the lanes and vehicle motion evaluation

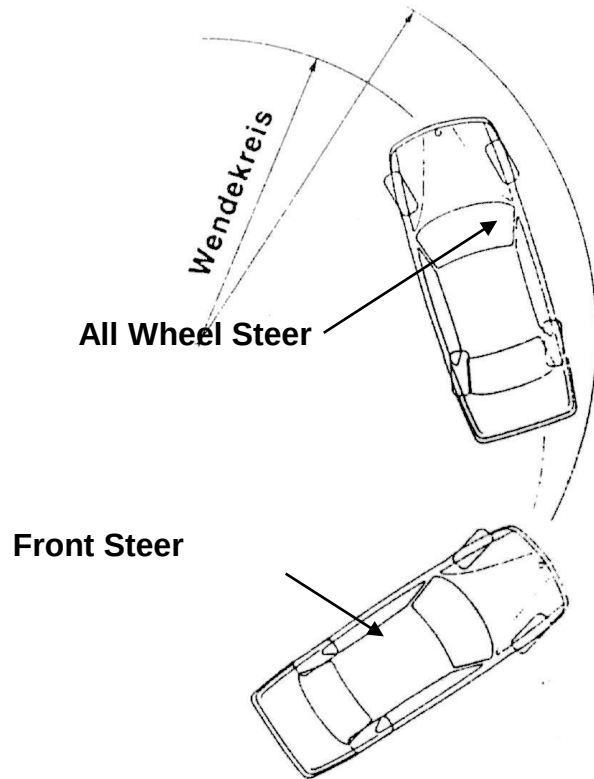


All Wheel Steering System



All Wheel Steering System

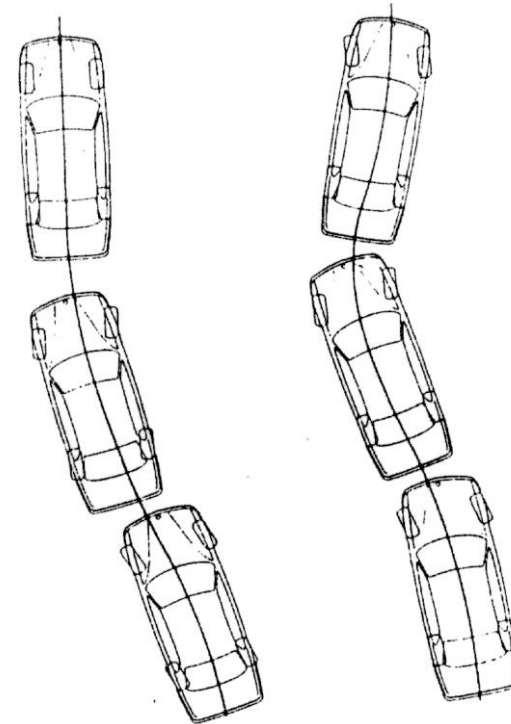
Steering in the opposite direction of rear wheels to achieve a small turning circle



