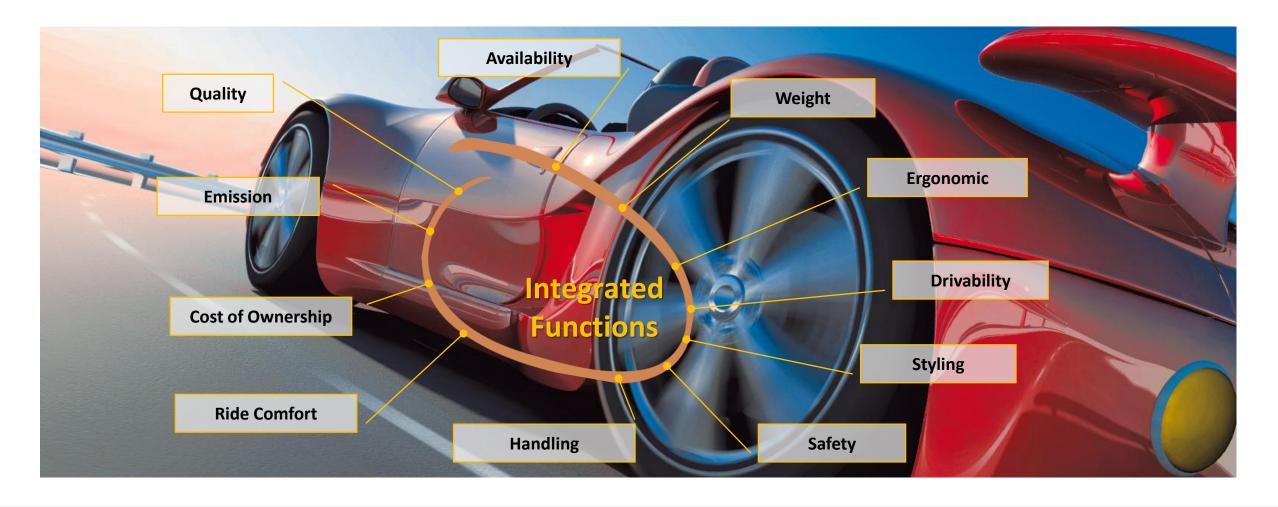
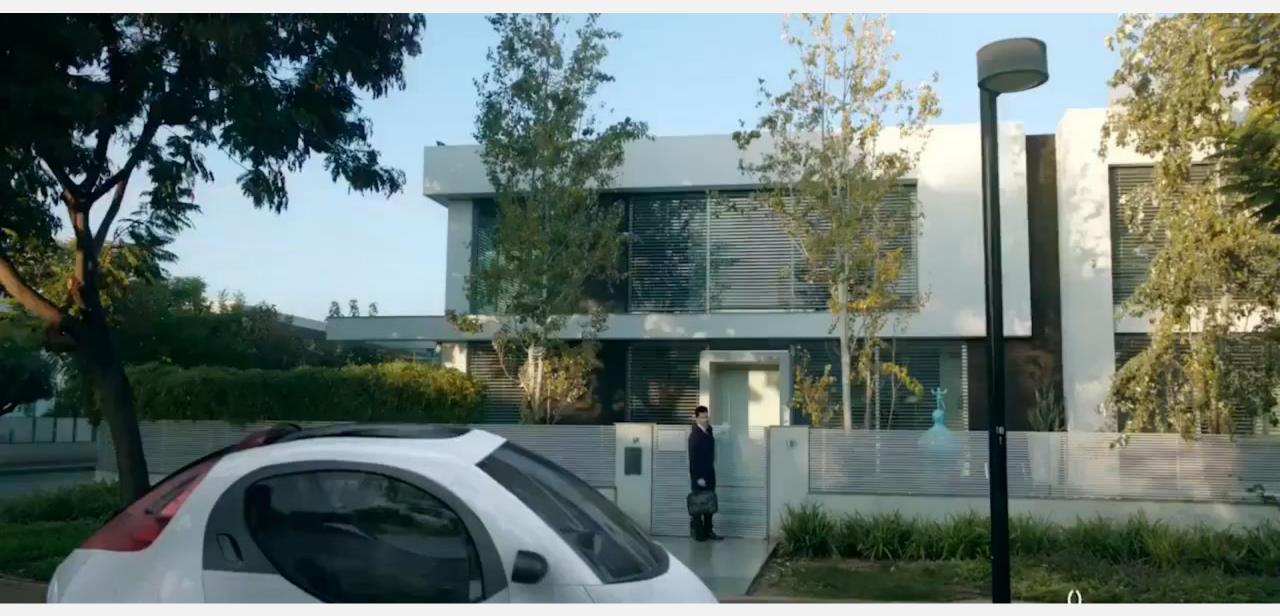


Agenda

Nr.	Datum	Inhalt
1	19.03.	Introduction Vehicle dynamics
2	26.03	Practical Training Vehicle Dynamics Simulation and Evaluation
3	09.04.	Test and evaluation methods for vehicle attributes with practical simulation
4	16.04.	Chassis components and functions with practical simulation
5	30.04.	Basic vehicle dynamics calculation and vehicle models
6	18.06	Track Day
7	25.06.	ESP-Functions & Application & Process
8	02.07.	ESP-Application & Hands-On Workshop
9	09.07.	Project Day

Major issue for customer values are the global vehicle attributes





"Driver – Vehicle – Environment" – a closed loop!



"Driver – Vehicle – Environment" – a closed loop!



Secondary

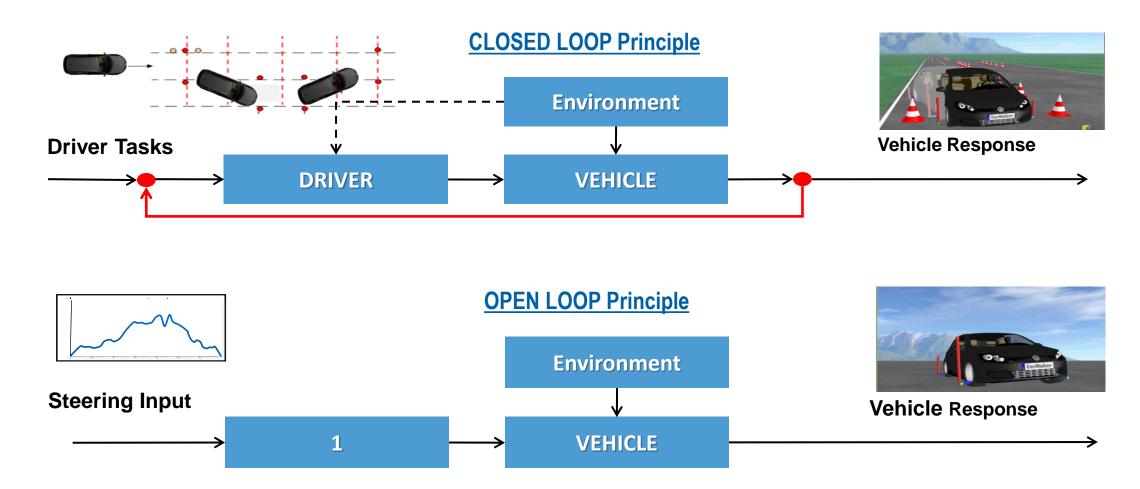
- Navigation
- Route selection
- Route correction

Tertiary

- Phone call
- Multimedia
-

Predictability – Effortless – Safety Feeling – Fun to Drive

Open and Closed Loop Principle



Transfer to everyday situations in closed loop

Vehicle Longitudinal control

Typical maneuver

- Following driving.
- Free travel.
- · Brake maneuver.

Control variable

- Distance (Following driving, brake).
- Speed (free travel).
- Acc-/Deceleration.

Actuating variable





Vehicle Lateral control

- · Corning driving.
- Lane change maneuver.
- Turn-off maneuver.
- curvature of the vehicle trajectory.
- Lateral deviation of the target curve
- Yaw error
- Lateral distance



Cognitive hierarchy model based on Rasmussen

Three-Level-Model of vehicle control (Edmund Donges, 1976)

Navigation Level

Possible routes



Selected routes chronological sequence.

Course Control Level



^Area safe command variables



Performance indicators, target tracking, target speed

Stabilization Level



Dynamical vehicle reaction.



Actual track, actual speed.

