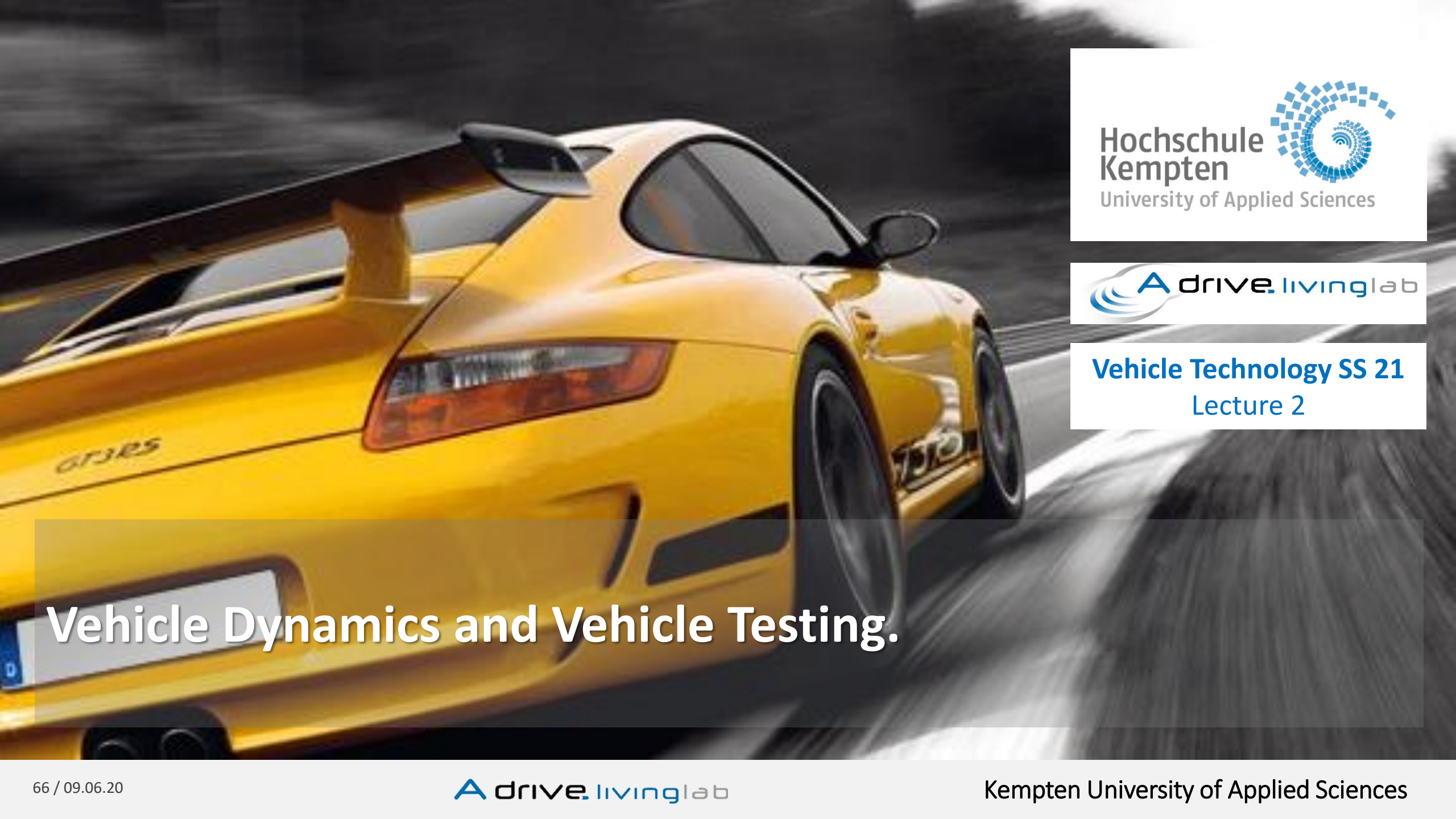




Hochschule
Kempten

University of Applied Sciences



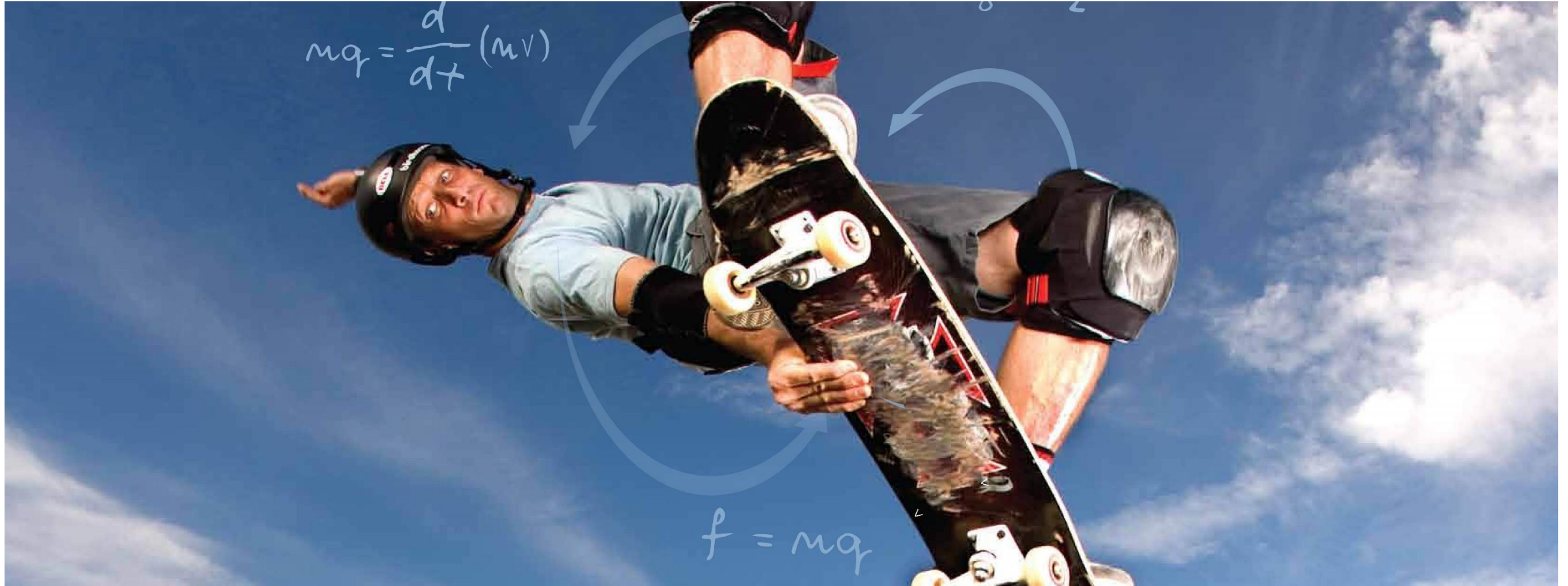
Vehicle Technology SS 21
Lecture 2

Vehicle Dynamics and Vehicle Testing.

Agenda

Nr.	Datum	Inhalt
1	19.03.	Introduction Vehicle dynamics
2	26.03	Practical Training Vehicle Dynamics Simulation and Evaluation
3	09.04.	Test and evaluation methods for vehicle attributes with practical simulation
4	16.04.	Chassis components and functions with practical simulation
5	30.04.	Basic vehicle dynamics calculation and vehicle models
6	18.06	Track Day
7	25.06.	ESP–Functions & Application & Process
8	02.07.	ESP–Application & Hands-On Workshop
9	09.07.	Project Day

What is a maneuver?



Maneuver (French *manœuvre*, latin: *manuopera* „Handdienst“) stands for:

- **Generally:** a maneuver is a smart executed change of direction
- **Military:** Troops or fleet exercises under warlike conditions or tactical movement of troops associations
- **Shipping:** Course change in shipping
- **Flying:** a flyable change in direction or figure in aviation
- **Vehicle test:** **Reconstruction of a real driving situation!**

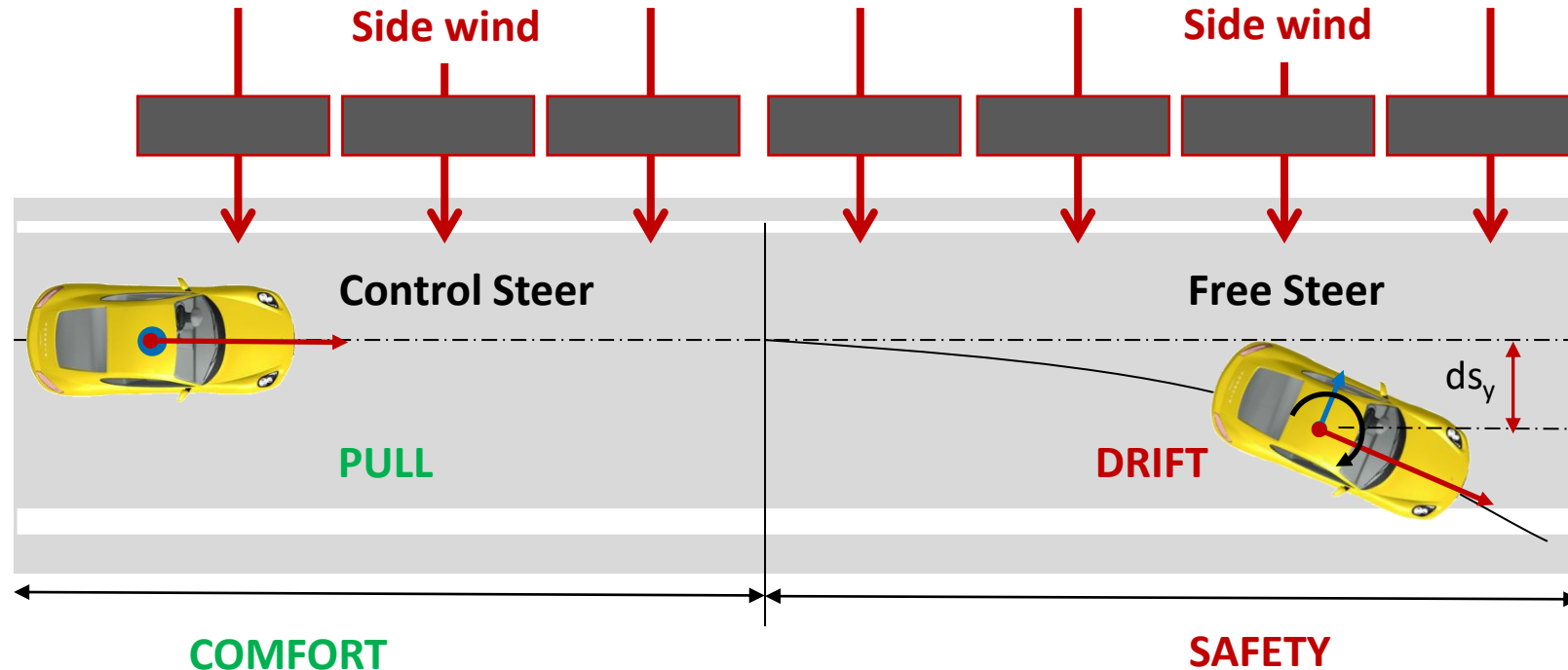


Testing Principle: Looking for trouble before it looks for you!



Road testing are still a very high effort.

Sample: Driving maneuver and objective & subjective evaluation criteria



- **Subjective:** Steering effort at side wind (SWA/SWT)
- **Objective:** SWT / SWA Effort at YawRate = 0
- **Subjective:** Straight running behavior at side wind
- **Objective:** Lateral displacement, YawRate Response

SWT = Steering wheel torque SWA = Steering wheel angle

Vehicle Dynamics Attribute Evaluation

Driving Maneuver Catalogue (Open/Closed Loop)

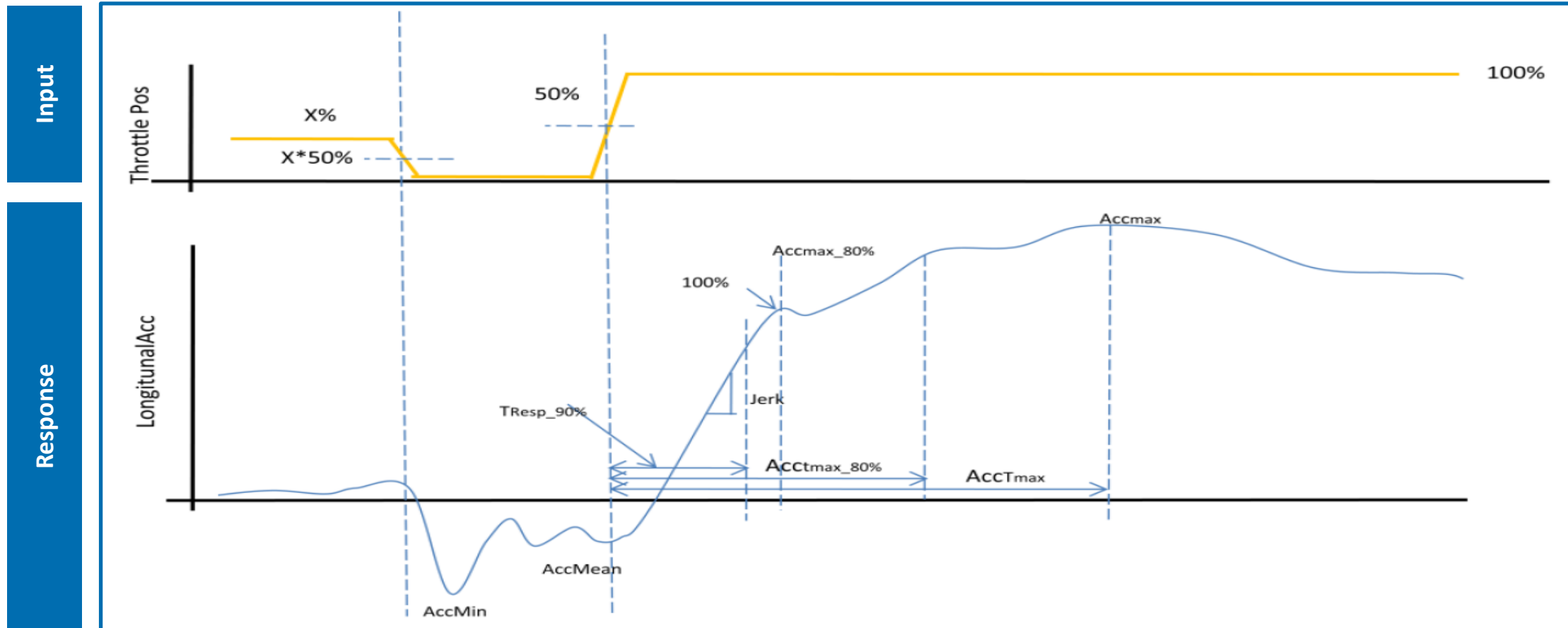
- Steady state circular (ISO)
- Frequency response test (ISO)
- Slowly increase steer (ISO)
- Weave test (ISO)
- Transition test (ISO)
- Step input test (ISO)
- Slalom
- Lane change test (ISO 3888)

Simulation Demo

- Handling Course - Nürburgring
- Braking during cornering (ISO)
- Power-Off Test (ISO)
- μ -Split Braking (ISO)
- Steering Return Ability Test
- Braking test
- Acceleration Test
- ...



Objective evaluation via key performance indicators – KPI's



Standardization of driving maneuver and evaluation criteria's

ISO-Standards		
1982	ISO 4138	Road vehicles - Steady state circular test procedure
1988	ISO 7401	Road vehicles - Lateral transient response test methods
1991	ISO 8855	Road vehicles - Vehicle Dynamics road holding ability – Vocabulary
1985	ISO 7975	Road vehicles - Braking in a turn - „open-loop“ test procedure
1991	ISO 9815	Road vehicles - Passenger Car-Trailer combination lateral stability test procedure
1990	ISO 10392	Road vehicles with two axles - Determination of center of gravity
1993	ISO 9816	Passenger Cars - Power-off reactions of a vehicle in turn- “open-loop“ test method
1975	ISO/TR 3888	Road vehicles - Test procedure for a severe lane-change manoeuvre



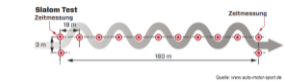
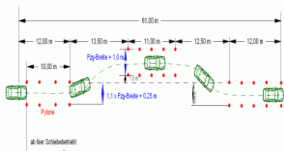
Standardization of driving maneuver and evaluation criteria's

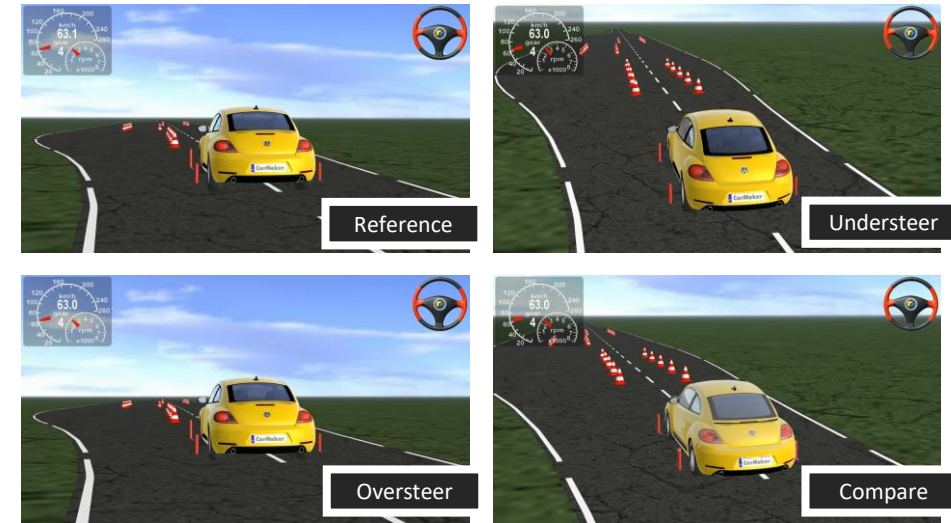
ISO-Technical-Reports		
1986	ISO/TR 8349	Road vehicles - Measurement of road surface friction
1986	ISO/TR 8350	Road vehicles - High-friction test track surface-Specifications
1988	ISO/TR 8725	Road vehicles - Transient „open-loop“ response test method with one period of sinusoidal input
1989	ISO/TR 8726	Road vehicles - Transient „open-loop“ response test method with pseudo-random steering input
2010	ISO 12021	Road vehicles -- Sensitivity to lateral wind -- Open-loop test method using wind generator input
2010	ISO 13674-1	Road vehicles -- Test method for the quantification of on-centre handling -- Part 1: Weave test
2016	ISO 13674-2	Road vehicles -- Test method for the quantification of on-centre handling -- Part 2: Transition test