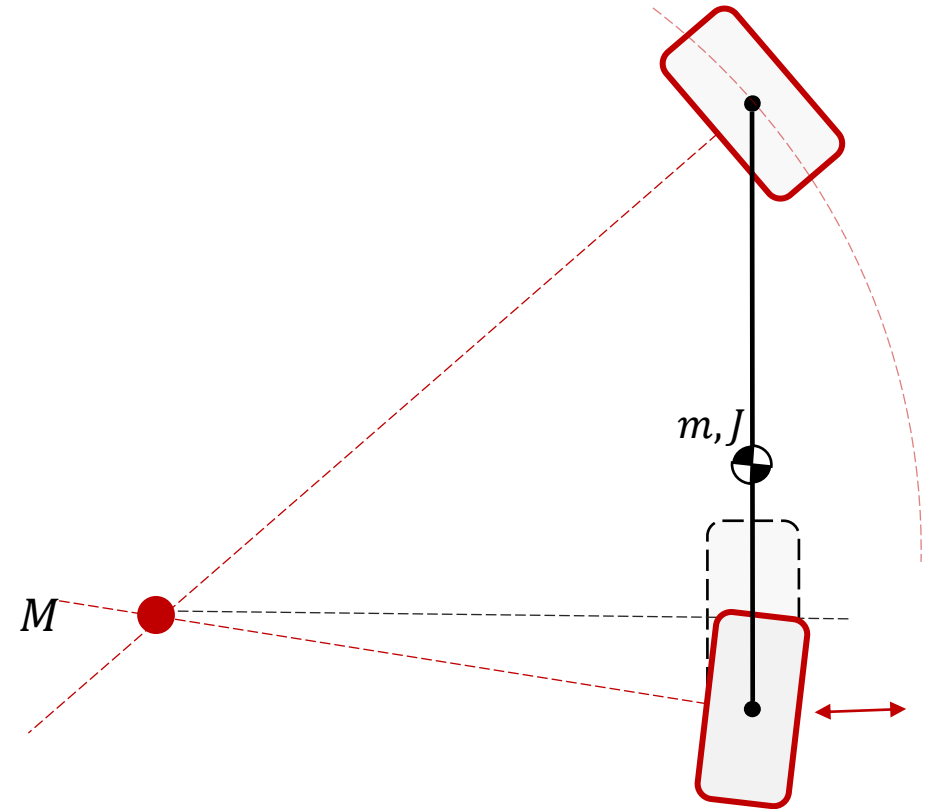
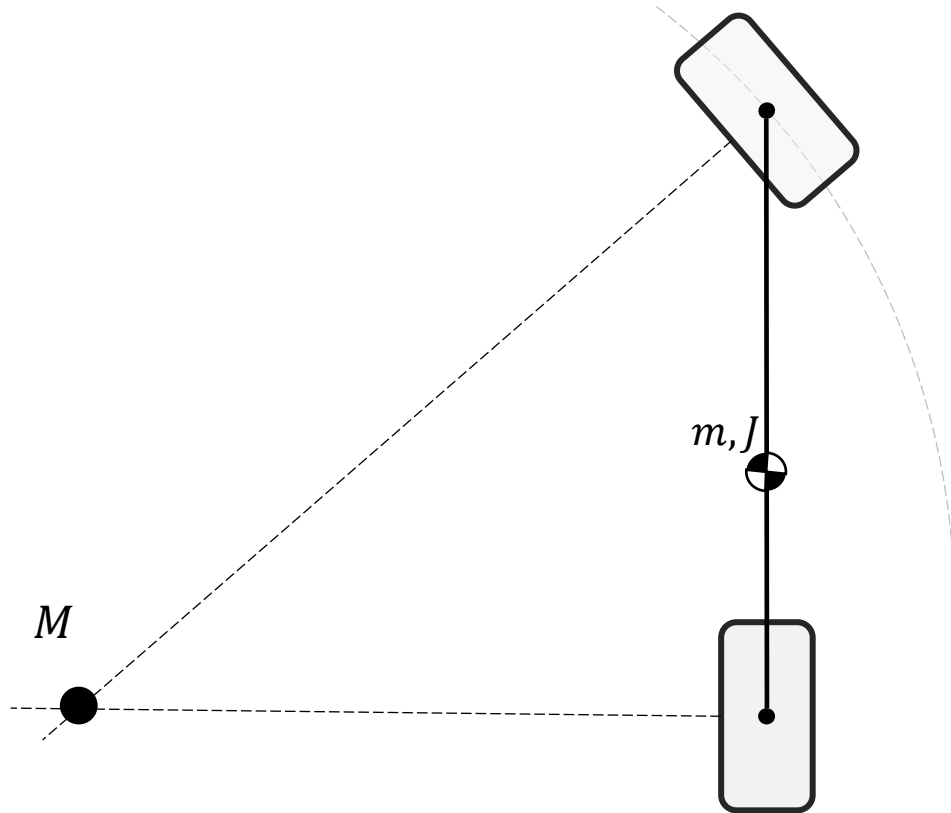
Steering in the same direction of rear wheels to achieve stability