Target oriented behavior of the human (Jens Rasmussen, 1983)

Knowledge base behavior

Control based behavior

Skill based behavior

Discretization

Minutes up to hours

(before drive or during driving interupts)

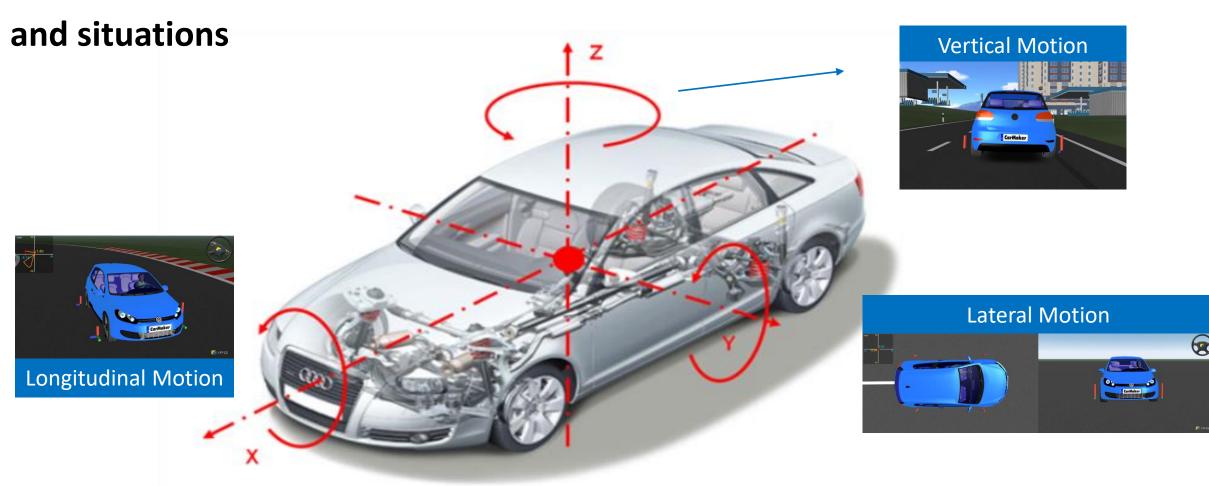
1s up to 10s

Smaller as 1s

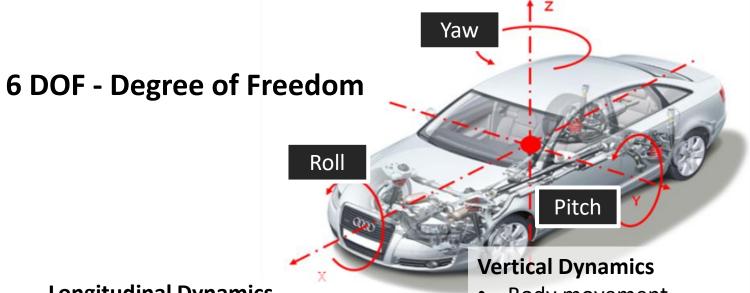
(often assumed as continuously)



Vehicle dynamics behavior remains very important in all driving modes



What is vehicle dynamics? It describes the full vehicle motion dynamics.



Longitudinal Dynamics

- Driving Resistance
- Acceleration behavior
- Braking behavior

Body movement

- Primary Ride
- Secondary Ride
- Body acceleration
 - Harshness
 - Vibration
- Wheel Load Oscillation

Lateral Dynamics

- Stationary behavior
- Transient behavior
- Steering behavior

Main vehicle dynamics behavior and attributes



Longitudinal Dynamics: Drivability Behavior

Descriptions the longitudinal vehicle behavior and performance which results due to driver control input of acceleration, speed and shifting.



Lateral Dynamics: Handling and Agility Behavior

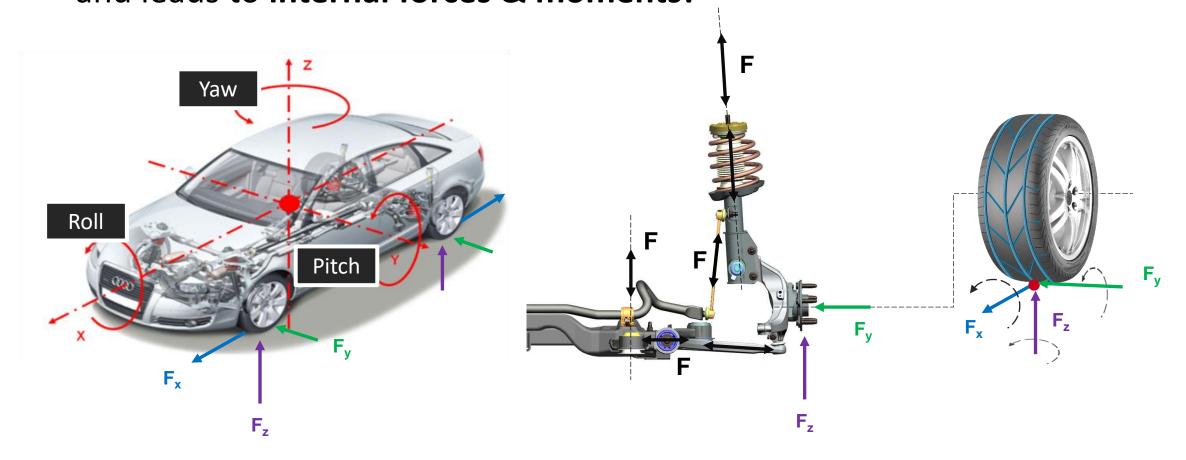
Descriptions of the way vehicles perform transverse to their direction of motion, particularly during cornering and swerving. It also includes their stability when moving in steady state as well as in transient conditions. Vehicle dynamics are one major component of a vehicle's "active" safety.



Vertical Dynamics: Ride & Comfort Behavior

Descriptions annoying driver or passenger impact dynamic due to driver effort, road excitation and vehicle vibrations, which negative influence the work load, effort, comfort feeling and healthiness.

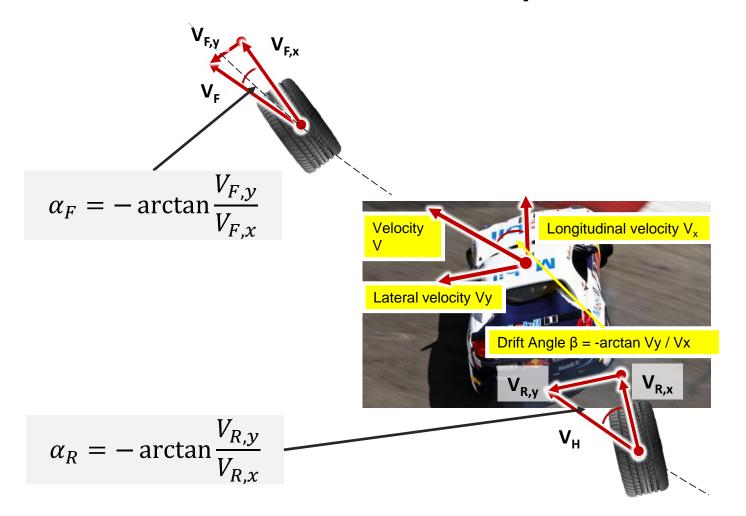
The **vehicle motion dynamics** is a result of **external forces & moments** and leads to **internal forces & moments!**

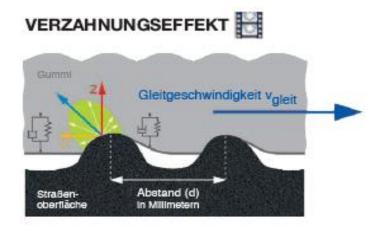


Tire lateral characteristics: side slip behavior



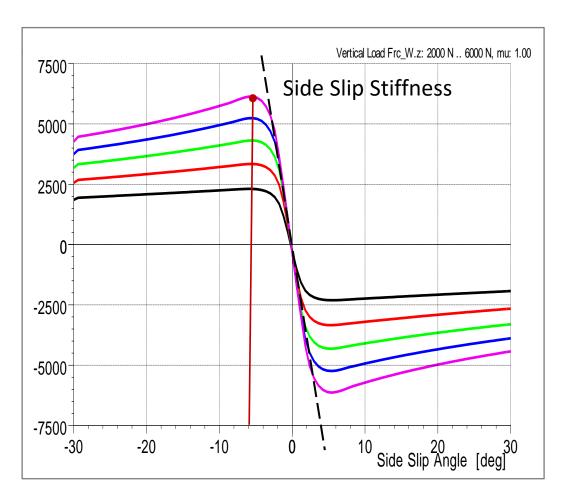
Tire lateral characteristics: side slip behavior



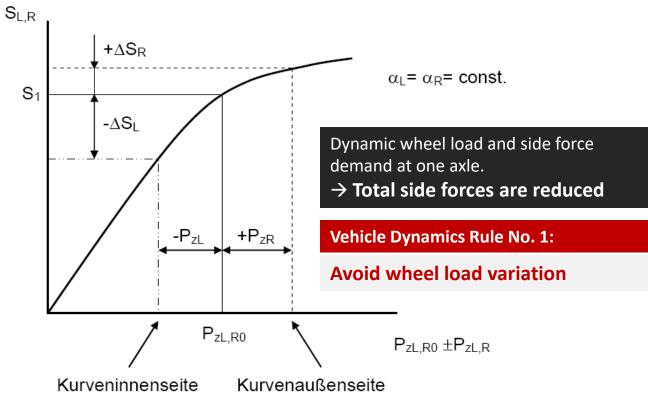




Combined tire characteristics: dynamic load distribution







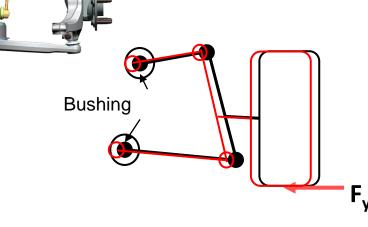
Tire lateral characteristics: side slip behavior

Kinematics

Description the change in the 3D wheel position which occur due to suspension compression, rebound and by steering movements.