Standardization of driving maneuver and evaluation criteria's

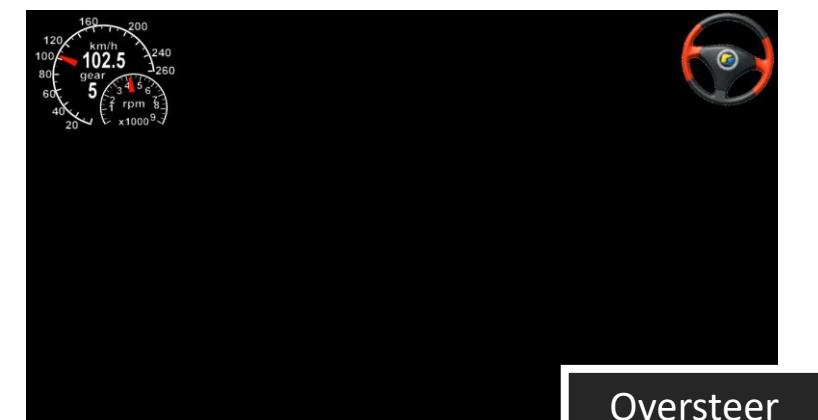
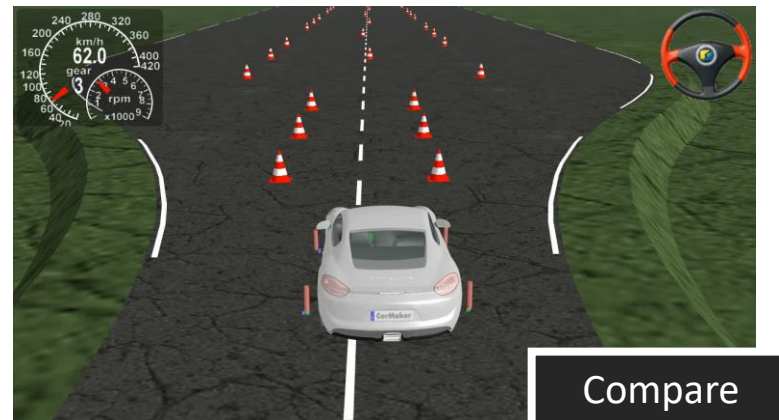
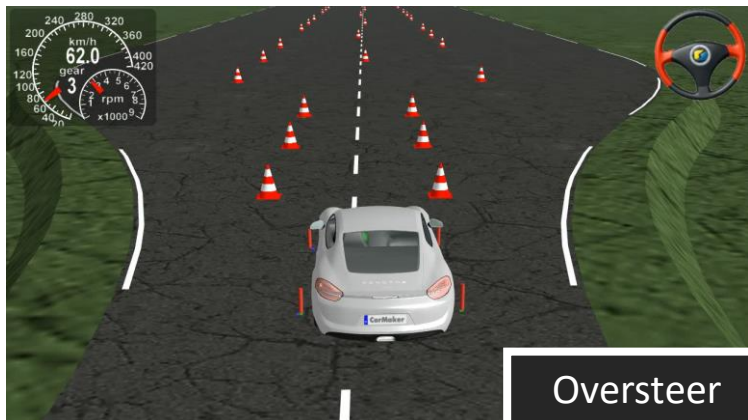
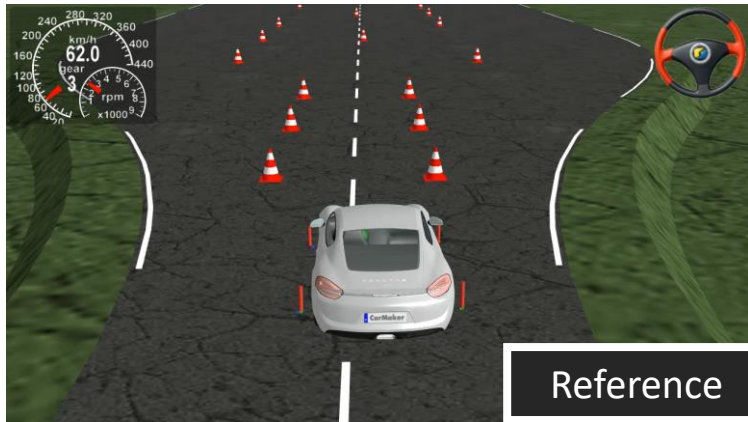
ISO-Technical-Reports		
1999	ISO 14512	Passenger cars -- Straight-ahead braking on surfaces with split coefficient of friction -- Open-loop test procedure
2011	ISO 17288-1	Passenger cars -- Free-steer behavior -- Part 1: Steering-release open-loop test method
2011	ISO 17288-2	Passenger cars -- Free-steer behavior -- Part 2: Steering-pulse open-loop test method
2007	ISO 21994	Passenger cars -- Stopping distance at straight-line braking with ABS -- Open-loop test method
2006	ISO 15037	Road vehicles -- Vehicle dynamics test methods -- Part 1: General conditions for passenger cars
2016	ISO 19365	Passenger cars -- Validation of vehicle dynamic simulation -- Sine with dwell stability control testing

Typical driving maneuvers

Typical driving maneuvers		Open Loop	Closed Loop	
Driving Maneuver	Evaluation			Picture
Handling Course	Evaluation of the driving behavior in extreme cornering situations		X	
Slalom 10x18m 10x36m	Evaluation of the driving behavior in very fast course directions.		X	
Single Lane Change	Simulation of a evasive maneuver at the highway		X	
Double Lane Change 1 (FAST)	Simulation of a fast evasive maneuver with return to the lane (~120km/h; ISO 3888-1 Lane Change)		X	
Double Lane Change 2 (SLOW)	Simulation of a intensive evasive (obstacle avoidance) maneuver with return to the lane (~70km/h; ISO-3888-2 [VDA] Lane Change or „Elk Test“)		X	



10x18m Slalom & most important maneuver: “Steady State Circular Driving”

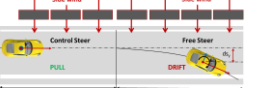


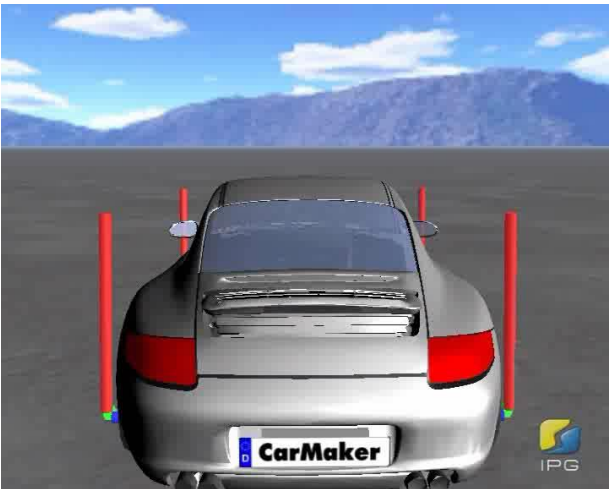
SR60 Torus Steering Robot



Swept sine

Test and evaluation methods for vehicle attributes

Driving Maneuver	Evaluation			Picture
		Open Loop	Closed Loop	
Step Steer	Sudden steer input to a defined value - ISO 7401.	X		
Sine Steer	Harmonic steering in from of a sine or sine sweep with defined amplitude – ISO 8725.	X		
pseudo-random steer	Irregular steer input – ISO 8726.	X		
Steer return-ability test	Evaluation of steering wheel return-ability within a turn-off maneuver	X		
Side wind test	Evaluation of vehicle behavior such as course deviation thru side wind - ISO 12021.	X		
Traction/ acceleration test	Evaluation of the traction and acceleration performance		X	
Car-trailer Stability test	Evaluation of the vehicle and trailer stability - ISO 9815.	X		



Agenda

1. Introduction Vehicle Dynamics

2. Introduction in die CarMaker Virtual Test Driving

- Main GUI
- Project
- IPG Movie
- IPG Control
- Instruments
- **Exercise 1:** Sample TestRuns from Product Examples
 - Vehicle Dynamics
 - ADAS
- **Exercise 2:** Sample from Projects → Golf_GTD_SlowlyIncreaseSteer
 - Start Simulation
 - Save of data
 - Evaluation with Mxeval

3. Driver – Vehicle – Environment

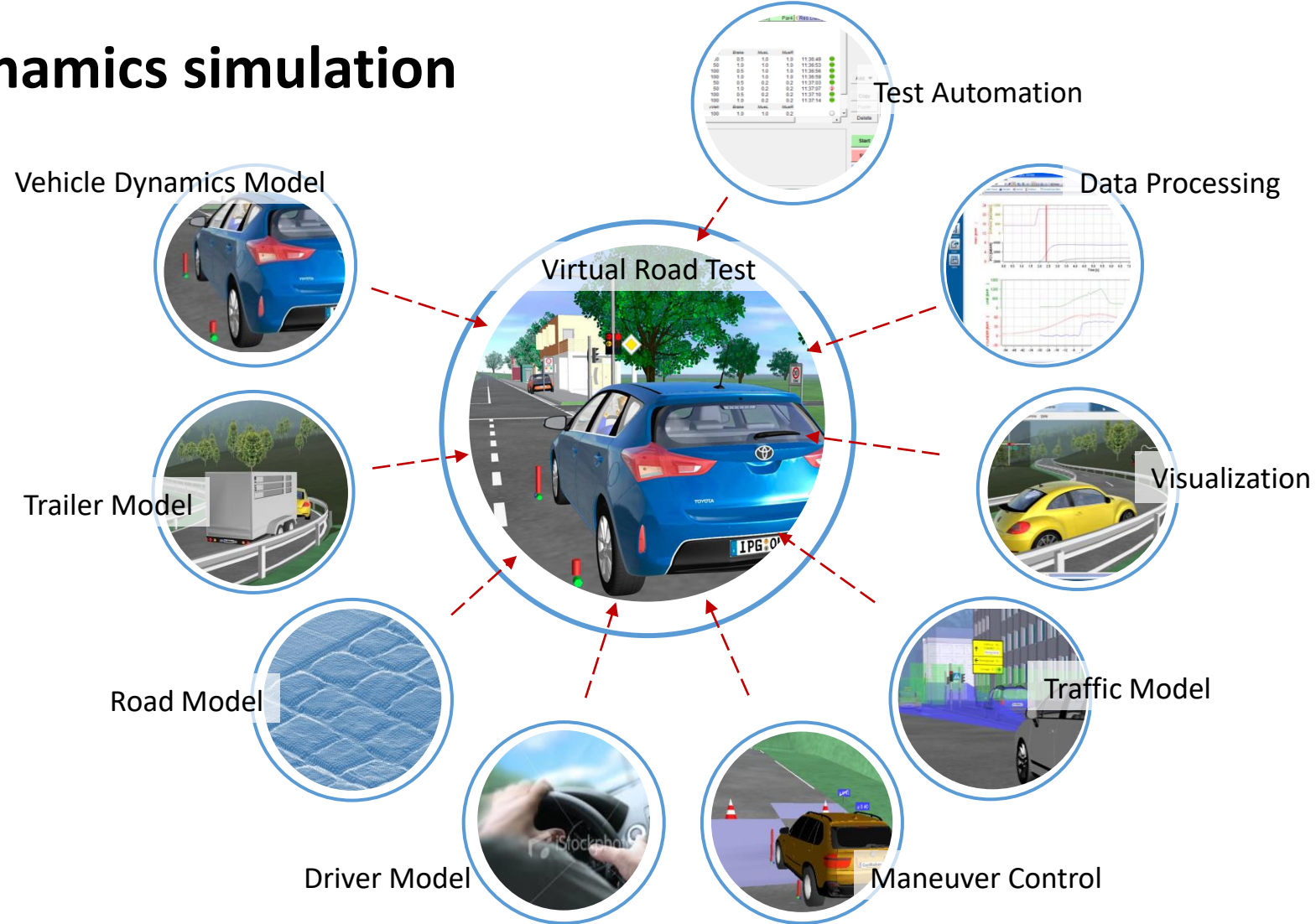
- Vehicle Model
- Load
- Tire
- **Exercise 3:** Golf_GTD_SteadyCircular_100m
 - 3 Reifenvarianten – Sim – Save - Eval
- Road Model

- Maneuver Control
- Driver Model
- **Exercise 4:** New TestRun from the scratch
 - Vehicle – Road – Maneuver - Driver
- Traffic
- **Exercise 5:** μ -Split braking test
- **Exercise 6:** Handling Course / Racetrack

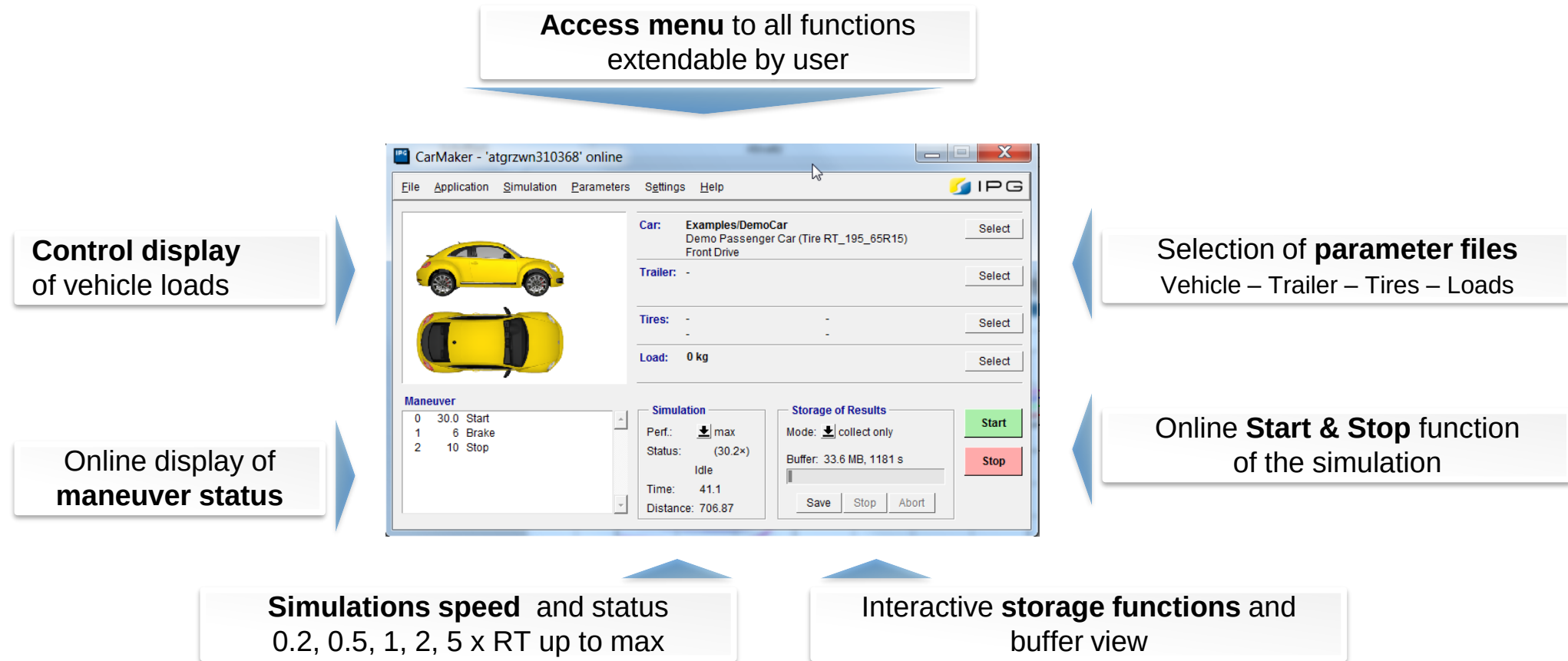
3. Architecture und Special Functions

- Vehicle Data Set Generator
- RealTimeExpressions
- **Exercise 7:** Event based Maneuver
- DVA
- **Exercise 8:** Manuel Manipulation/Overwrite of Variables/Quantities
- Maneuver Command Language
- **Exercise 9:** Automatic Manipulation/Overwrite of Variables/Quantities within the Maneuver
- Input from File
- Test Manager
- **Exercise 10:** Build-up of a test series with variation of parameters