All Wheel Steer

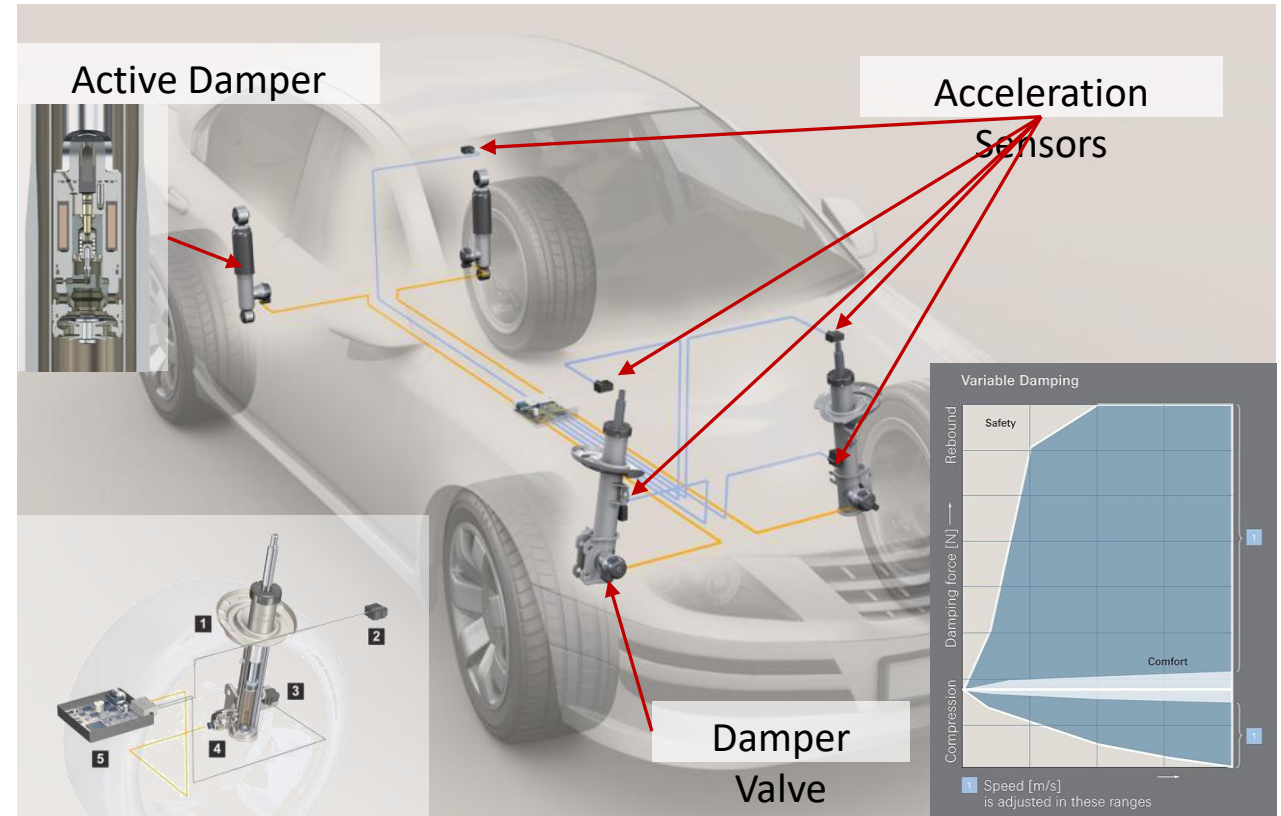
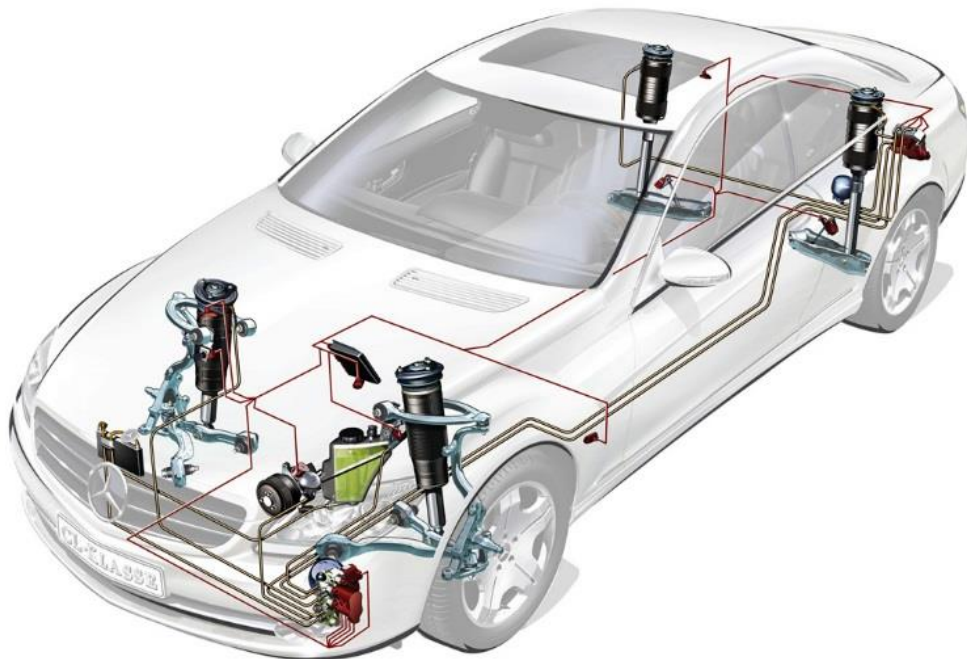
Front Steer