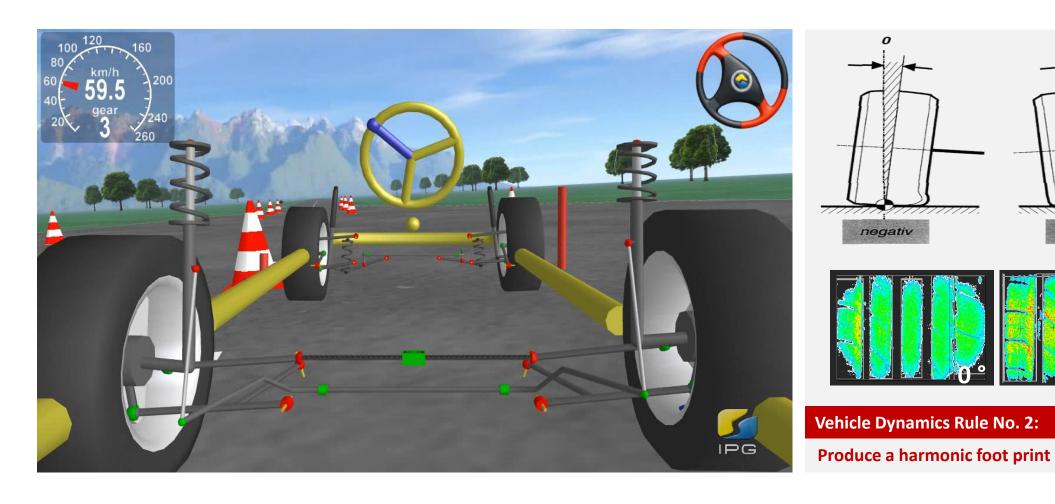
Description the change in the 3D wheel position, which occur due to the forces and torques on the wheel / tire under targeted elastic interpretation of suspension parts.



e.g. compression

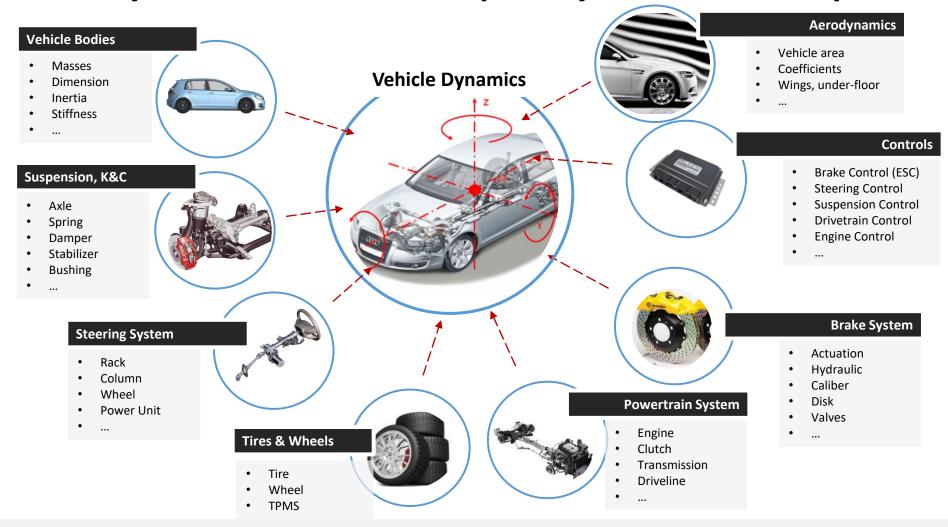
e.g. compliance under side forces

The suspension has the task of making the tire work.



positiv

Vehicle dynamics behavior is impact by numerous components



What is a test?









Ein **Test** ist ein Versuch, mit dem Sicherheit darüber gewonnen werden soll, ob ein technischer **Apparat** oder ein **Vorgang** innerhalb der geplanten Rahmenbedingungen **funktioniert** beziehungsweise ob bestimmte **Eigenschaften** vorliegen.

Nachbildung des realen Einsatzes im Fahrversuch, Prüfstand oder Simulation.

Im Allgemeinen kein Beweis! Nicht absolut gültig sondern stellt "nur" eine Näherung dar.

John B. Kennedy reports —

"LOOKING FOR TROUBLE" -- BEFORE IT LOOKS FOR YOU, IS ANOTHER BIG JOB IN THIS ONE INDUSTRY

Testing and evaluation methods



Driving Tests with <u>subjective evaluation</u> of vehicle behaviour \rightarrow "Closed Loop"

Driving Tests with <u>subjective evaluation</u> of vehicle behaviour \rightarrow "Open Loop"



Driving Tests with measurement & analysis of vehicle response -> "Closed Loop"

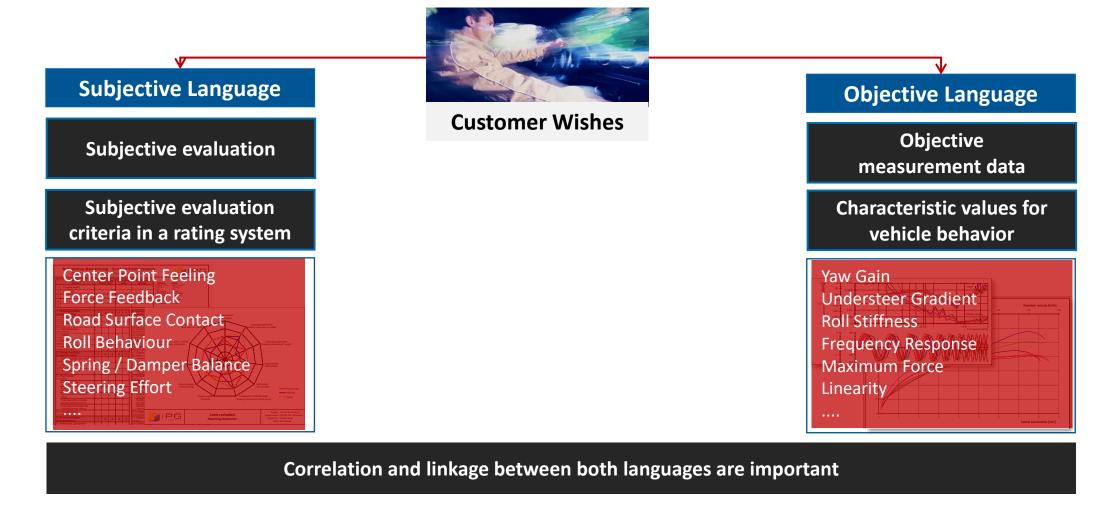
Driving Tests with measurement & analysis of vehicle response -> "Open Loop"



<u>Simulation & analysis</u> of vehicle response → "Closed Loop"

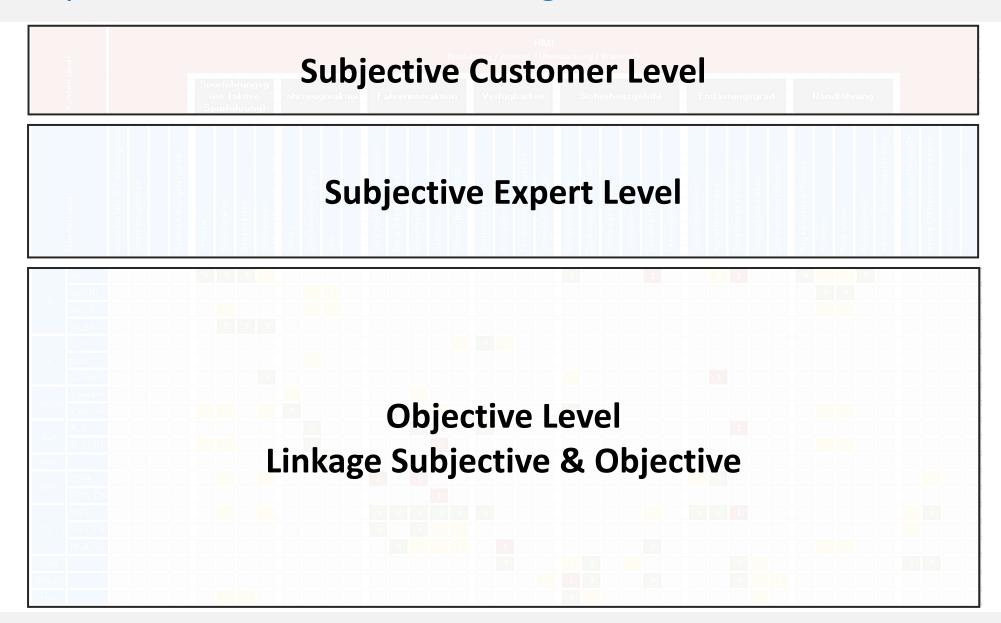
Simulation and analysis of vehicle response → "Open Loop"