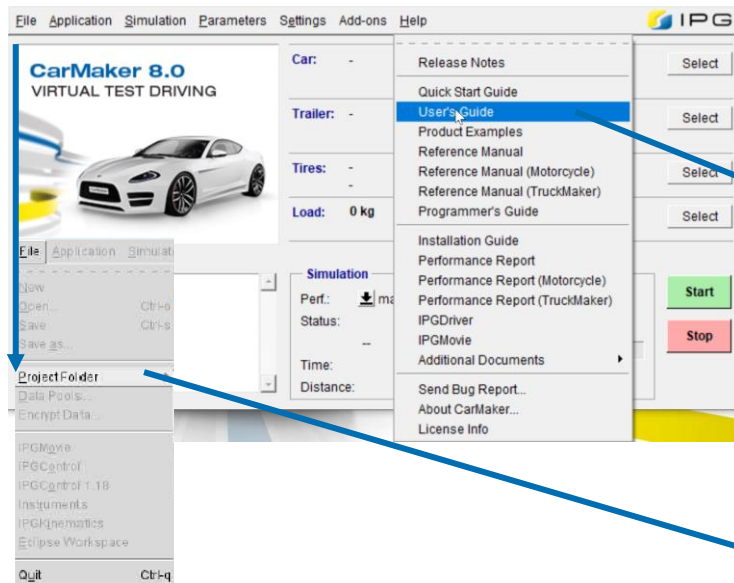
Vehicle dynamics simulation



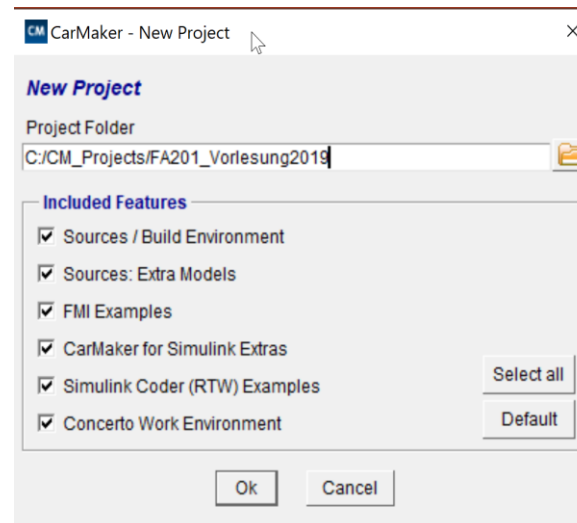
CarMaker command center give access to all functions



Vehicle dynamics simulation

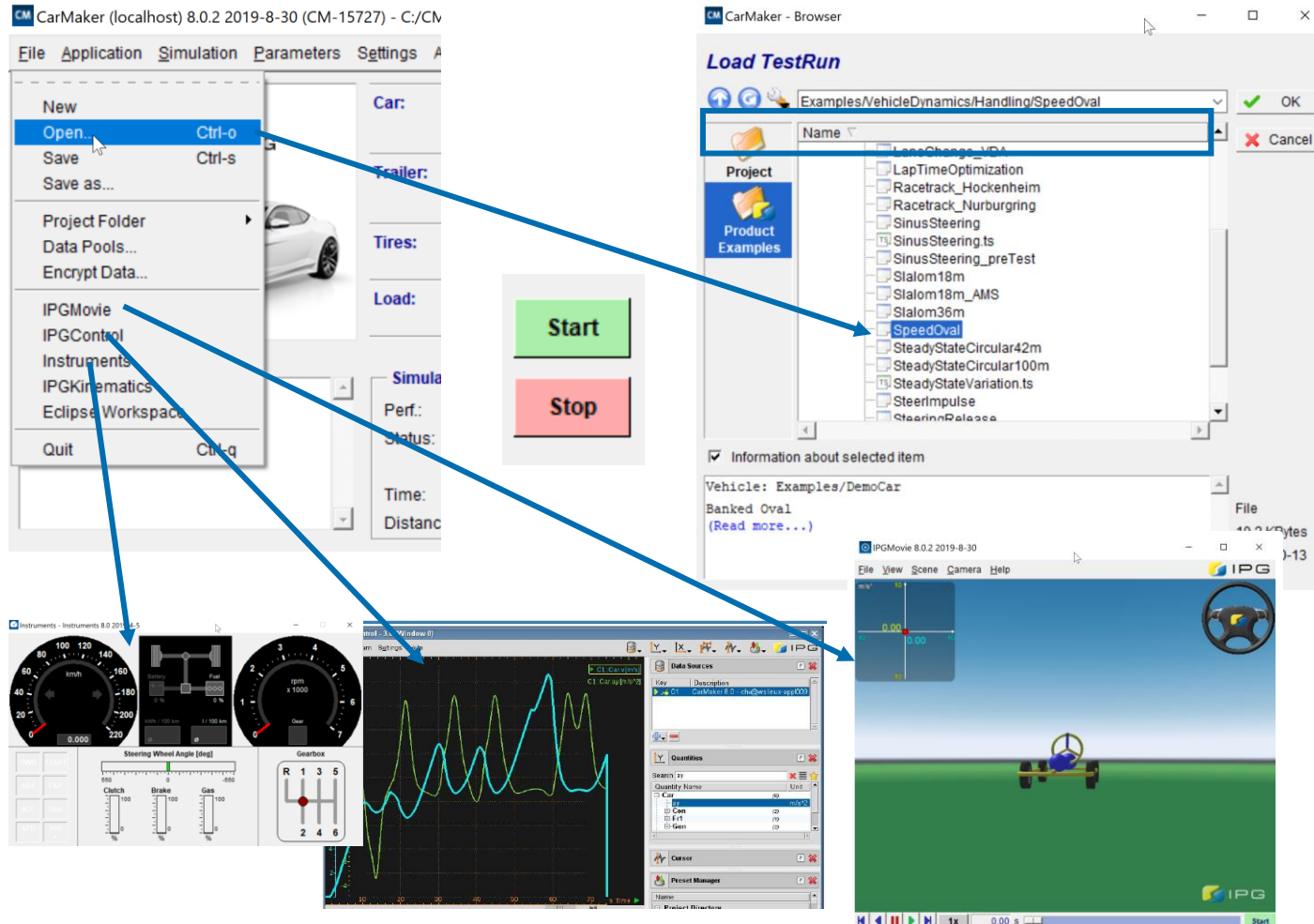


Quick Start Guide Version 8.0.2
CarMaker®

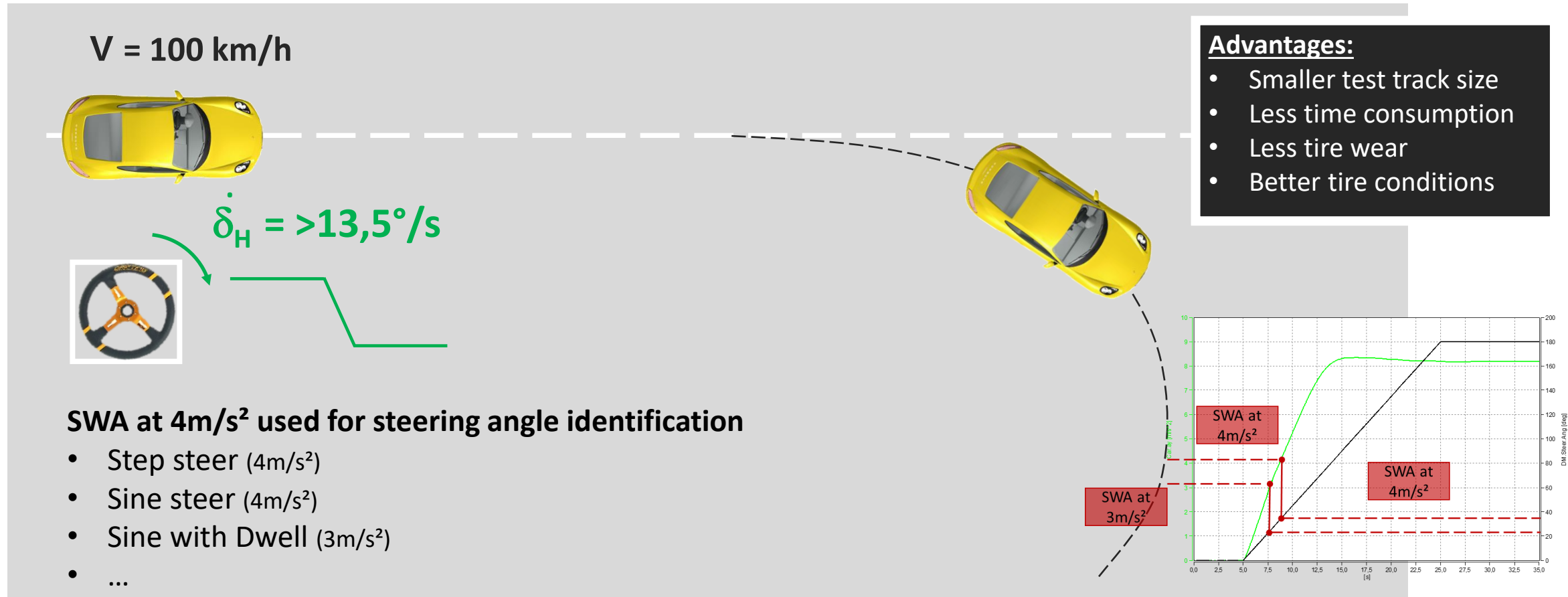


Introduction in die CarMaker Virtual Test Driving

Vehicle dynamics simulation

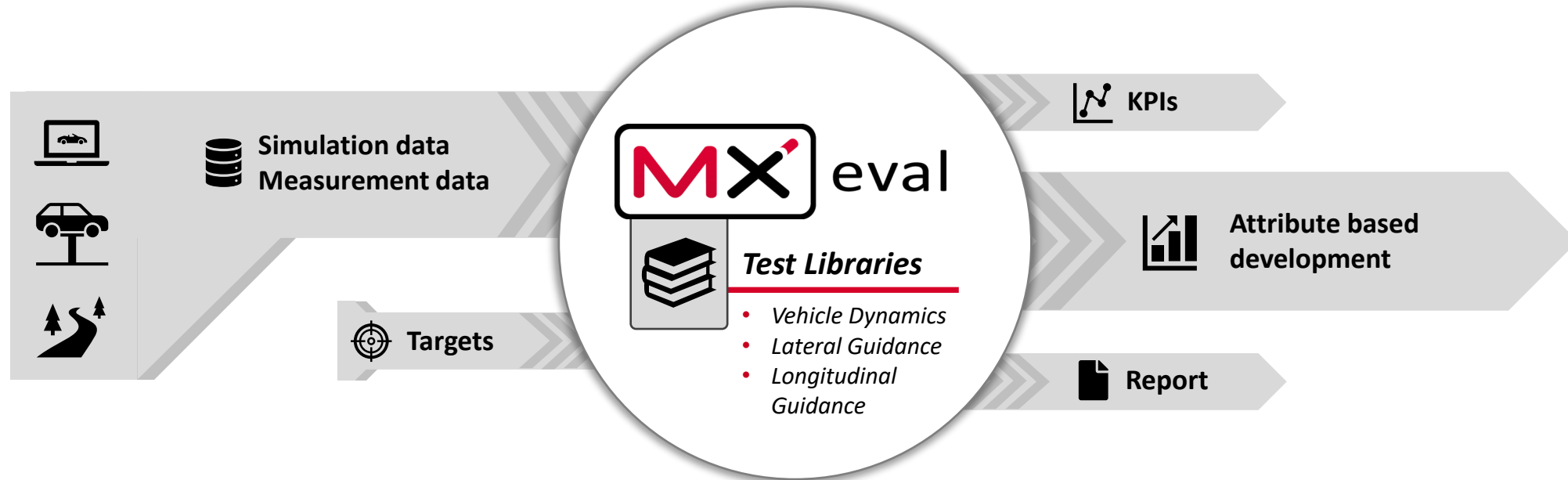


Exercise 2: Slowly increase steer test (SIS) and an identifying maneuver



Vehicle Dynamics Attribute Evaluation

Mxeval for your quick evaluation and right decisions



CONSISTENT DEVELOPMENT OF DRIVING PERFORMANCE



Vehicle Dynamics Attribute Evaluation

Target Management with MXeval

Options

Settings

- General
 - Update
 - Data Processing
- Test Setup
 - ACC
 - LKAS
 - Vehicle Dynamics
 - VD: Frequency Response Test
 - VD: Quasi Static Test
 - VD: Sine with Dwell
 - VD: Single Sine Test
 - VD: Slalom
 - VD: Steady State Circular Test
 - VD: Step Input Test
 - VD: Weave Test
- View
 - General
 - KPI
 - Visualization
- Channels
 - LK-FR: Boundaries

KPI Assessment Custom KPIs Namespace Conversion Channels Plots

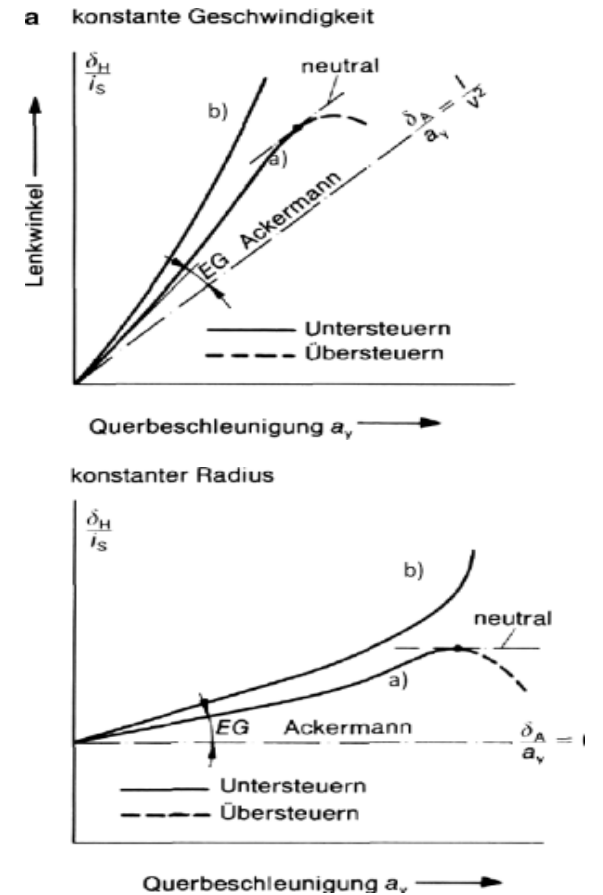
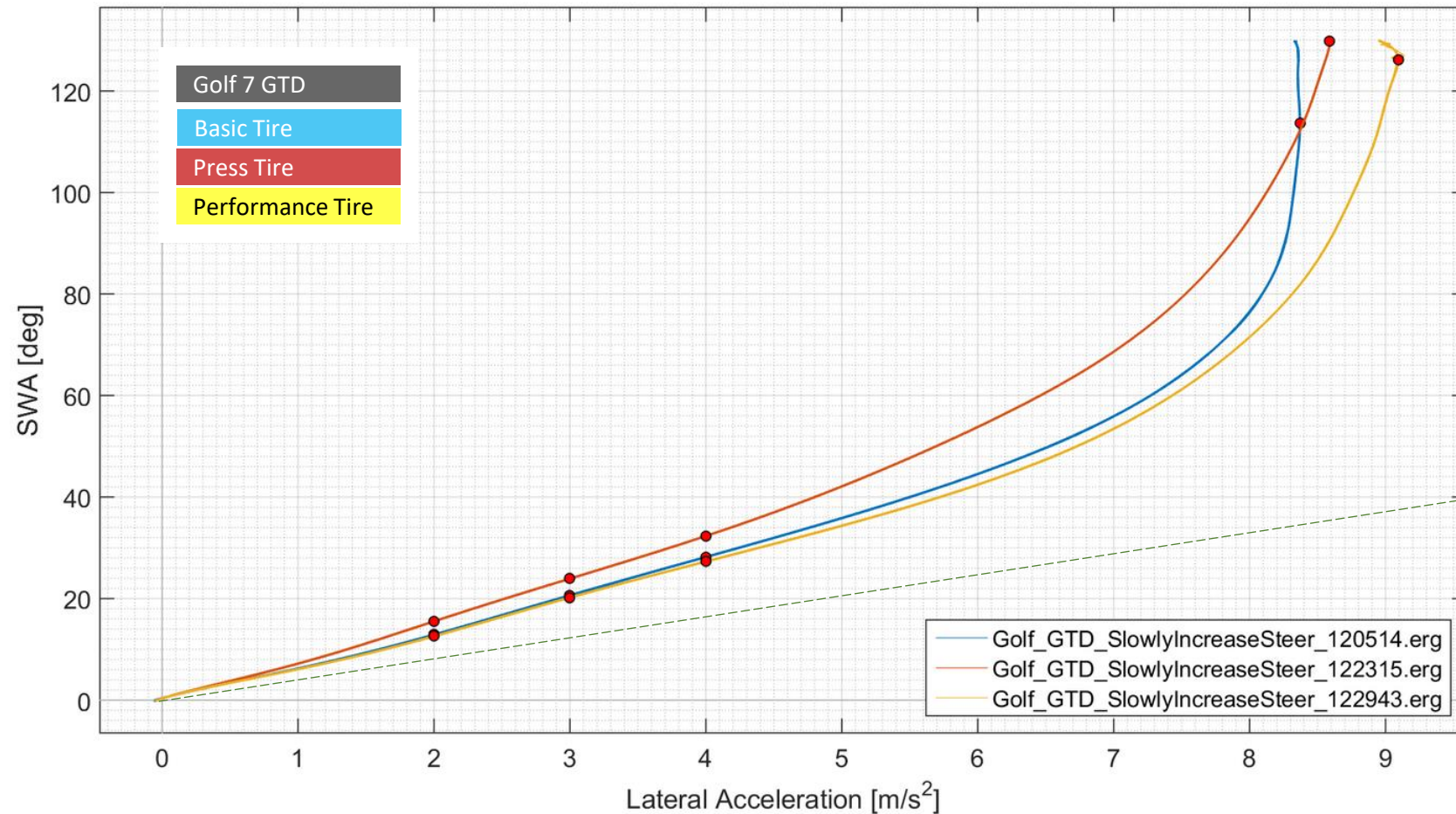
#	KPI	Unit	0.05	0.16	0.39	0.5	Assess
1	SteeringStiffness	Nm/deg	0.05	0.16	0.39	0.5	☒
2	SteeringStiffness_at_Zero_Steer	Nm/deg	0.1	0.14	0.23	0.27	☒
3	SteeringFriction	Nm					☐
4	AngleHysteresis	deg					☐
5	StiffnessTorque/Angle	Nm/deg	0.08	0.21	0.47	0.6	☒
6	LossAngleTorque/Angle	-					☐
7	5DegreeValueofSteeringTorque	Nm					☐
8	YawRateResponseGain	(deg/s)/deg					☐
9	YawRateTimeDelay	s					☐
10	YawStiffness_at_zero_SteerAngle	(deg/s)/deg	0.1	0.2	0.4	0.5	☒
11	StiffnessYawRate/Angle	(deg/s)/deg	0.2	0.28	0.43	0.5	☒
12	LossAngleYawRate/Angle	-					☐
13	ResponseDeadband	Nm					☐
14	YawRateResponseDeadband	deg/s					☐
15	StiffnessYawRate/Torque	Nm/deg					☐
16	LossAngleYawRate/Torque	-					☐
17	SteeringSensitivity	(m/s^2)/deg	0.05	0.07	0.12	0.14	☒
18	MinimumSteeringSensitivity	(m/s^2)/deg					☐
19	SteeringSensitivity_at_1m/s^2	(m/s^2)/deg					☐
20	SteeringSensitivity_at_0deg	(m/s^2)/deg					☐
21	LateralAccelerationDeadband	m/s^2					☐
22	AngleDeadband	deg	2.2	3.08	4.83	5.7	☒
23	SteeringHysteresis	deg	2	2.93	4.78	5.7	☒
24	LateralAccelerationTimeDelay	s					☐
25	Stiffness_latAcceleration/Angle	(m/s^2)/deg	0.08	0.1	0.14	0.16	☒
26	LossAngle_latAcceleration/Angle	-					☐
27	Area	(m/s^2)deg					☐
28	Torque_at_0m/s^2_positive	Nm					☐
29	Torque_at_0m/s^2_negative	Nm					☐
30	Torque_at_1m/s^2_positive	Nm	1	1.68	3.03	3.7	☒
31	Torque_at_1m/s^2_negative	Nm	-3.7	-3.03	-1.68	1	☒

Some changes only take effect after the next evaluation!