All Wheel Steering System - Principle of Action

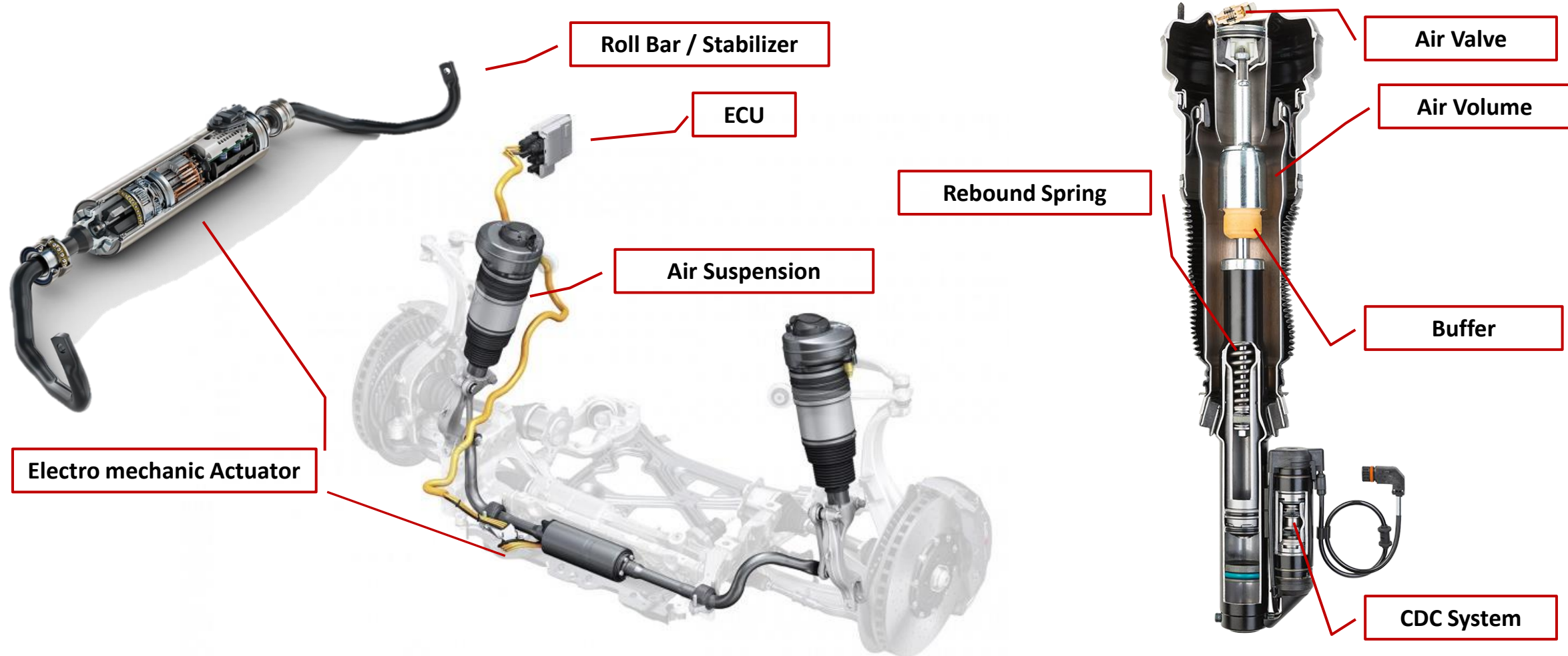


Active suspension control with CDC – Continuous Damping Control