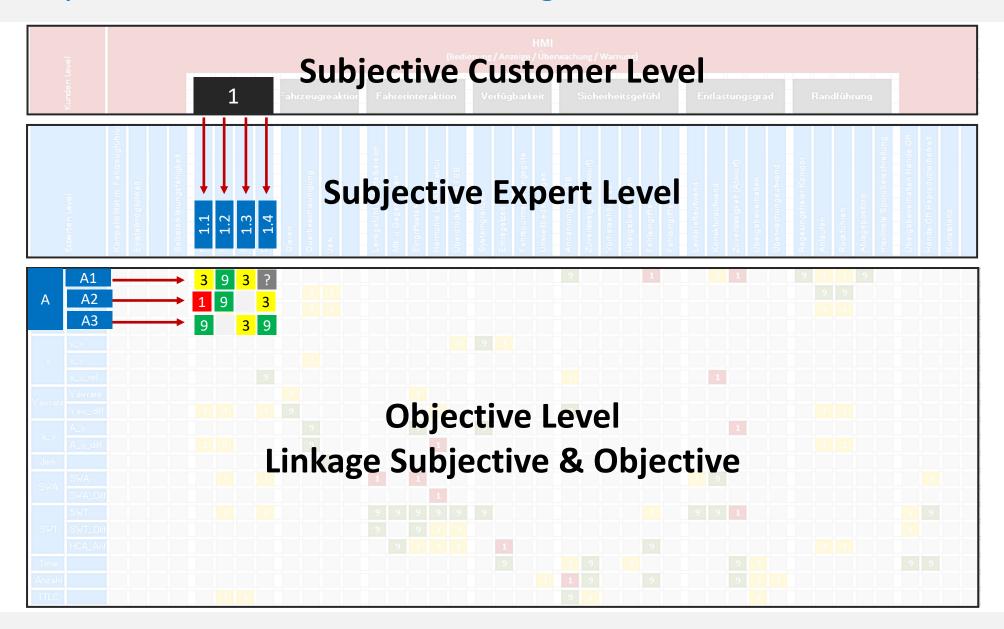
Subjective and objective evaluation language



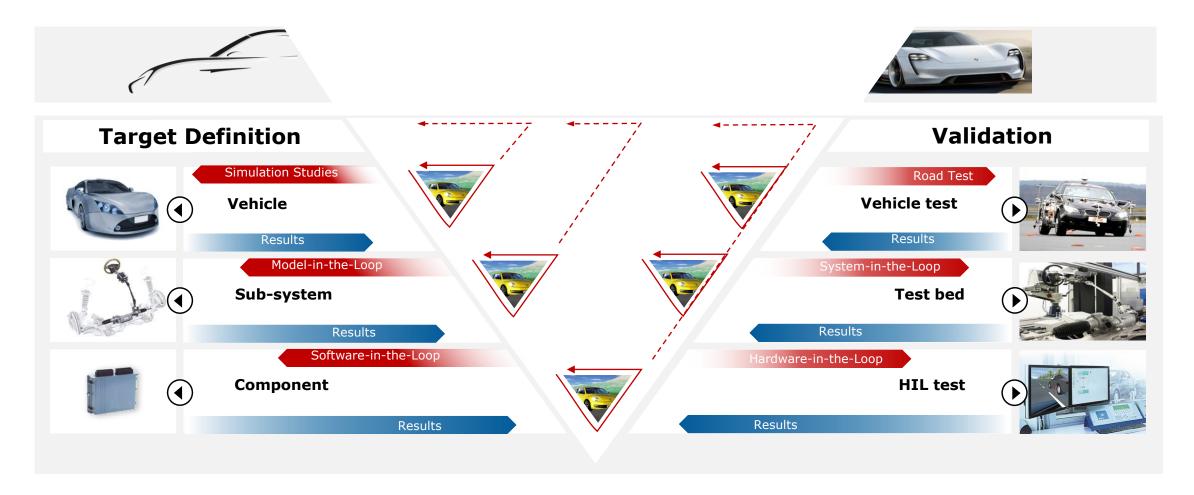
KPI and target matrix within a consistent development process







Continuous attribute validation during the development



What is the difference between verification and validation?

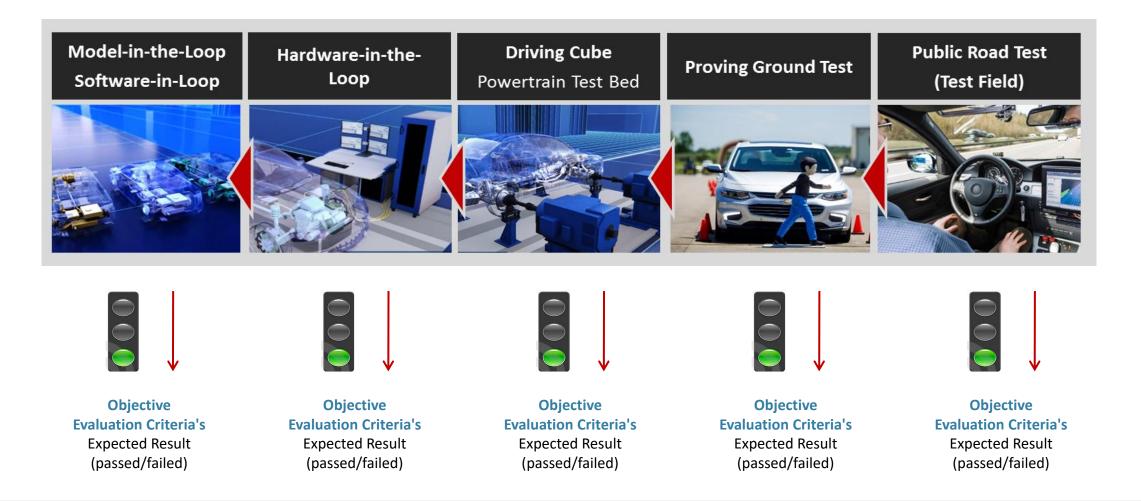
Verification = Have we done the things right?

Fulfillment of specification without errors.

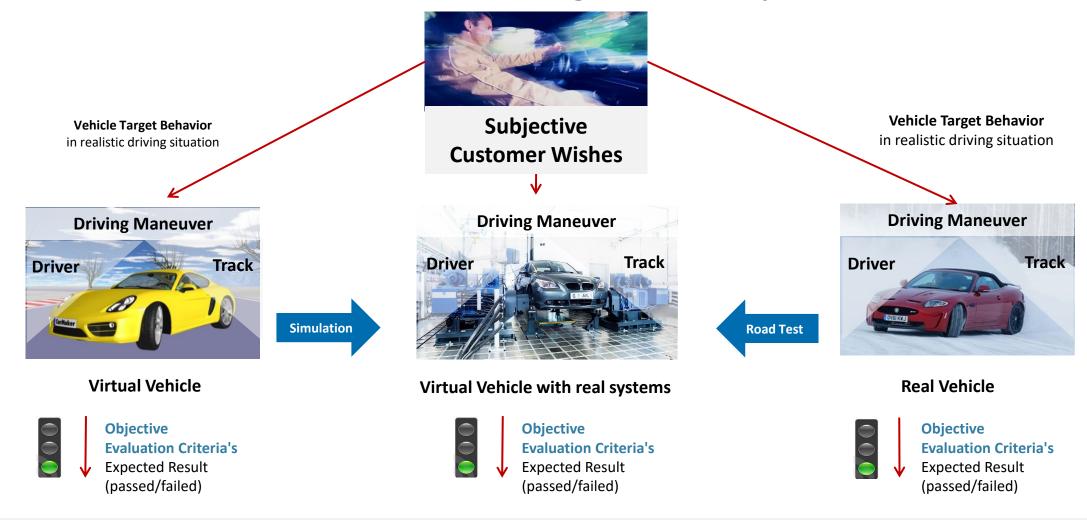
Validation = Have we done the right things?

Is the customer happy with the driving behavior of the car?