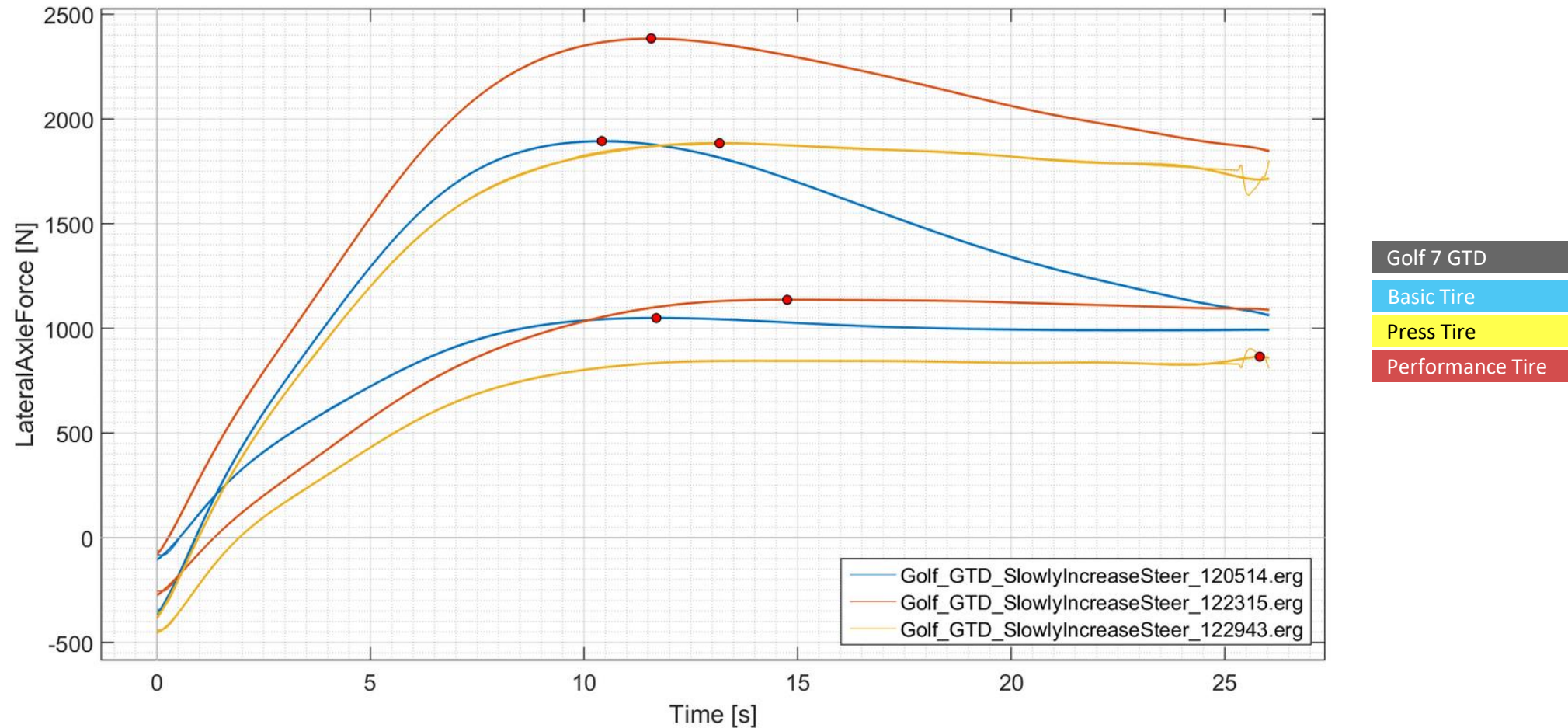
Apply Cancel



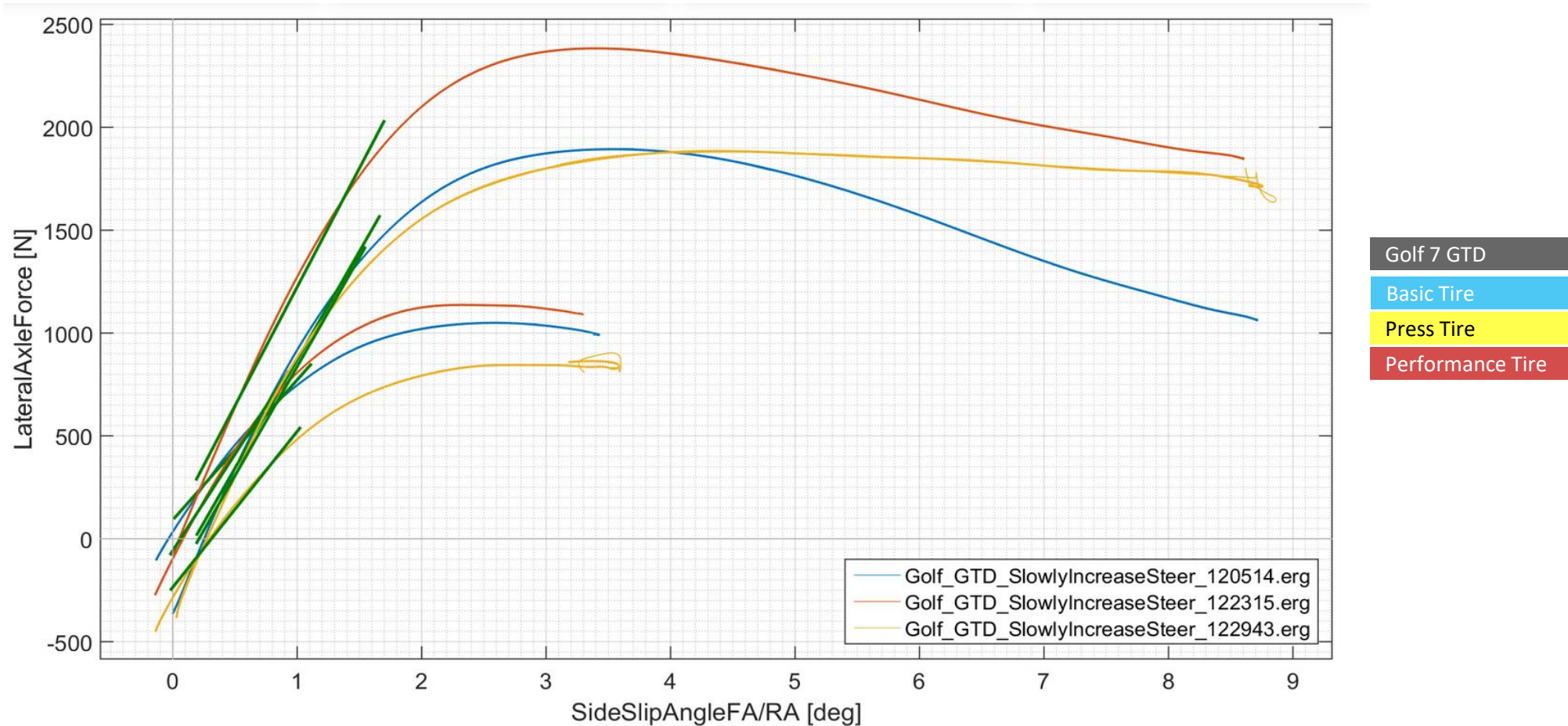
Exercise 2: Slowly increase steer test (SIS) and an identifying maneuver



Exercise 2: Lateral forces front left & right and rear left & right



Exercise 2: Lateral axle forces front & rear with side slip stiffness



Vehicle Dynamics Attribute Evaluation

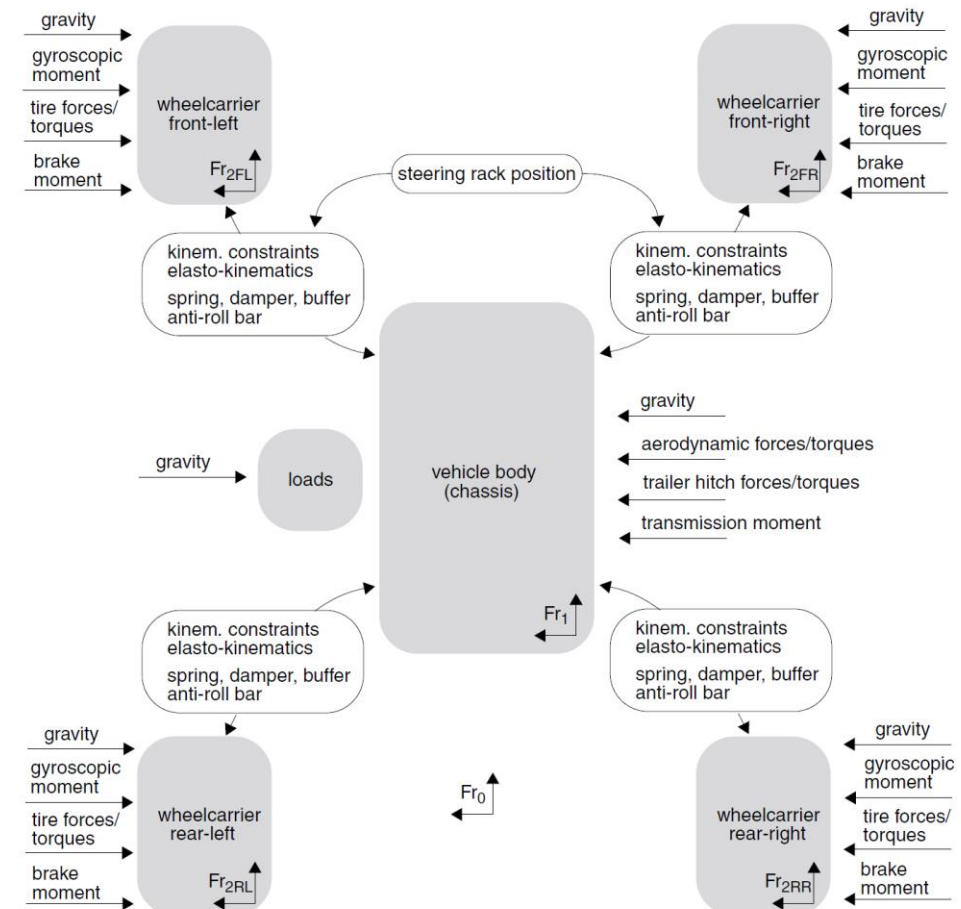
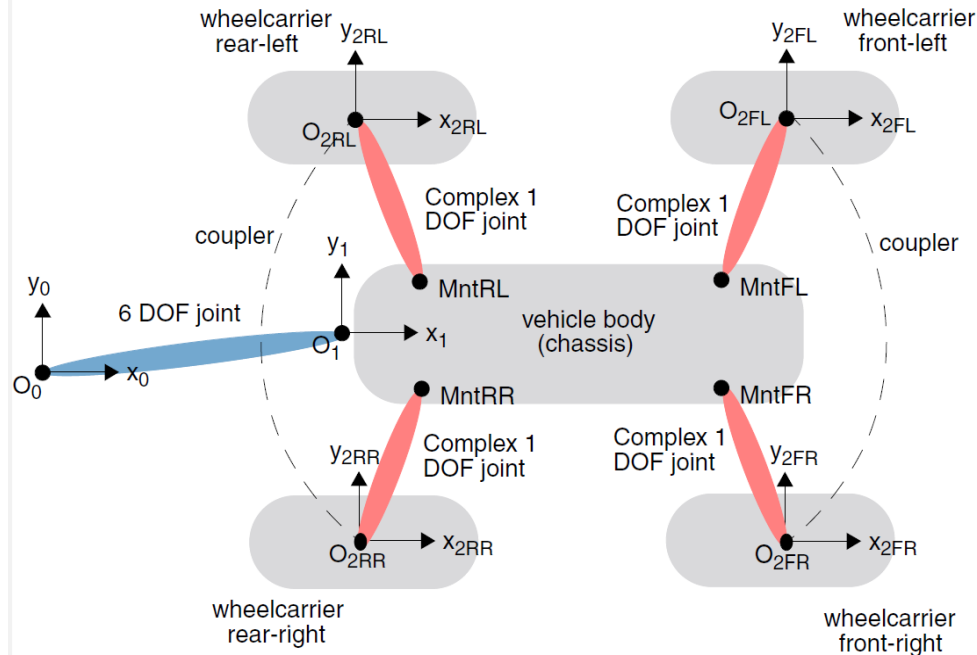
Exercise 2: KPI – Summery Slowly increase steer test

No.	Unit	KPI	MEAN	RMS	STD	BEST_VA...	WORST_V...
1	Nm	SWTat5Degree	2.23	2.23	0.0717	NaN	NaN
2	Nm	SWTat10Degree	2.69	2.69	0.126	NaN	NaN
3	Nm	SWTat20Degree	3.77	3.77	0.144	NaN	NaN
4	Nm	SWTat30Degree	4.64	4.64	0.151	NaN	NaN
5	Nm	MaxSWT	5.39	5.39	0.0932	NaN	NaN
6	deg	SWAatSWTmax	60	60.3	6.76	NaN	NaN
7	Nm/deg	SteeringStiffnessLowG	0.12	0.12	0.00774	NaN	NaN
8	Nm/deg	SteeringStiffnessHighG	0.00623	0.00698	0.00386	NaN	NaN
10	m/s ²	AyAtMaximumSWT	7.05	7.05	0.199	NaN	NaN
11	Nm	SWTat3m/s ²	3.94	3.94	0.0942	NaN	NaN
12	m/s ²	MaxAy	8.68	8.69	0.37	NaN	NaN
13	Nm	SWTatMaxAy	4.65	4.65	0.165	NaN	NaN
14	%	AySafetyMargin	18.8	18.8	1.37	NaN	NaN
15	Nm	BreakawayTorque	1.24	1.24	0.0265	NaN	NaN
16	Nm/(m/s ²)	SWGgradientLowG	0.867	0.867	0.0292	NaN	NaN
17	Nm/(m/s ²)	SWGgradientHighG	0.0934	0.0975	0.0343	NaN	NaN
19	deg	SWAatMaxAy	123	123	8.44	NaN	NaN
20	deg	SWAat2m/s ²	13.7	13.7	1.61	NaN	NaN
21	deg	SWAat3m/s ²	21.6	21.7	2.04	NaN	NaN
22	deg	SWAat4m/s ²	29.3	29.4	2.68	NaN	NaN
23	(deg/s)/deg	MaxYawGain	0.337	0.338	0.0344	NaN	NaN
24	m/s ²	AyAtYawGainMax	1.02	1.02	0.047	NaN	NaN

Basic Tire		Press Tire		Performance Tire			
25	(deg/s)/deg	YawGainAt75%maxAy	0.261	0.263	0.0311	NaN	NaN
26	(deg/s)/deg	YawGainAt90%maxAy	0.219	0.22	0.028	NaN	NaN
27	(1/s)/(m/s ²)	YawGainGradient	-0.0108	0.0108	0.00108	NaN	NaN
28	(m/s ²)/deg	MaxAyGain	0.156	0.157	0.0144	NaN	NaN
29	m/s ²	AyAtAyGainMax	1.1	1.11	0.11	NaN	NaN
30	(m/s ²)/deg	AyGainAt75%maxAy	0.125	0.125	0.0147	NaN	NaN
31	(m/s ²)/deg	AyGainAt90%maxAy	0.105	0.105	0.0133	NaN	NaN
32	1/deg	AyGainGradient	-0.00472	0.00473	0.000382	NaN	NaN
33	(deg/s)/(m/s ²)	YawRateGradientAt1m/s ²	2.02	2.02	0.0327	NaN	NaN
34	(deg/s)/(m/s ²)	YawRateGradientAt3m/s ²	2.1	2.1	0.0255	NaN	NaN
37	(deg/s)/(m/s ²)	YawRateStiffness	2.08	2.08	0.00436	NaN	NaN
38	deg	RollAngleAt0.5m/s ²	0.204	0.204	0.00778	NaN	NaN
39	deg	RollAngleAt1m/s ²	0.408	0.408	0.0122	NaN	NaN
40	deg	RollAngleAt3m/s ²	1.23	1.23	0.0311	NaN	NaN
41	deg/(m/s ²)	RollAngleStiffnessLowG	0.408	0.408	0.00986	NaN	NaN
42	deg/(m/s ²)	RollAngleStiffnessHighG	0.45	0.45	0.00727	NaN	NaN
44	deg/(m/s ²)	SideSlipAngleStiffnessLowG	-0.141	0.142	0.023	NaN	NaN
45	deg/(m/s ²)	SideSlipAngleStiffnessHighG	-0.381	0.381	0.0147	NaN	NaN
47	N	MaxLatAxleForceFA	2.05e+03	2.07e+03	286	NaN	NaN
48	N	MaxLatAxleForceRA	1.02e+03	1.02e+03	140	NaN	NaN
49	N/deg	FASTiffness0-4m/s ²	1.09e+03	1.09e+03	55.1	NaN	NaN
50	N/deg	RAStiffness0-4m/s ²	792	799	131	NaN	NaN