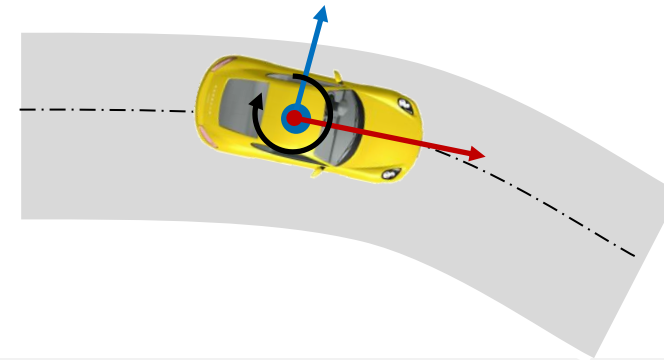
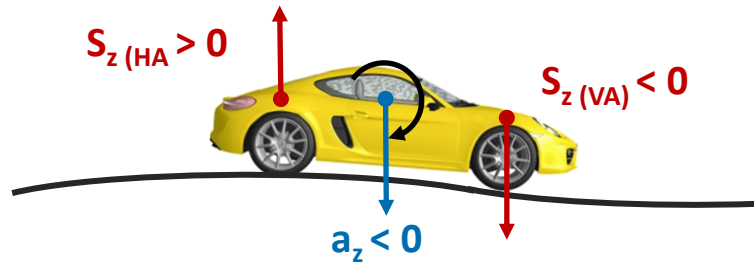
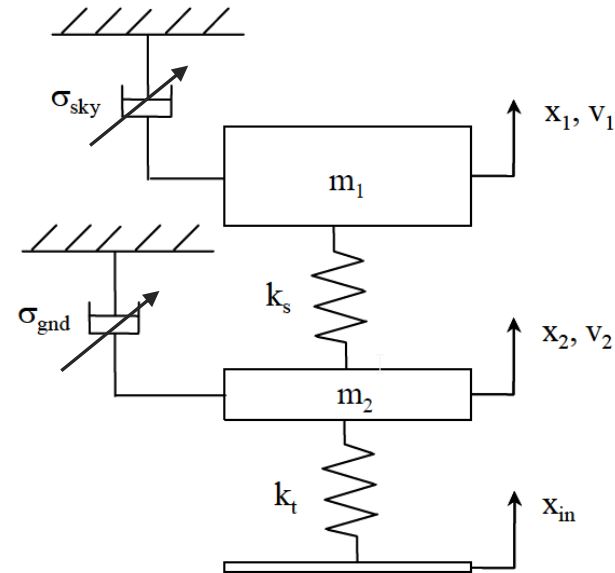
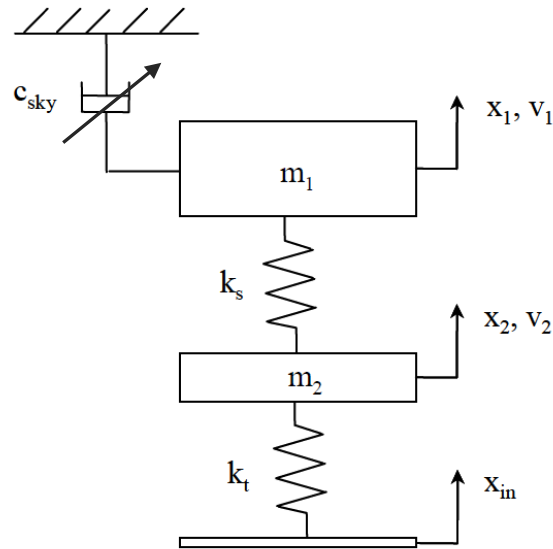