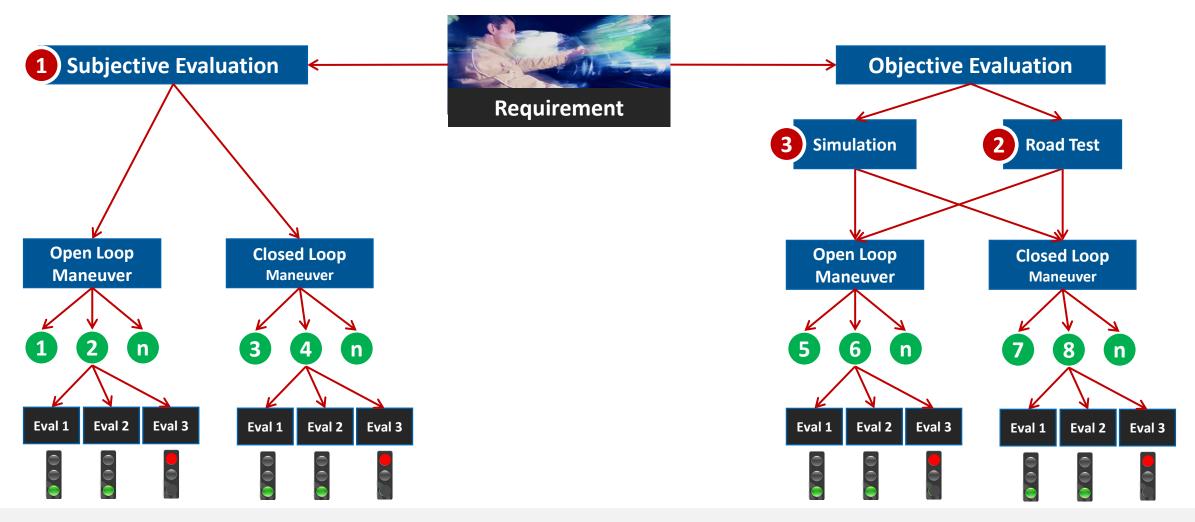
KPI's as an enabler for simulation use, efficient development & comparison



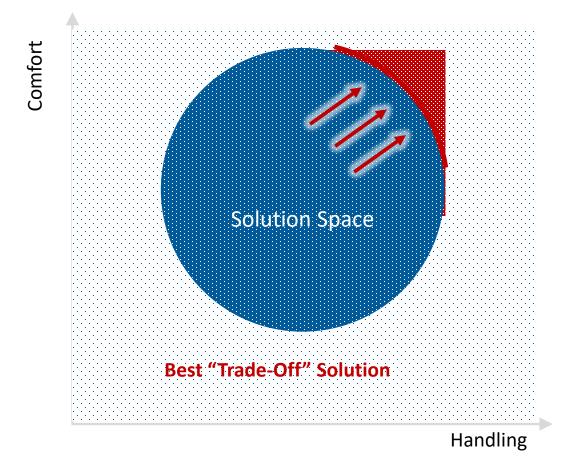
Continuous attribute validation during the development

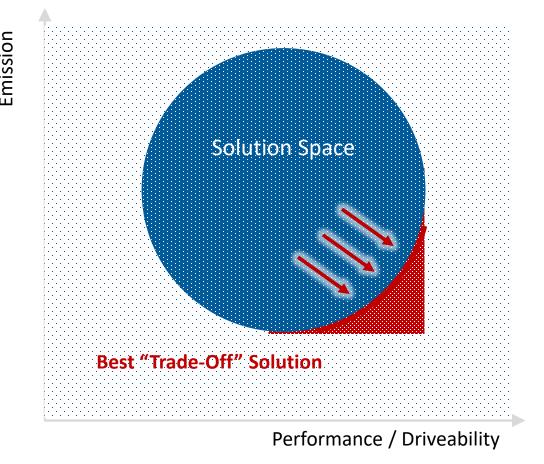


Summery of testing and evaluation methods

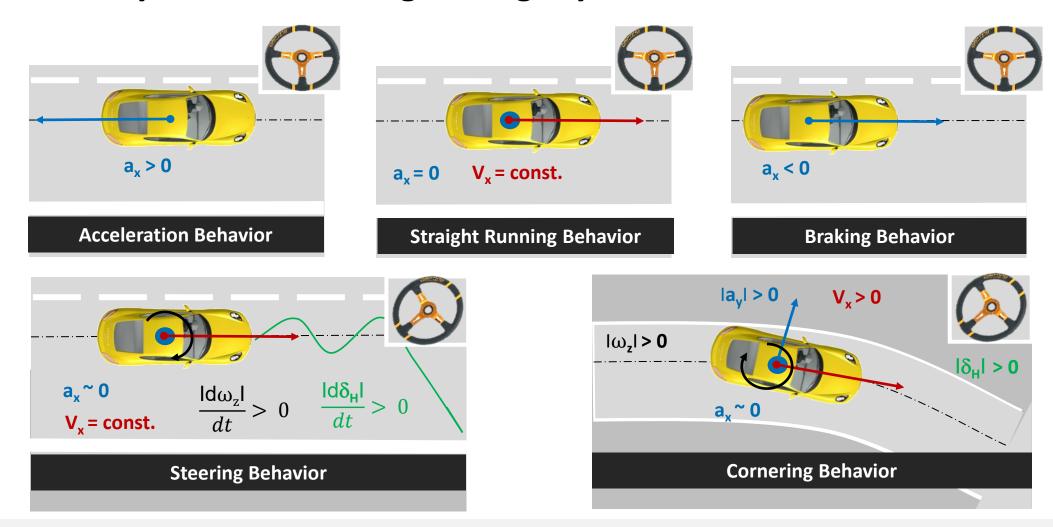


What will be the impact of any change in terms of agility, safety, comfort, emission and costs? Which global vehicle attributes cab lead to a target conflicts?

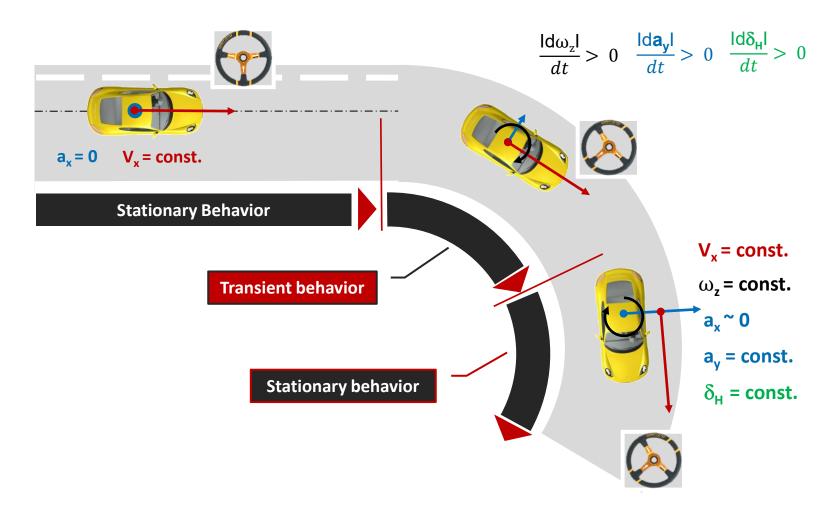




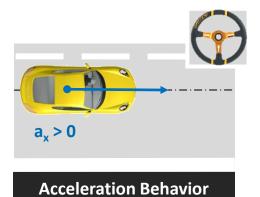
Lateral Dynamics: Handling and Agility Behavior



Lateral Dynamics: Stationary and transient behavior

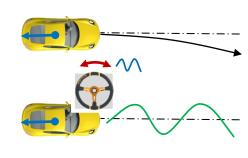


Acceleration Behavior



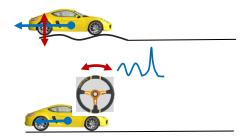
Steering drift

- Start swing
- Start retracting
- Traction
- Wheel hopping
- Steering wheel reaction

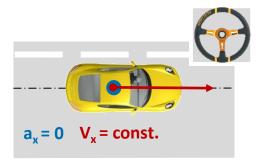








Straight Running Behavior

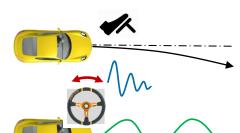


Straight Running Behavior

Stability even road



Power-off reaction



Steering swing

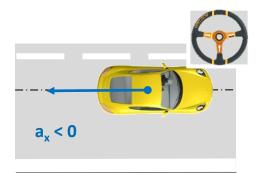


Self-steering



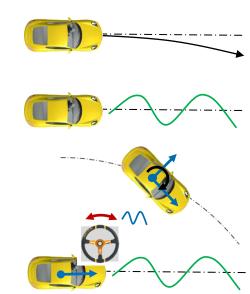
Cross wind behavior

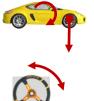
Braking Behavior



Braking Behavior

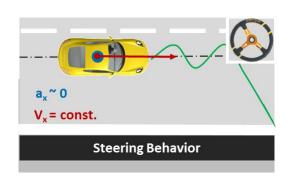
- Brake drift
- Braking stability straight
- Braking behavior cornering
- Braking swing
- Brake pitch
- Steering wheel reactions



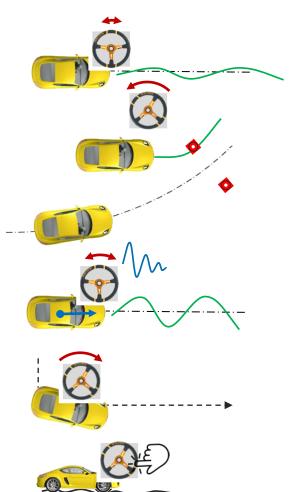




Steering Behavior

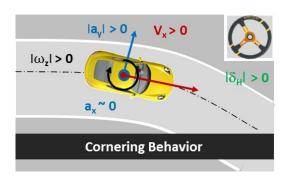


- **On-Center Feeling**
- Turn in ability
- Precision
- Over-shooting
- Steering wheel return ability
- Road surface contact