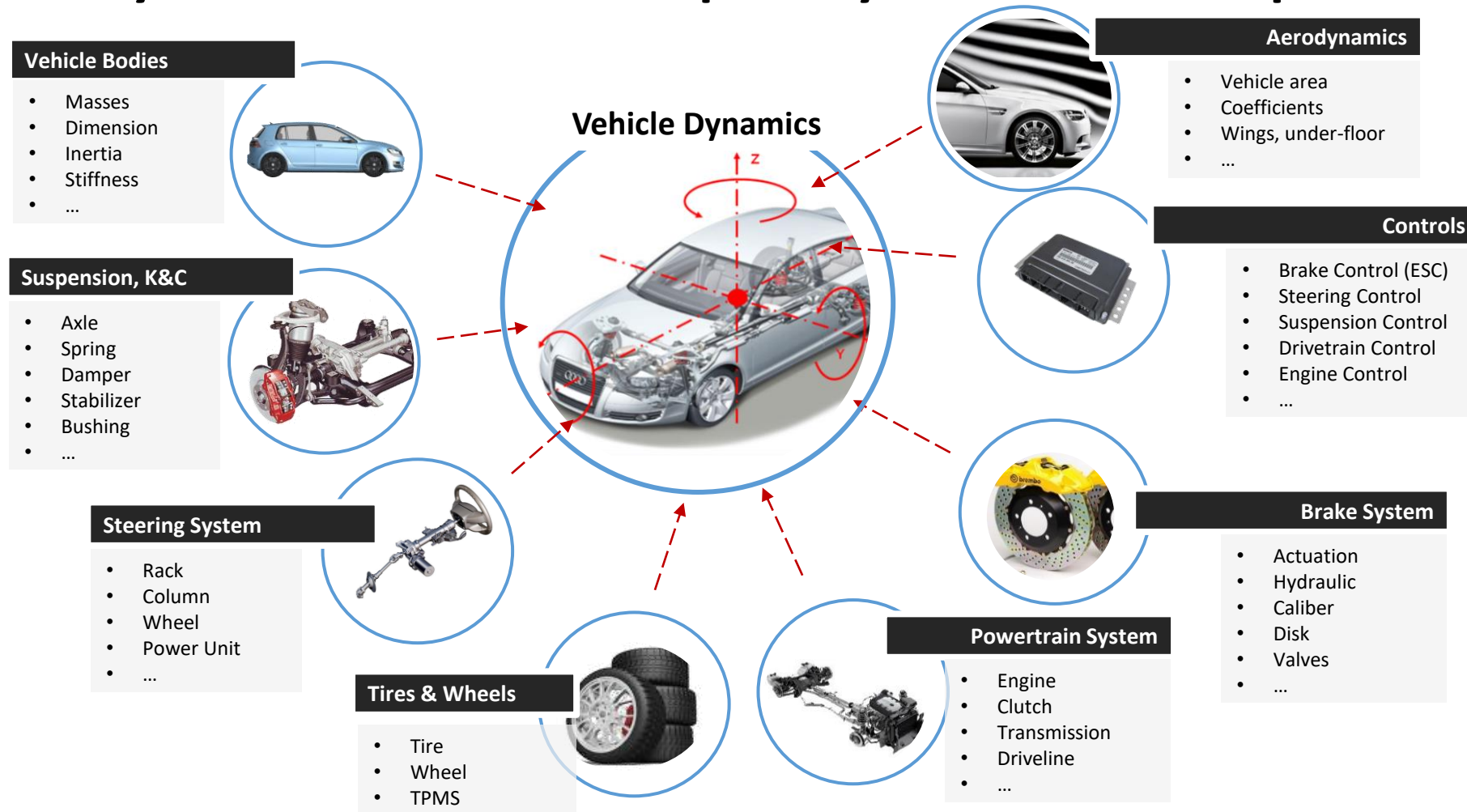
3D Multi Body Simulation Model with Suspension Lock-up Tables

Suspension 3D Maps

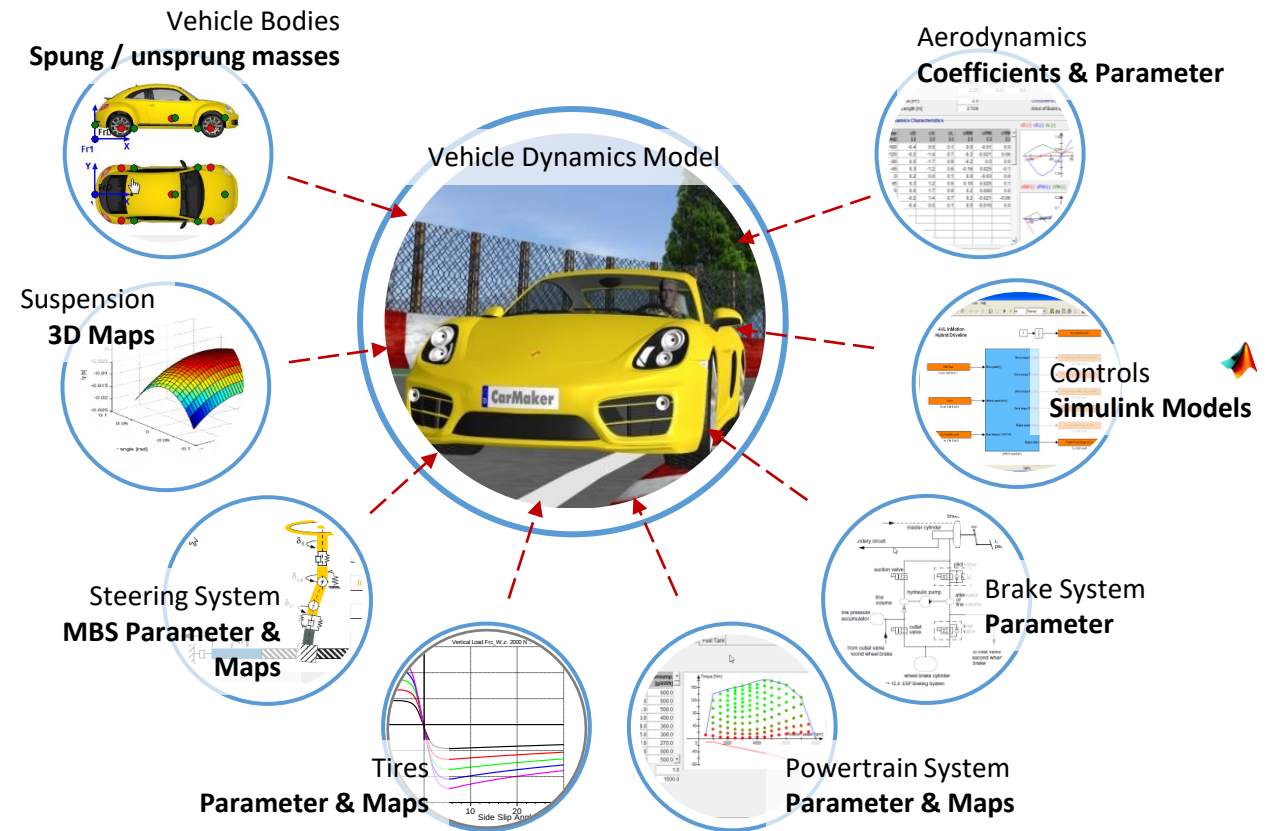


Source: CarMaker Reference Manuel

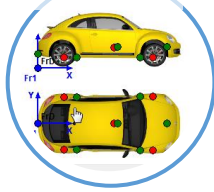
Vehicle dynamics behavior is impact by numerous components



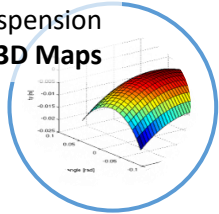
Vehicle Dynamics Models & Simulation



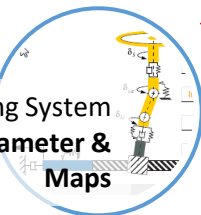
Vehicle Bodies
Spung / unsprung masses



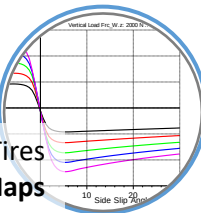
Suspension
3D Maps



Steering System
MBS Parameter & Maps



Tires
Parameter & Maps



CarMaker - Vehicle Data Set: VW370_BSAC2188_IDIADA_V10_modi...
File Close

Vehicle Data Set

Vehicle Body: Rigid
Rigid Vehicle Body

Override internally computed vehicle body proportioning

	x [m]	y [m]	z [m]	Mass [kg]	Ixx [kgm²]	Iyy [kgm²]	Izz [kgm²]
Vehicle Body	-1.087195	0.01	0.330433	1416.79800	428.748295	1931.99635	2011.19745
Vehicle Body B	2.43	0.0	0.6	650.5	235.0	790.0	800.0
Joint A - B	2.15	0.0	0.58				

Calculated vehicle overall mass [kg] **1602.00** Info

Stiffness
Mode: Characteristic Value

Stiffness [Nm/deg]	Rotation X (Torsion)		Rotation Y (Bending)	
	Angle [deg]	Torque [Nm]	Angle [deg]	Torque [Nm]
5000.0	0.0	0.0	0.0	0.0
	0.5	2500.0	0.5	7500.0
	1.0	5000.0	1.0	15000.0
15000.0	0.0	0.0	0.0	0.0
	0.5	7500.0	0.5	15000.0
	1.0	15000.0	1.0	30000.0

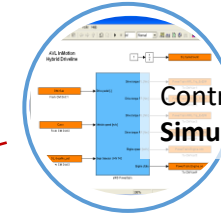
Amplification [-] 1.0 1.0

Damping [Nms/deg] 100.0 100.0

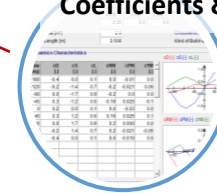
Amplification [-] 1.0 1.0

Joint Body A - Body B

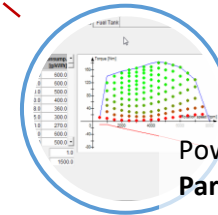
Controls
Simulink Models



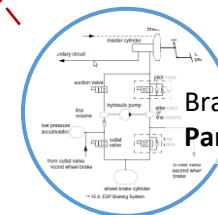
Aerodynamics
Coefficients & Parameter



Powertrain System
Parameter & Maps



Brake System
Parameter



Sprung Mass

CarMaker - Vehicle Data Set: VW370_BSAC2188_IDIADA_V10_modi.car

Vehicle Data Set

Vehicle Body Bodies Engine Mount Suspensions Steering Tires Brake Powertrain Aerodynamics Sensors

Vehicle Body: Rigid

Rigid Vehicle Body

☐ Override internally computed vehicle body proportioning

	x [m]	y [m]	z [m]	Mass [kg]	lxx [kgm²]	lyy [kgm²]	lzz [kgm²]
Vehicle Body	-1.087195	0.01	0.330433	1416.7980	428.74829	1931.9963	2011.1974
Vehicle Body B	2.43	0.0	0.6	650.5	235.0	750.0	800.0
Joint A - B	2.15	0.0	0.58				

Calculated vehicle overall mass [kg] **1602.00**

Stiffness

Mode: Characteristic Value

Stiffness [Nm/deg]	Rotation X (Torsion)		Rotation Y (Bending)	
	Angle [deg]	Torque [Nm]	Angle [deg]	Torque [Nm]
5000.0	0.0	0.0	0.0	0.0
	0.5	2500.0	0.5	7500.0
	1.0	5000.0	1.0	15000.0
Amplification [-]	1.0		1.0	
Damping				
Damping [Nms/deg]	100.0		100.0	
Amplification [-]	1.0		1.0	

Joint Body A - Body B

Unsprung Mass

CarMaker - Vehicle Data Set: VW370_BSAC2188_IDIADA_V10_modi.car

Vehicle Data Set

Vehicle Body Bodies Engine Mount Suspensions Steering Tires Brake Powertrain Aerodynamics Sensors

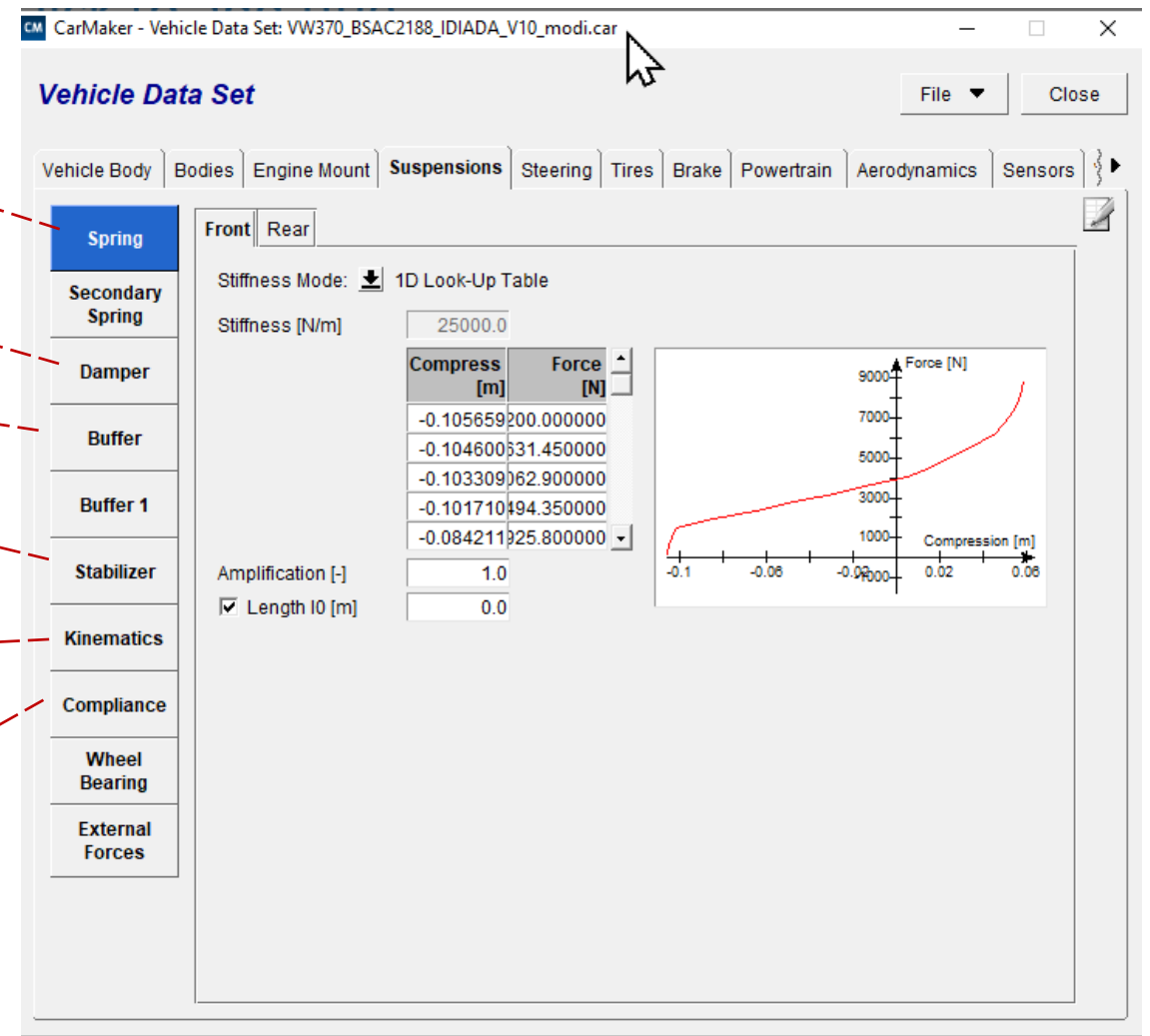
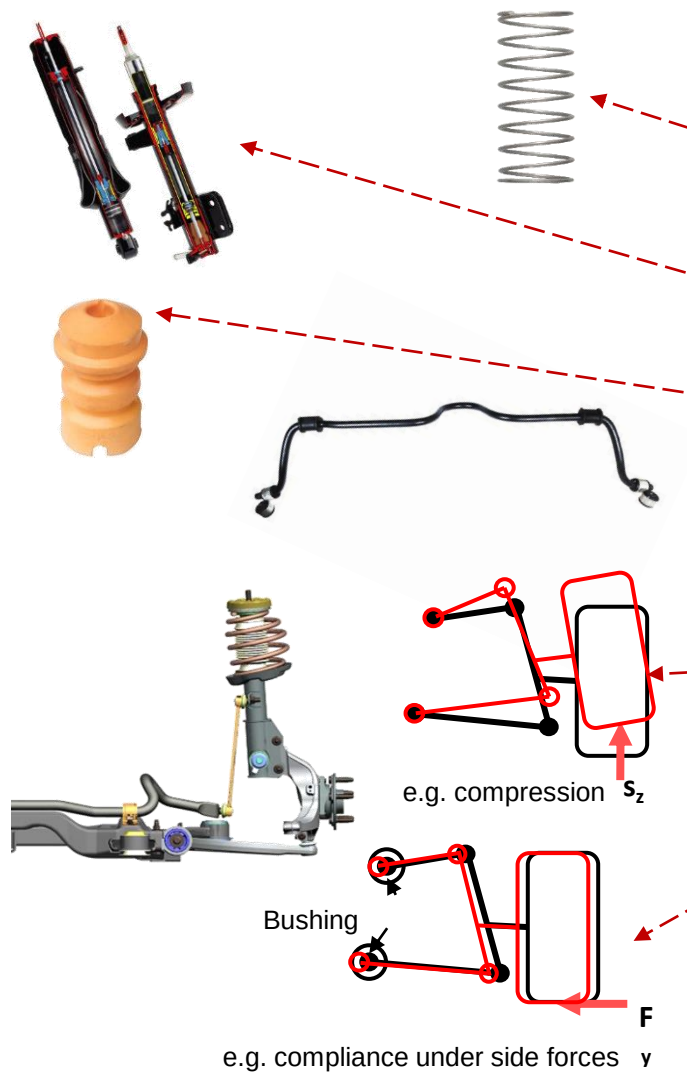
Body	x [m]	y [m]	z [m]	Mass [kg]	lxx [kgm²]	lyy [kgm²]	lzz [kgm²]
Wheel Carrier FL	0.079790	0.768503	0.053028	21.773000	0.001000	0.001000	0.001000
Wheel Carrier FR	0.079790	-0.768503	0.053028	21.773000	0.001000	0.001000	0.001000
Wheel Carrier RL	-2.550153	0.753517	0.047922	14.888000	0.001000	0.001000	0.001000
Wheel Carrier RR	-2.550153	-0.753517	0.047922	14.888000	0.001000	0.001000	0.001000
Wheel FL	0.079790	0.768503	0.053028	27.970000	0.728200	1.045500	0.728200
Wheel FR	0.079790	-0.768503	0.053028	27.970000	0.728200	1.045500	0.728200
Wheel RL	-2.550153	0.753517	0.047922	27.970000	0.728200	1.045500	0.728200
Wheel RR	-2.550153	-0.753517	0.047922	27.970000	0.728200	1.045500	0.728200