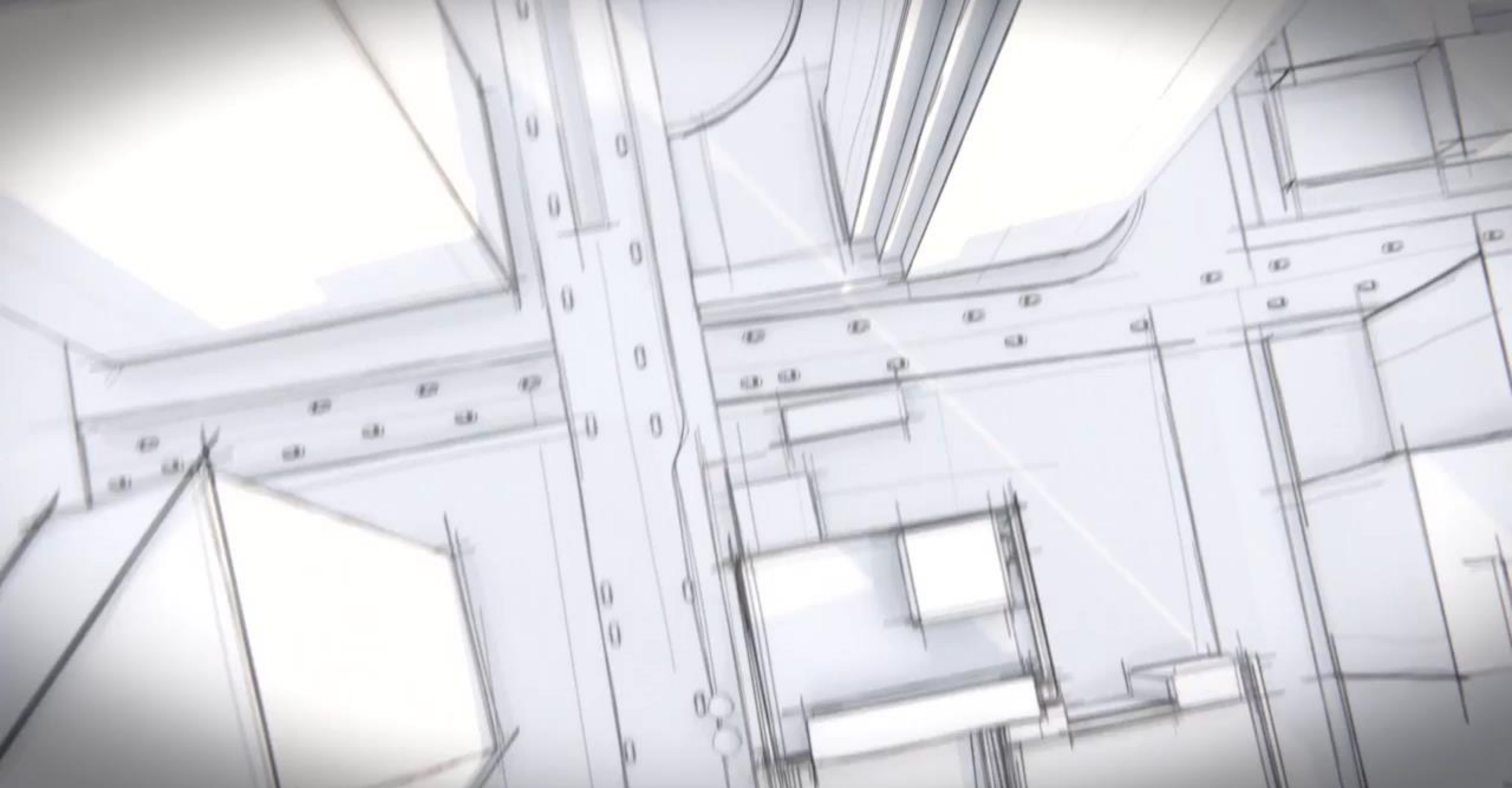
Active suspension control with CDC – Continuous Damping Control





Groundhook principle for longitudinal & lateral dynamics





Chassis controls and functions (1)