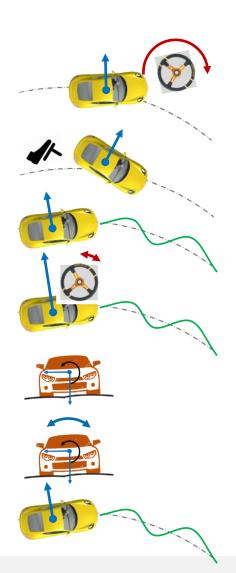




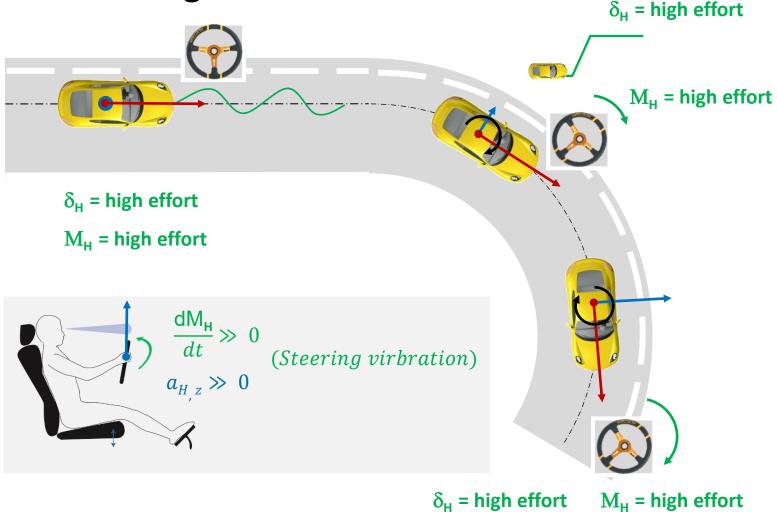
Cornering Behavior



- Understeering behavior
- Power-off reaction
- Tracking stability
- Controllability at the limit
- Absolute roll angle
- Rolling behavior
- Self steering during cornering



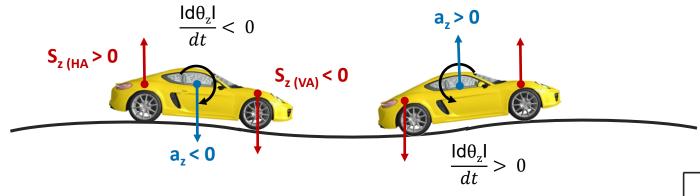
Lateral Dynamics: Steering Comfort



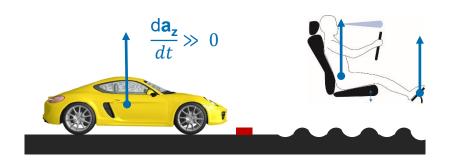


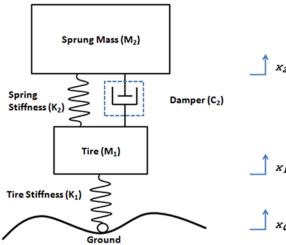
Vertical Dynamics: Ride & Comfort Behavior

Body Movement (Primary & Secondary Ride)

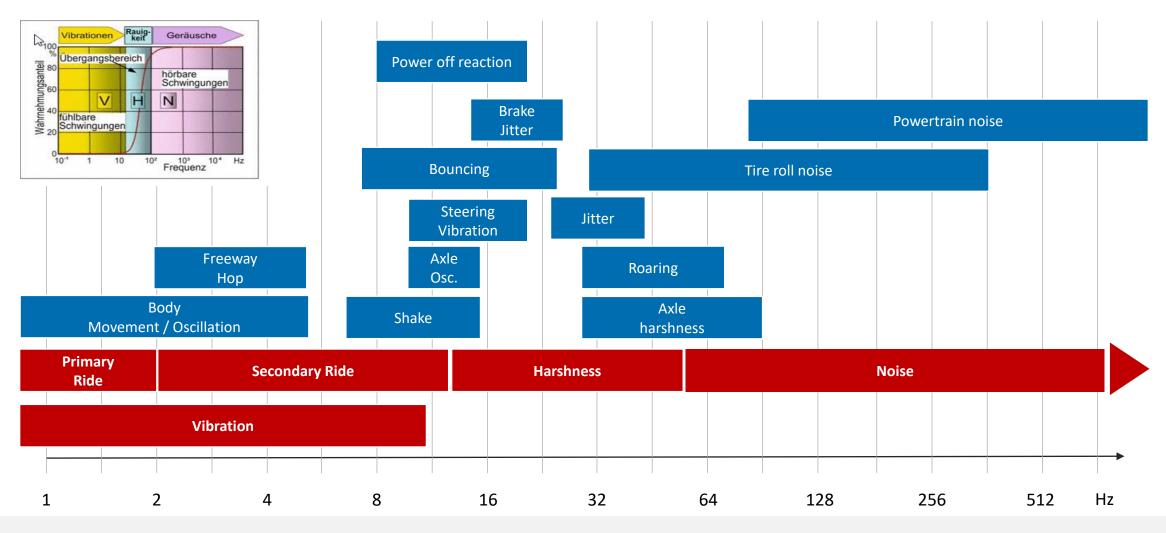


Body acceleration (Harshness, Vibration)

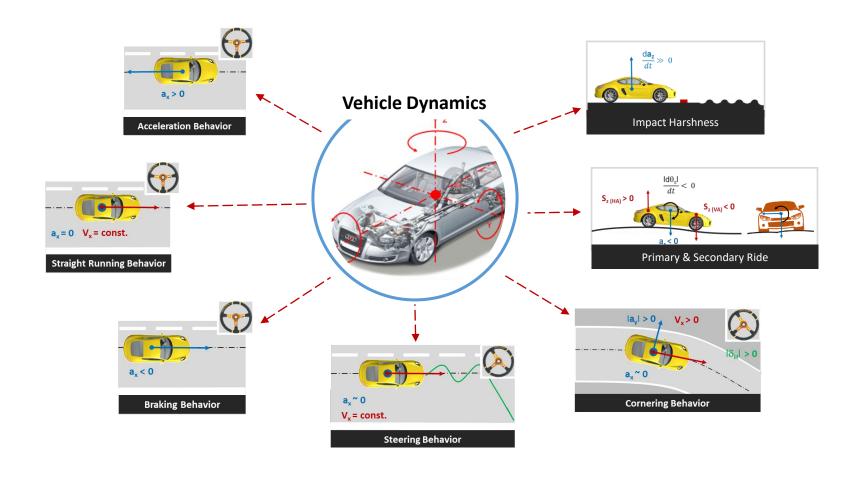




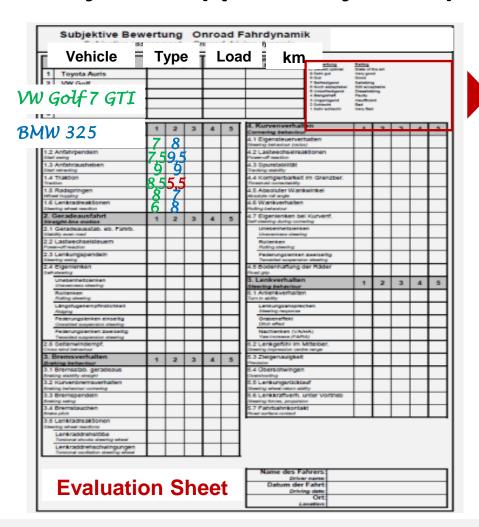
Open and Closed Loop Principle



Different groups of ride & handling behavior



Subjective (quasi-objective) evaluation methods



<u>Bewertung</u>

- 10 Derzeit optimal (state of the art)
- 9 Sehrgut
- 8 Gut
- 7 Befriedigend
- 6 Noch akzeptabel
- 5 Unbefriedigend
- 4 Mangelhaft
- 3 Ungenügend
- 2 Schlecht
- 1 Sehr schlecht (very bad)