Number of Trim Loads: 30

	x [m]	y [m]	z [m]		Mounting			
Trim Load 1	-2.0	0	0.4	-20	0.0	0.0	0.0	Fr1A
Trim Load 2	-1.2	0.35	0.5	-75	0.0	0.0	0.0	Fr1A

Position	x [m]	y [m]	z [m]
Origin Fr1	-3.500000	0.000000	-0.256628
Aero Marker	0.7	0.0	0.3
Hitch	-3.467	0.000000	0.165
Jack FL	0.0	0.0	0.0
Jack FR	0.0	0.0	0.0
Jack RL	0.0	0.0	0.0
Jack RR	0.0	0.0	0.0

Origin Fr1
 Geometry Bodies
 Positions
 Geometry Trim Loads



CarMaker - Vehicle Data Set: VW370_BSAC2188_IDIADA_V10_modi.car

Vehicle Data Set

Vehicle Body | Bodies | Engine Mount | Suspensions | **Steering** | Tires | Brake | Powertrain | Aerodynamics | Sensors

Steering Model: Pfeiffer with Power Steering

Steering Gear Ratio

Mode: Characteristic Value

Rack travel to Steering pinion angle [rad/m] 108.5178

Steering Gear Ratio
Mechanical Module
Power Assist Module

powered by

CarMaker - Vehicle Data Set: VW370_BSAC2188_IDIADA_V10_modi.car

Vehicle Data Set

Vehicle Body | Bodies | Engine Mount | Suspensions | **Steering** | Tires | Brake | Powertrain | Aerodynamics | Sensors

Steering Model: Pfeiffer with Power Steering

Steering Gear Ratio

Mode: Characteristic Value

Rack travel to Steering pinion angle [rad/m] 108.5178

Steering Column
Intermediate Shaft
Torsion Bar
Steering Rack
Misc.

Inertia of upper column [kgm²] 0.026
Inertia of lower column [kgm²] 0.001
Stiffness [Nm/deg] 12.0
Friction torque gradient [Nm/rad] 7000.0
Friction torque min/max [Nm] -0.2 0.2
Damping coefficient [Nms/rad] 0.06
Damping torque min/max [Nm] 0.1

Friction torque max = 0.2 Nm
Friction torque min = -0.2 Nm

Angle

Friction Element

Steering Column
Intermediate Shaft
Torsion Bar
Steering Rack

powered by

CarMaker - Vehicle Data Set: VW370_BSAC2188_IDIADA_V10_modi.car

Vehicle Data Set

Vehicle Body | Bodies | Engine Mount | Suspensions | **Steering** | Tires | Brake | Powertrain | Aerodynamics | Sensors

Steering Model: Pfeiffer with Power Steering

Steering Gear Ratio

Mode: Characteristic Value

Rack travel to Steering pinion angle [rad/m] 108.5178

General Power Assistance Options

Power Assistance: EPS to Rack

Assistance torque at Column Pinion

Electrical Power Steering

Motor torque constant [Nm/A] 0.3
Ratio electrical motor to tie rod [-] 2.5
Ratio recirculating ball system [m/rad] 0.0016

Boost: 2D Look-Up Table

Velocity [km/h]	Torque [Nm]	Current [A]
0.0	-4.3	30.00
0.0	-4.2	20.00
0.0	-4.1	15.10
0.0	-3.9	10.00
0.0	-3.5	5.10

Amplification [-] 1.0

Extensive model electrical power steering

Electrical motor

Inertia [kgm²] 0.00015
Viscous friction coefficient [Nms] 0.02
Current controller
Proportional gain [-] 5.0
Integral gain [-] 0.1

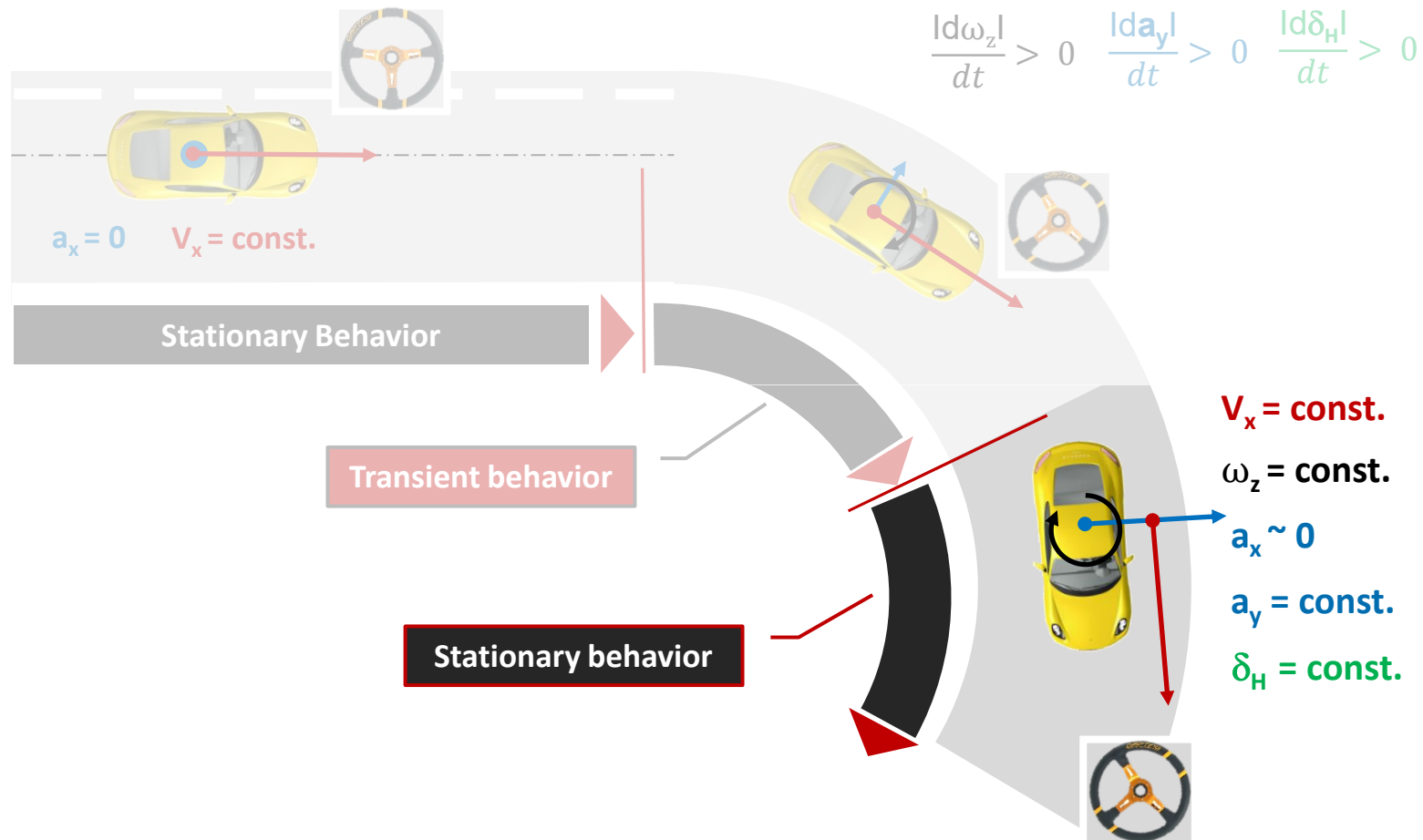
Current [A]

Torsion bar torque [Nm]

powered by

Vehicle Dynamics Attribute Evaluation

Exercise 3: Lateral Dynamics: Stationary behavior



Exercise 3: Steady State Circular Driving

Test Condition

- Constant Radius: 100 m
- Speed: 0 – max kph
- da_y : 0,1 m/s²/s

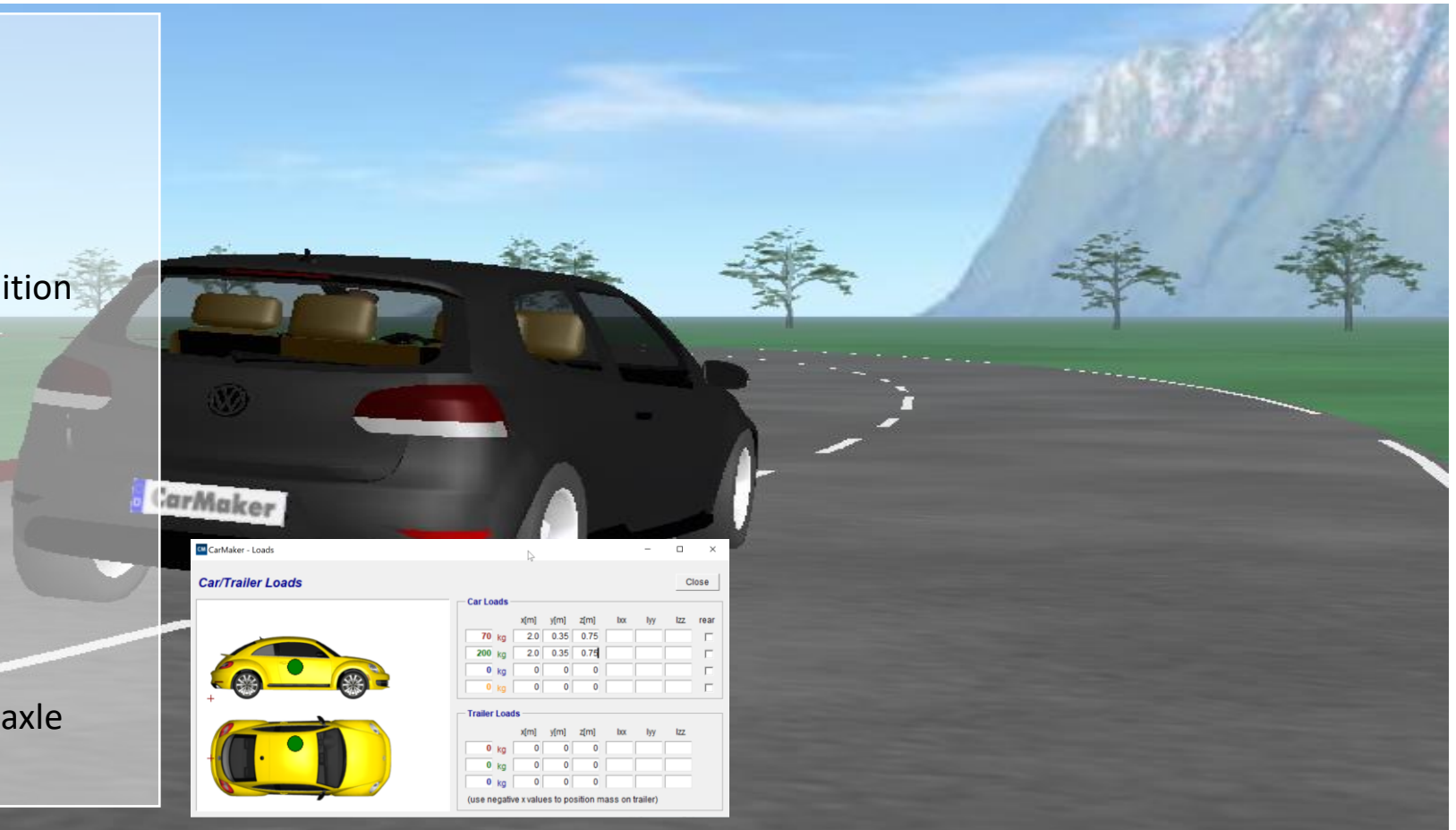
SWA, a_y , Yaw, Radius: steady state condition

Analyze:

- Car.v
- Car. a_y
- Car.Roll
- Car.SideSlipAngle

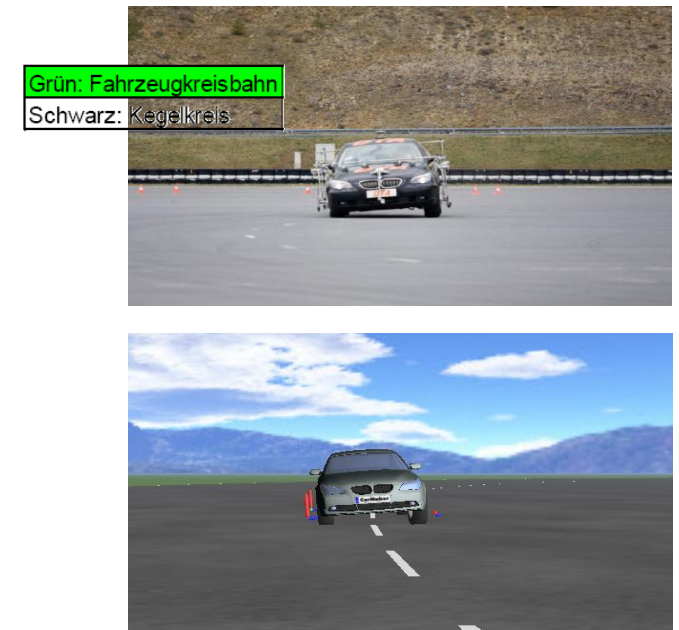
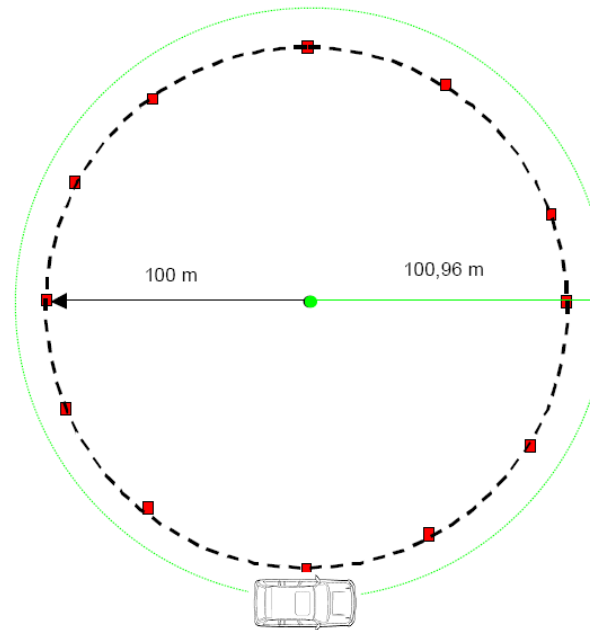
Change & Analyze:

- Vehicle load 200 kg rear axle / front axle
- Vehicle roof mass 200 kg



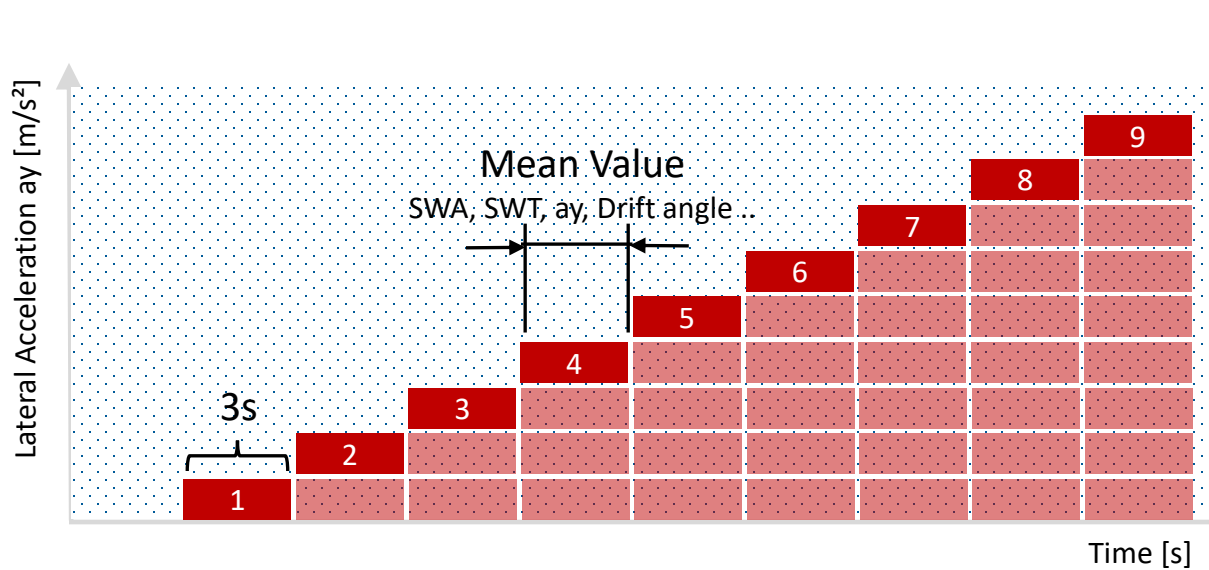
Exercise 3: Most important maneuver: “Steady State Circular Driving”

In the present experiment is right- and handed circle driving with the constant radius of 100 m. The tests are run in low gear two and three, with a step size of **1.0 m/s²** lateral acceleration of **1 m/s²** are set to the lateral limit. During the steady state test phase the steering wheel angle and gas pedal position shall keep constant. In each lateral acceleration stage, the stationary conditions must be maintained over the measurement period of **3 seconds**, three times are carried out to demonstrate the repeatability and determination of averages.

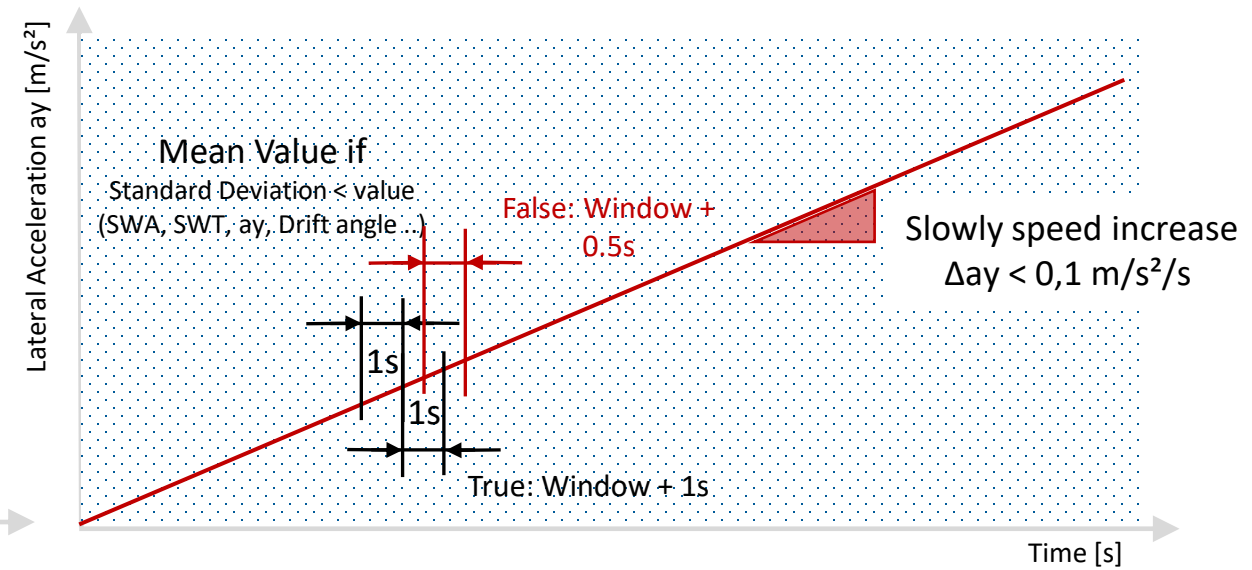


The measurement results (steering angle, sideslip angle, roll angle, toe angle, camber angle, ect.) are usually applied versus the lateral acceleration. The tire temperature should be recorded for tire stress indication, particularly when at high lateral accelerations should be applied over longer times. Otherwise, the tire must be cooled between test runs to ensure comparable conditions. Alternatively, the test can be driven in quasi-stationary circle driving, there the lateral acceleration will smoothly increased. The lateral acceleration change shall **not exceed 0.1 m/s²/s**.

Exercise 3: Two ways to conduct “Steady State Circular Driving”



“Steady State Circular Driving”



“Quasi Steady State Circular Driving”

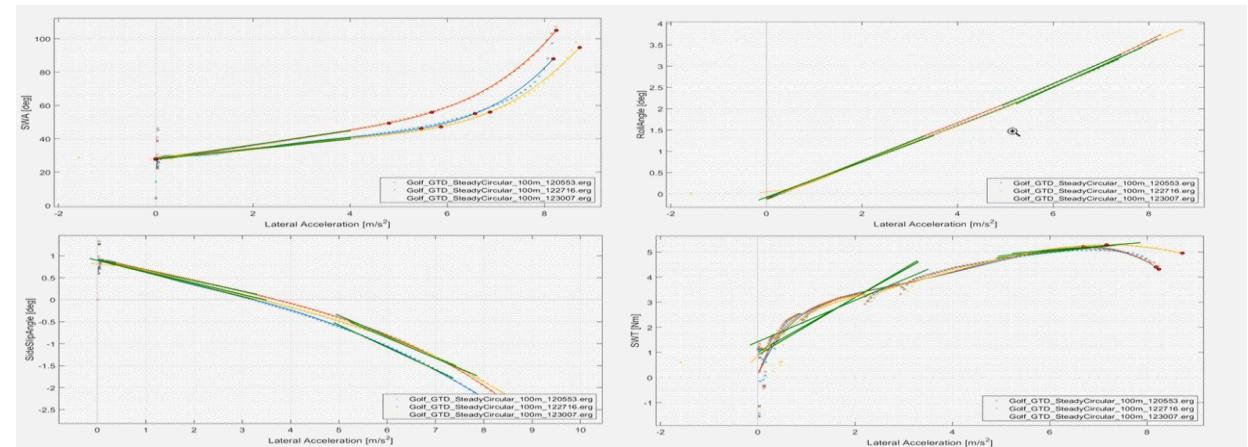
Vehicle Dynamics Attribute Evaluation

The progress of the steering wheel angle is an important criterion for the self-steering behavior of the vehicle.

- **Its increase with increasing lateral acceleration is an indicative of understeering behavior.** For reasons of stability and safety feeling of the driver an understeering shall be aspired.
- Achieving the limit zone with correspondingly large lateral acceleration shall signaled by sharply increasing steering angle.
- Thus, also a large decrease in the steering wheel torque is usually associated.
- The signals of drift and roll angle are parameters for comfort and safety.
- Oversteer behavior is no longer practical for modern vehicles.
- Important is the tuning philosophy: How far the gradients of yaw rate and steering angle approaches the critical speed. This is the condition there the vehicle is most sensitive to steering inputs – from slow to agile.

Target quantities and characteristic values:

- Steer characteristics (Steer angle = $f(A_y)$)
- Roll stiffness
- Maximum lateral acceleration
- Ackermann angle
- Maximum side slip angle on the front axle
- Understeer gradient in the linear range
- Steering torque/effort



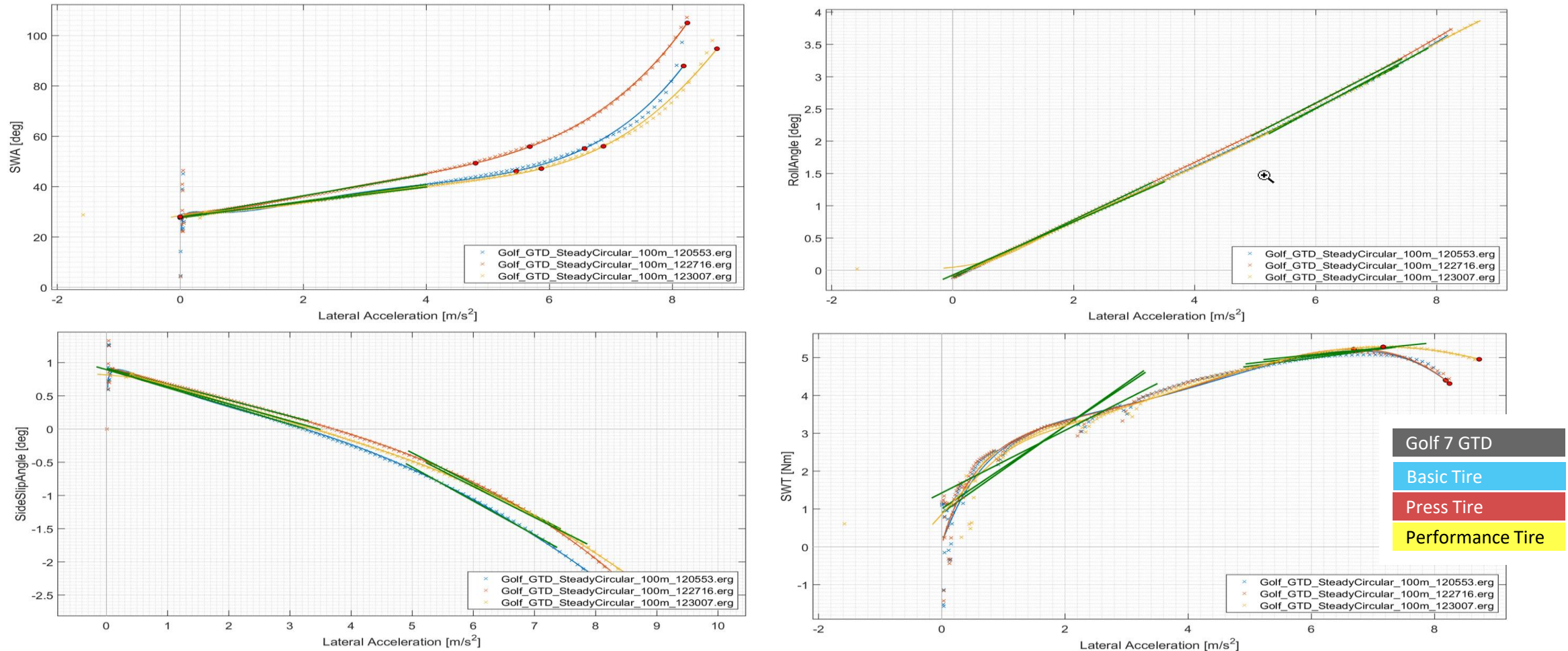
Vehicle Dynamics Attribute Evaluation

KPI and target matrix within a consistent development process

Driving Maneuver	Objective Evaluation Criteria	Benchmark Result			Target
		Veh 1	Veh 2	...	
Steady Circular Driving	Ackermann Angle(SWA)	28	25	..	25
Power Off	Understeer Gradient	2,6	0.8	..	> 2 < 2,2
Sine Steer	$a_{y,max}$	8,5	8,9	..	> 9
...	Yaw Gain Max	13,5	14,5	..	> 14,5
	Roll Stiffness	4,2	4,6	..	> 3,6 > 4,0
	SWT max	4,5	5,2	..	> 4,8 > 5,2
	Ay rel at SWT	70	85	..	> 80 < 90
	Side Slip Max	1,8	2,1	..	< 1,8
	...	...	...	..	..

Brand specific

Exercise 3: Typical evaluation graph “Steady State Circular Driving”

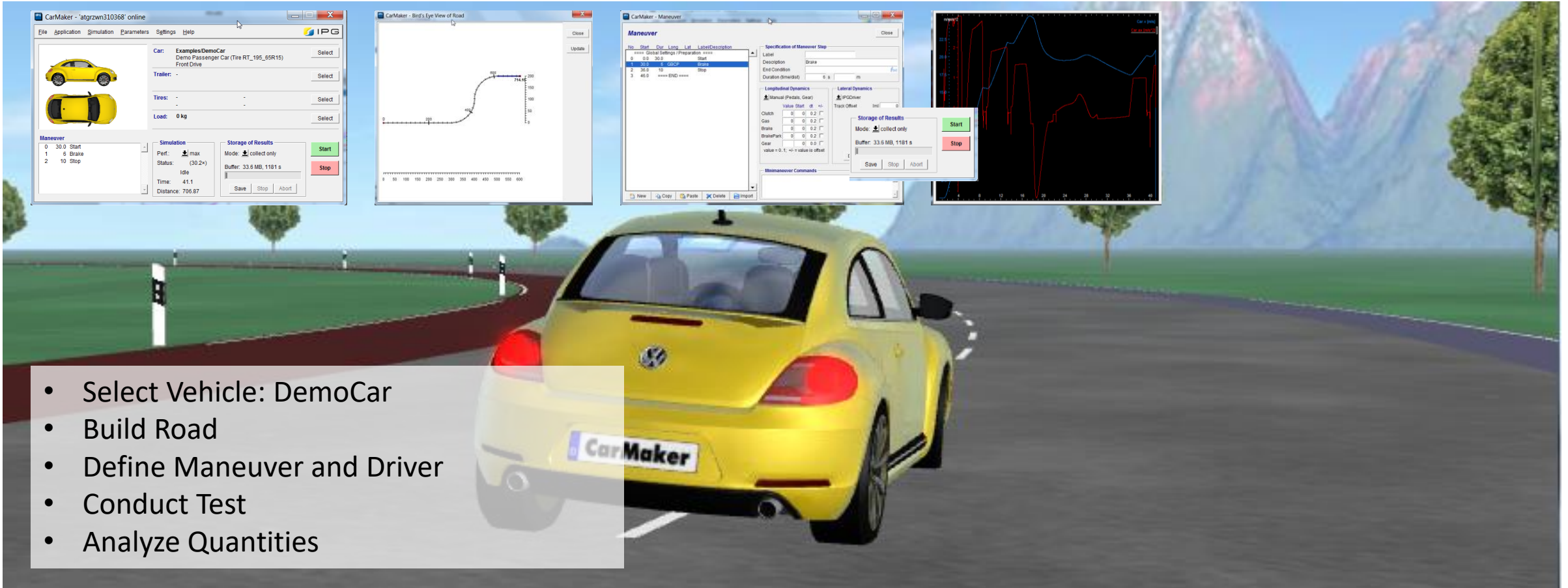


Exercise 3: KPI – Summery Steady State Circular Driving

No.	Unit	KPI	Golf_GTD...	Golf_GTD...	Golf_GTD...
1	Nm	MaxSWT	5.18	5.22	5.28
2	deg	SWAatSWTmax	57	68	59.9
3	Nm/deg	SteeringStiffnessLowG	0.308	0.252	0.27
4	Nm/deg	SteeringsStiffnessHighG	0.0195	0.013	0.0132
6	m/s^2	AyatSWTmax	6.72	6.69	7.16
7	m/s^2	MaxAy	8.18	8.24	8.72
8	Nm	SWTatMaxAy	4.4	4.32	4.96
9	%	AySafetyMargin	17.8	18.9	17.9
10	Nm/(m/s^2)	SWTgradientLowG	1.15	1.09	0.826
11	Nm/(m/s^2)	SWTgradientHighG	0.211	0.186	0.162
13	deg/(m/s^2)	UndersteerGradient	3.32	4.23	2.96
14	deg	AckermannAngle	27.6	27.9	28
15	deg/(m/s^2)	LinearIncreasingSWAGradient	3.32	4.31	3.09
16	m/s^2	EndOfLinearIncreasingGradient	5.46	4.8	5.87
17	km/h	CharacteristicSpeed	92.4	85.9	94.7
19	deg	SWAatMaxAy	88	105	94.8
20	deg	MaxSWA	88	105	94.8

Basic Tire		Press Tire	Performance Tire		
21	m/s^2	AyAtSWAmax	8.18	8.24	8.72
22	(deg/s)/deg	MaxYawGain	0.288	0.254	0.295
23	m/s^2	AyAtYawGainMax	4.91	4.2	5.08
24	[(deg/s)/deg]/(m/s^2)	YawGainGradientLowG	0.0738	0.0653	0.0508
25	[(deg/s)/deg]/(m/s^2)	YawGainGradientHighG	-0.02	-0.0226	-0.025
27	(m/s^2)/deg	MaxAyGain	0.119	0.101	0.124
28	m/s^2	AyAtAyGainMax	6.22	5.95	6.29
29	[(m/s^2)/deg]/(m/s^2)	AyGainGradientLowG	0.0271	0.0249	0.0261
30	[(m/s^2)/deg]/(m/s^2)	AyGainGradientHighG	0.00047	-0.00199	-0.00294
32	(deg/s)/(m/s^2)	YawRateGradientLowG	2.89	2.85	2.26
33	(deg/s)/(m/s^2)	YawRatGradientHighG	1.18	1.18	1.18
35	deg/(m/s^2)	RollAngleGradientLowG	0.431	0.447	0.413
36	deg/(m/s^2)	RollAngleGradientHighG	0.478	0.481	0.505
38	deg/(m/s^2)	SideSlipAngleGradientLowG	-0.274	-0.24	-0.257
39	deg/(m/s^2)	SideSlipAngleGradientHighG	-0.51	-0.472	-0.465
41	m	MeanRadius	100	99.6	99.9

Exercise 4: New TestRun from the scratch



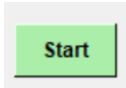
The screenshot displays the CarMaker software interface with several windows open:

- CarMaker - atgrwn310368' online:** Shows vehicle configuration options like Car (Examples/DemoCar), Trailer, Tires, and Load. It also includes a 'Maneuver' table and 'Storage of Results' settings.
- CarMaker - Bird's Eye View of Road:** Displays a top-down view of the road layout with a yellow car.
- CarMaker - Maneuver:** Shows a table of maneuvers with columns for Step, Start, End, Long, Lat, and Label/Description.
- Storage of Results:** A dialog box for saving results, showing 'Mode: collect only' and 'Buffer: 33.6 MB, 1181 s'.

The background features a 3D rendering of a yellow car driving on a road, with a 'CarMaker' license plate.