Beobachter/Mängel

von Experten nicht wahrnehmbar

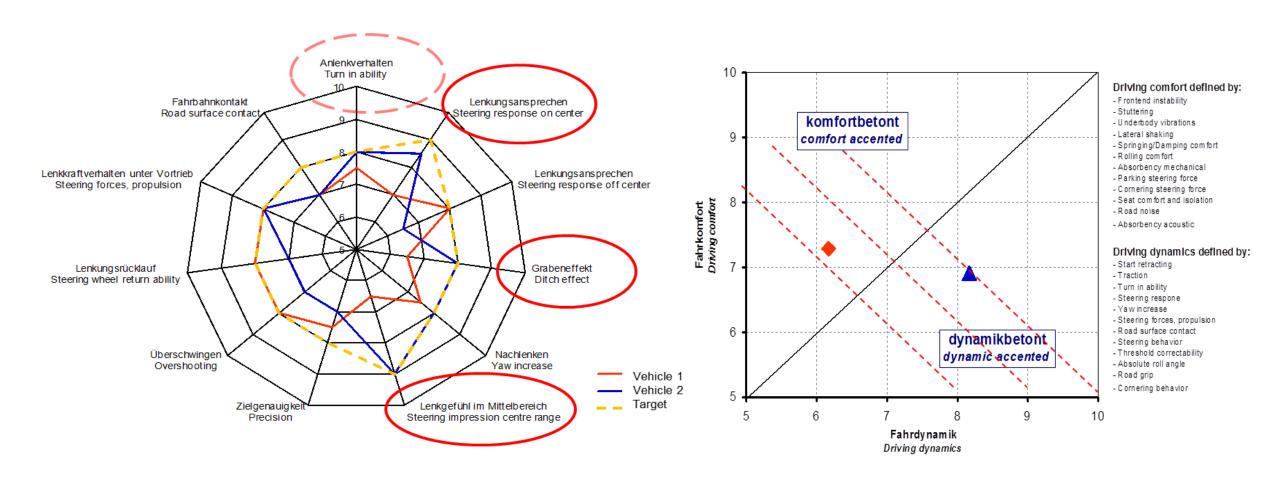
von Experten kaum wahrnehmbar von Experten äußerst gering wahrnehmbar von kritischem Kunden gering wahrnehmbar von kritischem Kunden wahrnehmbar von Normalkunden gut wahrnehmbar

GRENZFALL

für Normalkunden unangenehm (Reklamation) für keinen Kunden akzeptabel (Bauteil fehlerh.) für keinen Kunden akzeptabel (bedingte Funk.) für keinen Kunden akzeptabel (ohne Funktion)



Subjective Identification of Weaknesses and Positioning





Performance

The accomplishment of a given task measured against preset known standards of accuracy, completeness, costs, acceleration and speed.



Agility

Agility is the ability to change the direction of the vehicle based on drivers steering input.



The vehicle ability of being enduring on the driver given path and free from non-desirable change or variation.



Comfort

Descriptions annoying driver or passenger impact dynamic due to driver effort, road excitation and vehicle vibrations, which negative influence the work load, driver effort, comfort feeling and healthiness.



Safety

Safety is the condition of being protected against physical, social, spiritual, financial, political, emotional, occupational, psychological, educational or other types or consequences of failure, damage, error, accidents, harm or any other event which could be considered non-desirable.

Customer key requirements to vehicle dynamics

Driving at the performance limit

Longitudinal Performance and Stability

High acceleration and short brake distance – controllable and predictable

Lateral Dynamics Performance and Stability

Controllable driving behavior at the physical limit.

Sporty Driving

Normal Driving

Steering Comfort

- Low steering forces
- · Low steering angle
- Small turning cycles



Agility

Corner driving pleasure

Dynamics and agility

Low roll perception



Driving Stability / Safety

Safety feeling

Low driving work load

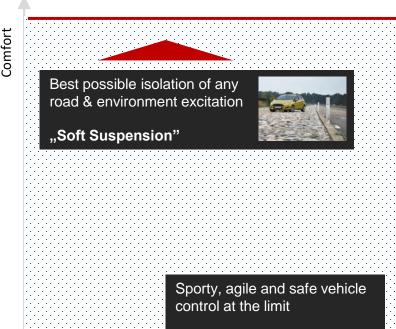
Straight driving precision



Driving Comfort at uneven roads with low passenger movement and acceleration

Cross Country

Autobahn

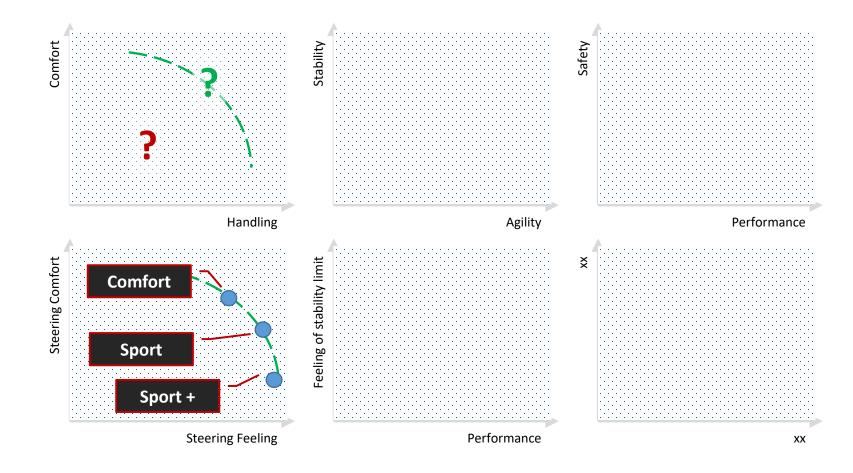


Handling /Agility

City

"Hard Suspension"

Which target conflicts do you know?



Test tracks for subjective and objective evaluation



Postbrücke Am 2 Schwedenkreuz

Am 2 Schwedenkreuz

Am 3 Schwedenkreuz

Am 4 Flugplatz

Quiddelbacher Höhe

Hocheichen

Am 2 Hatzenbach

Am 3 Tase

Antoniusbuche

Am 4 Flugplatz

Antoniusbuche

Am 4 Hatzenbach

Hocheichen

Am 5 Antoniusbuche

Am 7 Tiergarten

Am 7 Tiergarten

Hocheichen

Am 7 Tiergarten

Am 7 Tiergarten

Am 7 Tiergarten

Am 7 Tiergarten

Kesselchen Klostertal

Caraciola
Karrussell

Brünnchen

Galgenkopf

Keitenburgen

Galgenkopf

Am 20

Döttinger Höhe

Galgenkopf

Am 20

Döttinger Höhe

Am 20

Döttinger Höhe

Am 20

Am 20

Döttinger Höhe

Am 20

Döttinger Höhe

Am 20

Rünnchen Bezeichnungen

Ger Streckenabschnitte

inoffizielle oder nicht mehr

gebräuchliche Bezeichnungen

Allemeterangeben ab der Einstaht

Klosterbard kerstelle oder nicht mehr

gebräuchliche Bezeichnungen

Allemeterangeben ab der Einstaht

Kesselchen Kesselchen

Brünnchen

Brünnchen

Brünnchen

Am 12 großer Sprunghügel

Am 12 großer Spru



Ride session on different public road types

Nürburgring Nordschleife Handling Performance

Proving Ground e.g. Bosch Boxberg

- Handling Performance Evaluation
- Ride & Comfort Evaluation
- Acceleration Performance & Drivability Evaluation
- General Impression under Customer Usage



IDIADA China Proving Ground



China Proving Ground

Typical test modules at a modern proving ground









Typical test modules at a modern proving ground













Nuerburgring the "Green Hell"





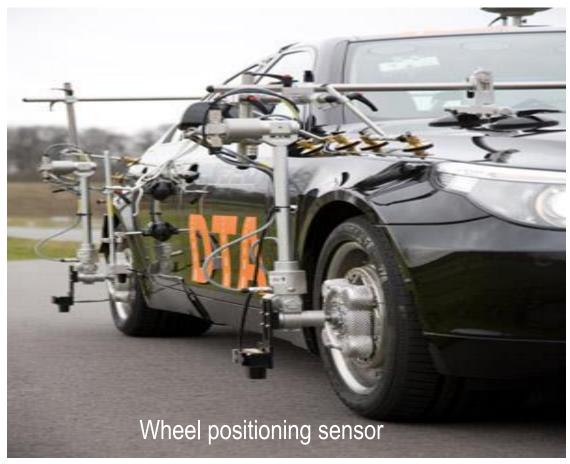
Objective Measurement is based on the drivers input and vehicle response

Drivers Input Vehicle Response Roll Angel φ (Vehicle Rotation x-Axle) Pitch Angle θ (Vehicle Rotation y-Axle) Yaw rate dψ / dt (Vehicle Rotation z-Axle) Roll Longitudinal acceleration a_x Lateral acceleration a_v Pitch Steer Angle (SWA) Vertical acceleration a Steer Moment (SWT) M Longitudinal velocity V_x Lateral velocity V_v Brake Force Drift Angle β = -arctan V_v / V_x Gas & Clutch Position, Gear Most relevant Position x,y,z