- Select Vehicle: DemoCar
- Build Road
- Define Maneuver and Driver
- Conduct Test
- Analyze Quantities

Exercise 4: New TestRun from the scratch

1. Select vehicle DemoCar
2. Build Road
 1. 500m straight, 90° left corner, 90° right corner, 500m straight
3. Build maneuver
 1. Accelerate until $\text{Car.v} > 80/3.6$
 2. Drive constant 80 kph for 1s
 3. Brake with 6 m/s^2
4. Save Test Run and simulating 
5. Change left hand and right hand driving (road) and driver parameter curve cutting
6. **Extend the road as you want**

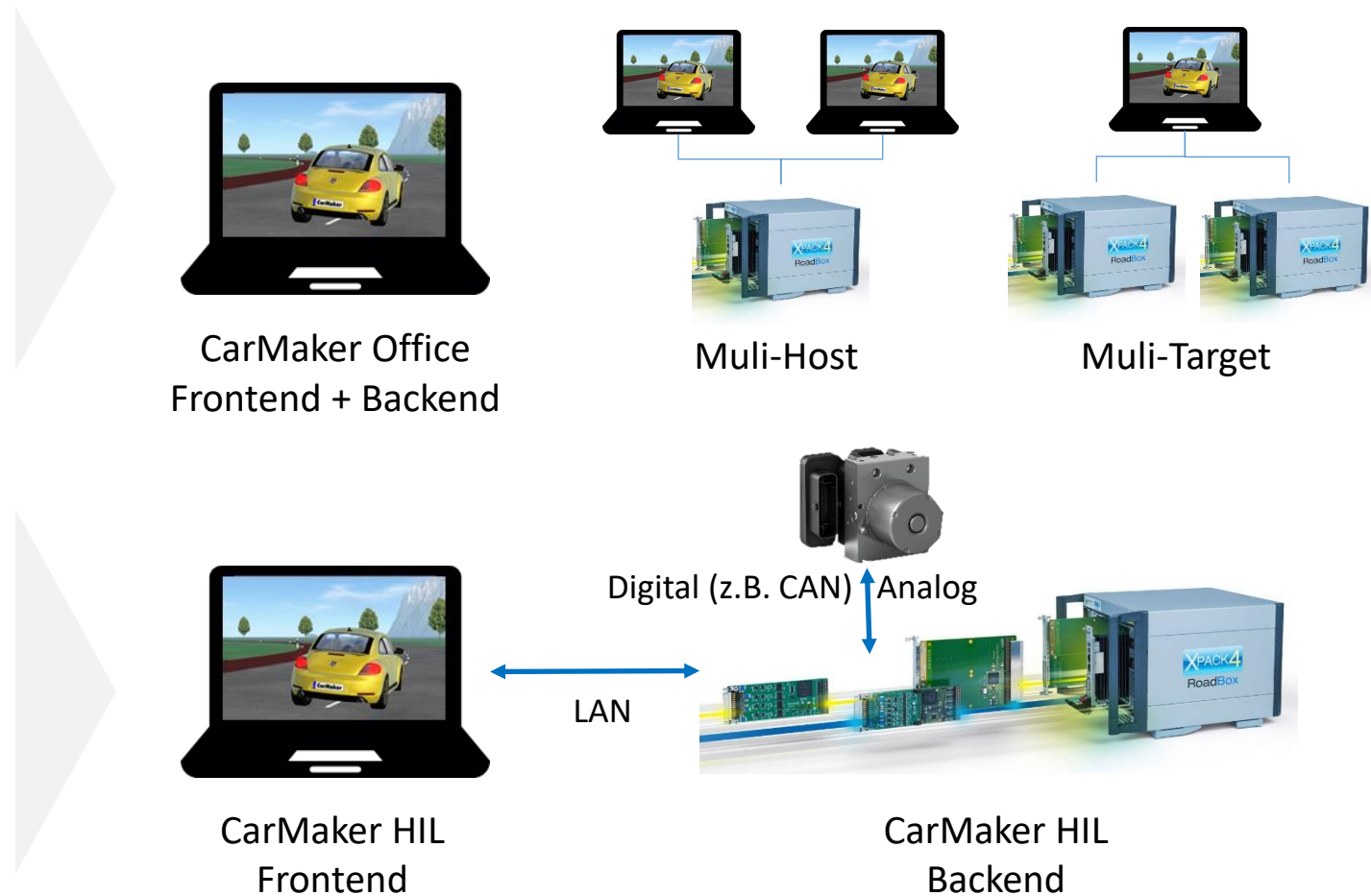
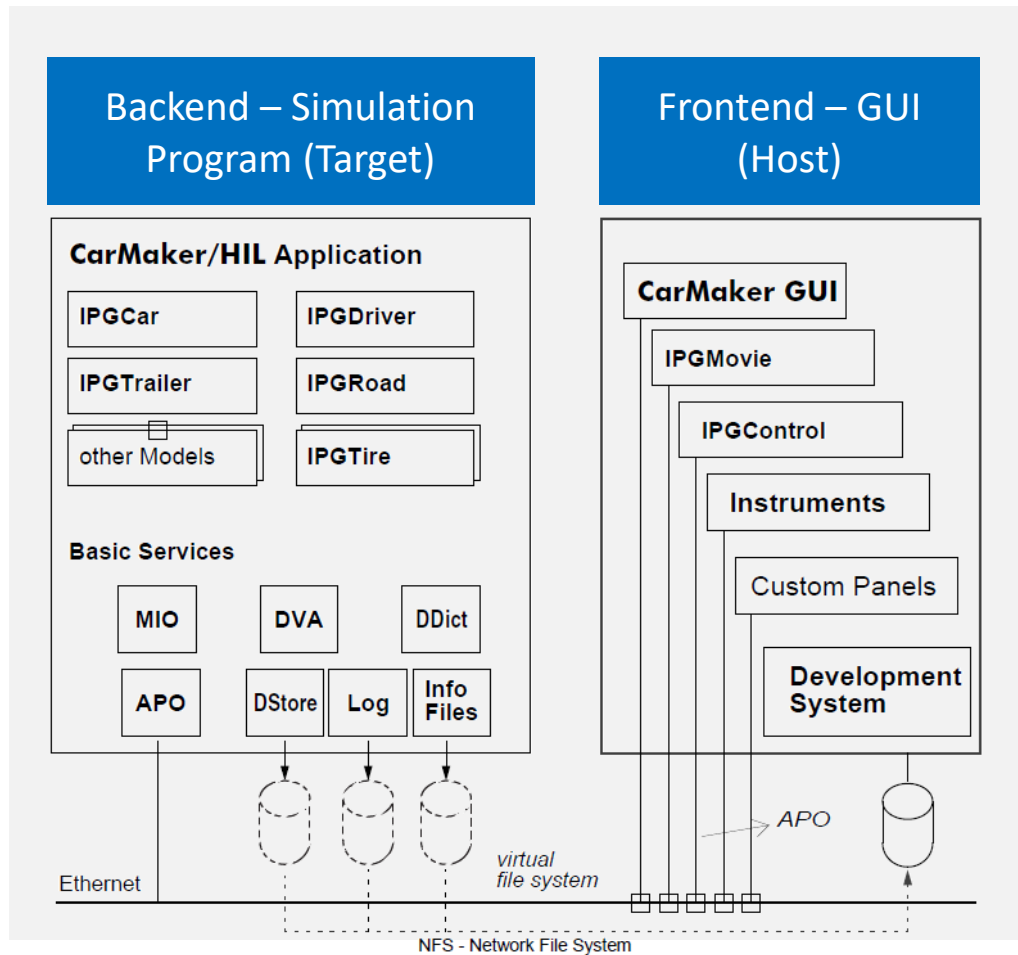
Exercise 5: Creating μ -Split braking test

Chapter 5 Quick Start Guide

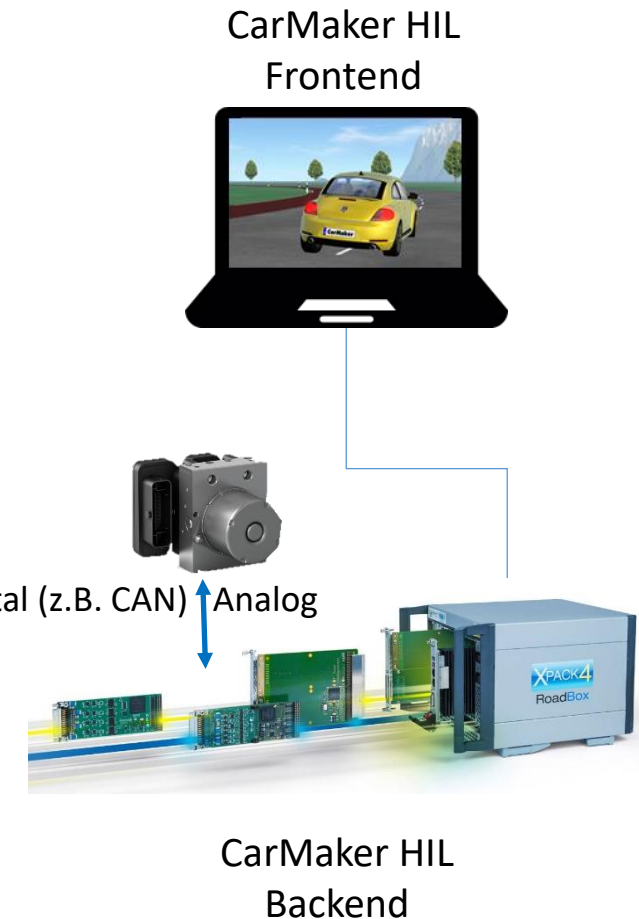
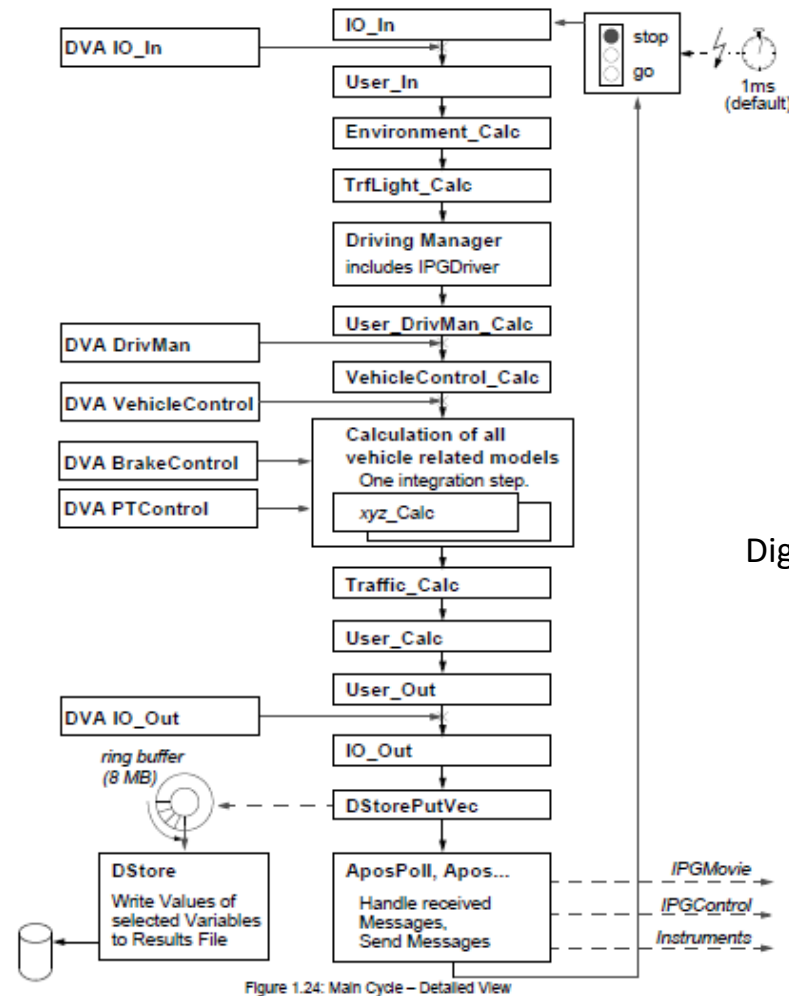
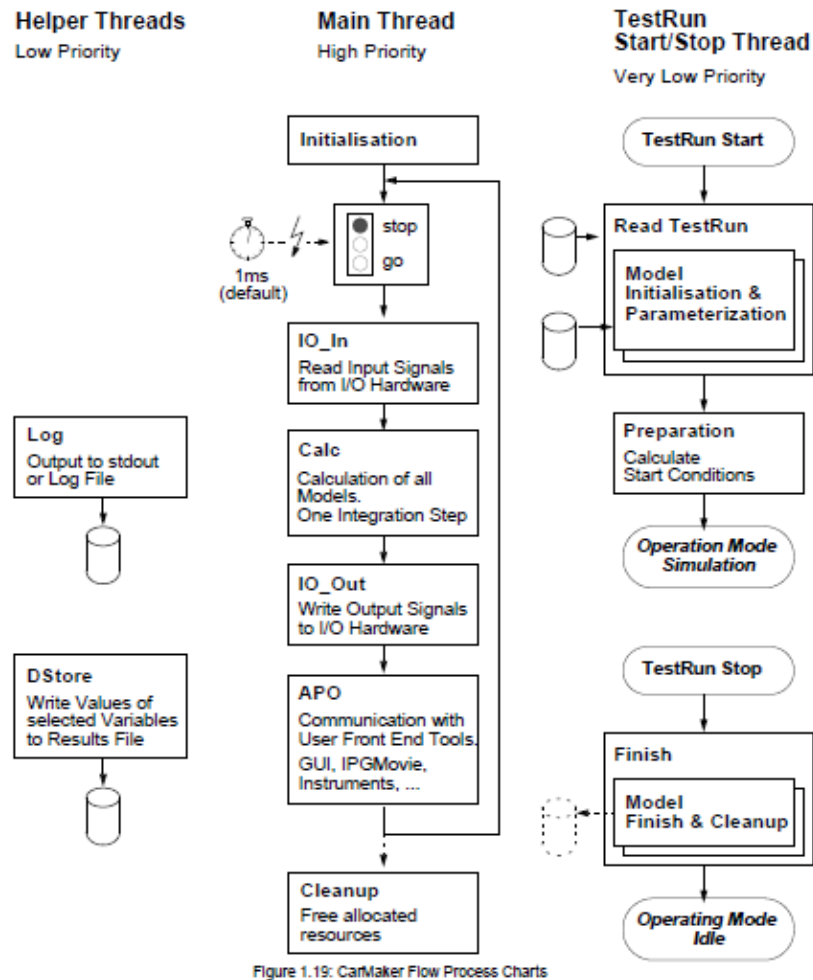
1. Building a Road Network Using the Scenario Editor
2. Defining the Maneuver
3. Saving Your TestRun
4. Selecting a Vehicle and Simulating
5. Analyze Car.ax, Steer.WhlAng, Car.YawRate in IPGControl

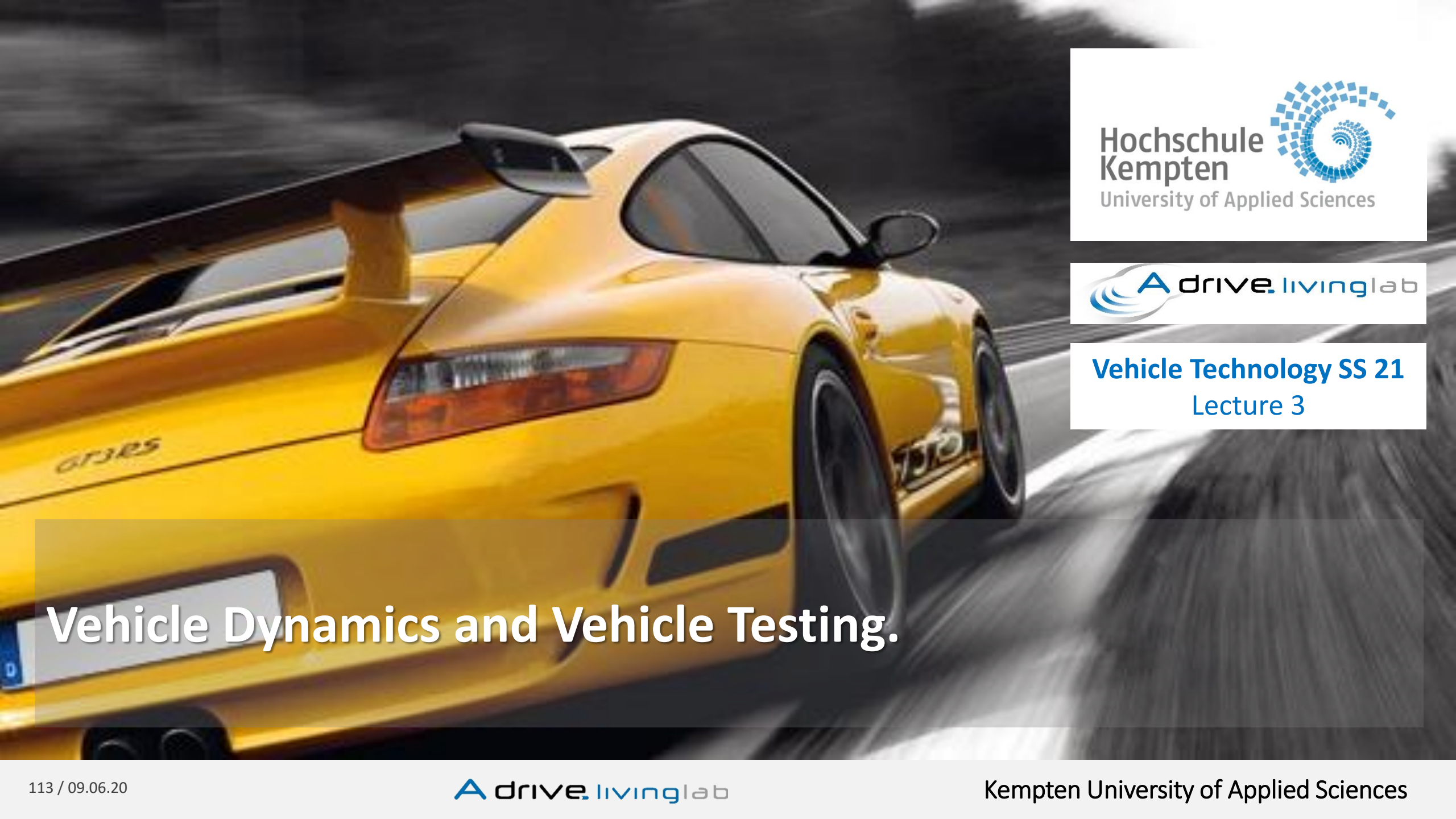


Front End & Back End Architecture - Interaction with Simulation Program



CarMaker flow process charts - The main cycle explained





Vehicle Dynamics and Vehicle Testing.