Vehicle test and objective evaluation: Working space vehicle



Objective evaluation methods with vehicle dynamics measurement



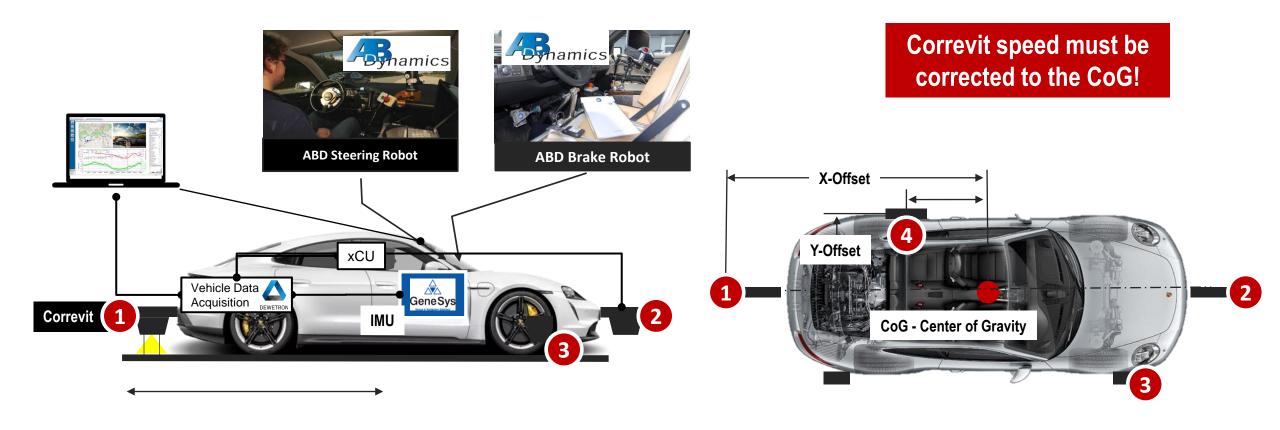




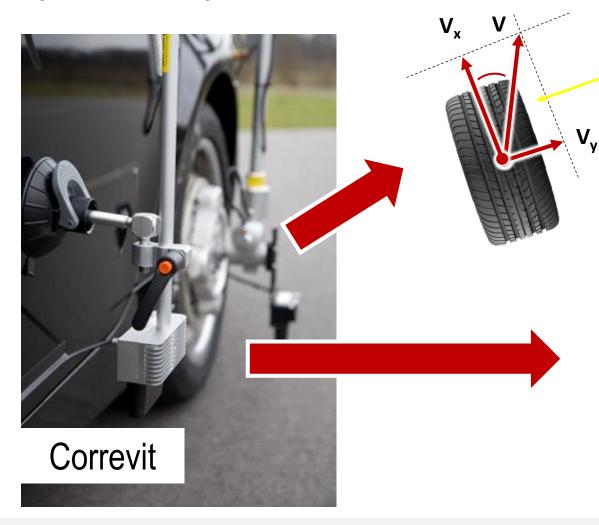




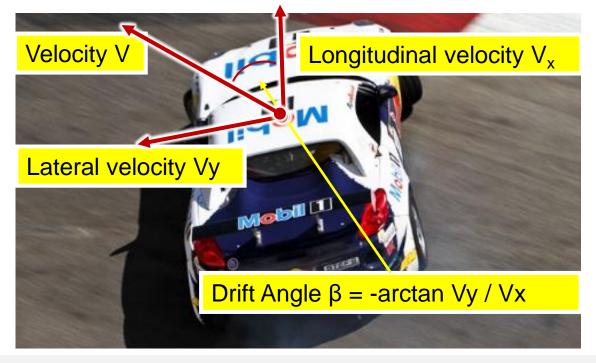
Objective evaluation methods with vehicle dynamics measurement



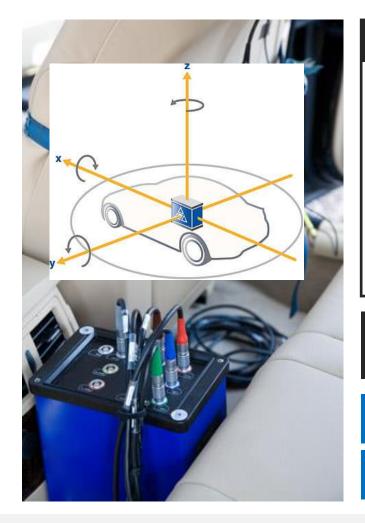
Speed Vx/Vy and calculation of drift and side slip angle

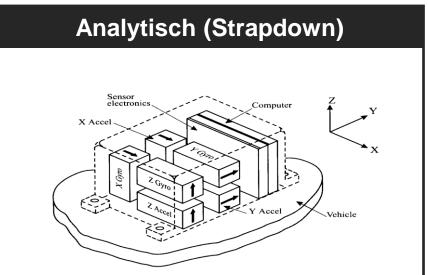


Side Slip Angle α = -arctan Vy / Vx



IMU – Inertia Measurement Unit: Genesys ADMA

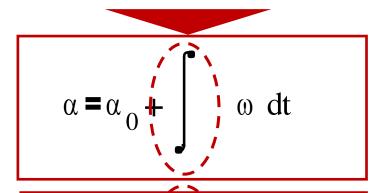


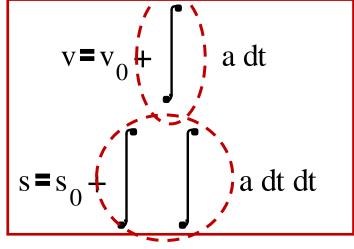


Basics of the gyro technology for the vehicle 3D motion measurement

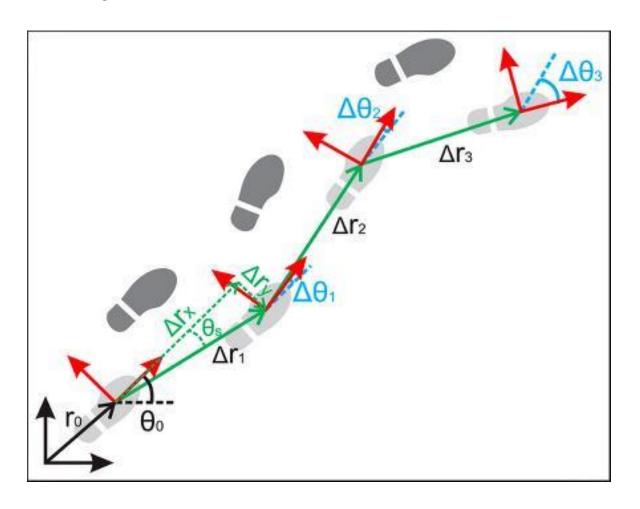
- 3 gyro measurement axles
- 3 acceleration measurement axles

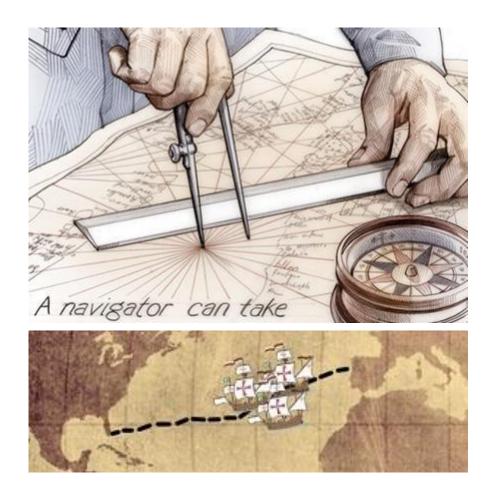
Challenge Integration



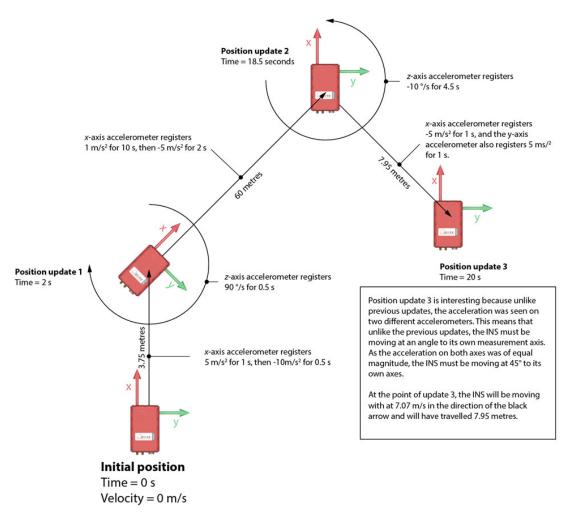


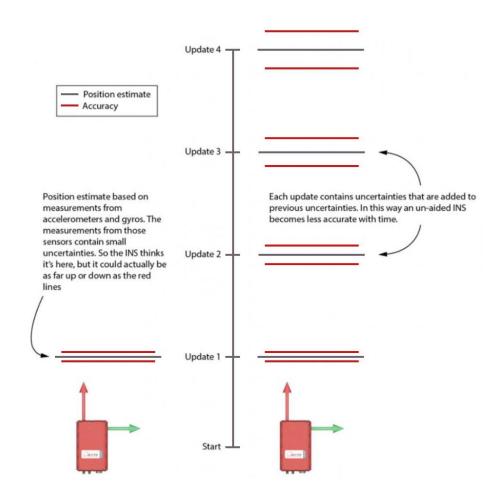
Principle of Inertial Measurment Units - Dead reckoning (Koppelnavigation)





Principle of Inertial Measurment Units - Dead reckoning (Koppelnavigation)





Genesys ADMA is based on the same principal as the inner ear.

